



VENDIBLE

Better choice for stainless and carbon steel

## BLUEFIRE R887D/R823P ZIRCONIA ALUMINA

- Strong, self-sharpening zirconia alumina abrasive for fast, aggressive cut and 30% longer life than competitive zirconia belts
- Durable resin bond for excellent grain retention and product life
- Strong Y-weight polyester backing - R887D for heavy-duty stock removal applications; flexible X-weight polyester backing - R823P for moderate- to light-pressure applications



Good choice for difficult-to-grind materials (aluminum, brass, bronze, stainless, carbon steel, titanium, etc.)

## GEMINI R766 ALUMINUM OXIDE

- Premium aluminum oxide abrasive blend is ideal when primary purchasing criteria is a good-performing, economically-priced, general-purpose belt
- Y-weight waterproof polyester backing withstands light- to moderately-demanding applications and provides extended life on dry grinding applications
- Resin bond system provides improved edge retention and 30% plus improvement in life versus key competitors



Good choice for stainless and carbon steel applications when initial price is the primary purchasing factor

## GEMINI R283 ALUMINUM OXIDE

- P-graded premium aluminum oxide abrasive for consistent, cool cut
- Strong, semi-flexible, smooth X-weight rayon waterproof backing is designed for light- to moderate- pressure applications
- Durable resin coating provides excellent grain retention and product life



TIER:	BEST	BEST	BETTER	GOOD	GOOD
TRADENAME:	<b>BLAZE R980P</b>	<b>REDHEAT R983</b>	<b>BLUEFIRE R887D/R823P</b>	<b>GEMINI R766</b>	<b>GEMINI R283</b>
ABRASIVE:	Ceramic Alumina	Ceramic Alumina	Zirconia Alumina	Aluminum Oxide Blend	Aluminum Oxide
BACKING:	Y-Weight Polyester	Y-Weight Polyester	Y- or X-Weight Polyester	Y-Weight Polyester	X-Weight Rayon
OTHER:	Supersize	Supersize			

SIZE (W x L)	GRIT	STD. PKG.	PART #	PART #	PART #	PART #	PART #					
<b>12" Belts</b>												
1/8 x 12	40	50				666233	<b>90000 NS</b>					
	60	50	662544	<b>05345 NS</b>	662610	<b>93029 NS</b>						
	80	50		662544	<b>91523 NS</b>							
	120	50		662544	<b>91524 NS</b>							
1/4 x 12	40	50	662544	<b>91520 NS</b>								
	60	50	662611	<b>96480 NS</b>	780727	<b>58896</b>						
	80	50		662544	<b>91526 NS</b>	780727	<b>82621</b>	780727 <b>66143</b>				
	120	50	662610	<b>63632 NS</b>	780727	<b>82622</b>	780727	<b>63175</b>				
1/2 x 12	40	50	699573	<b>98018</b>	662544	<b>91528 NS</b>	662544	<b>92522</b>	666233	<b>90006</b>	780727	<b>27557</b>
	50	50	662610	<b>43759</b>	780727	<b>18700</b>						
	60	50	699573	<b>98019</b>	780727	<b>18701</b>	780727	<b>28745</b>	666233	<b>90008 NS</b>	780727	<b>27555</b>
	60	25 V					666233	<b>73753</b>				
	80	50	699573	<b>98020</b>	780727	<b>18702</b>	780727	<b>28744</b>	666233	<b>90009</b>	780727	<b>27554</b>
	80	25 V					666233	<b>73754</b>				
	100	50	662610	<b>1081180</b>			662544	<b>91534</b>			780727	<b>27553</b>
	120	50	662610	<b>42909</b>	780727	<b>00518 NS</b>	780727	<b>28742</b>			780727	<b>27552</b>
1 x 12	60	50	662610	<b>63641 NS</b>			780727	<b>53073</b>			780727	<b>73813</b>

Additional sizes, grits and scalloped edge belts are available MTO (made-to-order). Contact your Norton representative for availability, order quantities and lead-times.

40 and 50 grit BlueFire belts are furnished in BlueFire R887D (Y-weight Polyester); 60-120 grits are supplied in BlueFire R823P (X-weight Polyester).

Joints - All belts are PG jointed; a butt joint joined with flexible tape for contour grinding.

V = Vendible package. Ideal for vending machines and small jobs. 5 belts per pack / 5 packs per carton. Order in multiples of 25.

NS Non-Stock, contact your Norton representative for current order quantities and lead times.

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