



ENGLISH

Datasheet

RS Pro Taps Metric Fine Straight Flute: Second Cutting

RS Stock No: 522-7648



Specifications:

Taps Metric Fine Straight Flute Second Style
Suitable for hand and machine tapping of through holes
Manufactured to ISO 529
Tolerance Class 2 for 6H fit
Silver finish

RS Code	Manufacturers Code	Size	d1 (mm)	L1 (mm)	L (mm)	a (mm)
522-7648	21-505-772	M18	13.8	37	111	11.1

RS Code	Size	Pitch (mm)	Major Dia (mm)	Minor Dia (mm)	Thread Depth	Tapping Drill	Clearance Drill
522-7648	M18	1.50	18.00	16.160	0.920	16.5	18.25