

# MASTERMIG 270/2



- MIG-MAG/BRAZING, 270A wire welding machine. 3ph 230/400V power supply. With MIG-MAG welding accessories.
- Designed for continuous and spot welding with electronic adjustment of spot welding time.
- Optional kit available for tempering sheet metal and nailing.

## Description

MIG-MAG/BRAZING welding machine.

Designed for continuous and spot welding with electronic regulation of spot welding time.

Thanks to optional kit this model allows also sheet tempering.

Flexibility of use with a wide range of materials such as steel, stainless steel, high strength steels and aluminium.

## Technical Data

Three-phase mains voltage	230 V/ 400V
Mains frequency	50/ 60 Hz
Current range	28 - 270 A
Max. current	240 @ 30% A
Dc current	160 A
Max. no load voltage	37.3 V
Max. absorbed power	9 kW
Absorbed power at 60%	5.5 kW
Power factor	0.9
Adjustment positions	10
Steel welding wire diameter	0.6 - 1.2 mm
Inox welding wire diameter	0.8 - 1 mm
Aluminium welding wire diam.	0.8 - 1 mm
Brazing wire diam.	0.8 - 1mm
Protection degree	IP 22
Dimensions	87 x 45.3 x 80 cm
Weight	66 kg