



# AUSTCORP MANUFACTURING SDN. BHD.

Manufacturer of Welding Equipments

## MIG WELDERS

[www.welding.com.my](http://www.welding.com.my)



### TECHNICAL DATA

POWER SOURCE		MIG 2200/F	MIG 3200/F	MIG 4000F
Main Voltage		1~230V ±10%	3~415V ±10%	3~415V ±10%
Connection capacity		6.5kVA	13.6kVA	18.5kVA
Open circuit voltage		19V-40V	17V-36V	17-44V
Voltage settings		8	36	36
Current range, min.		45A/16V	45A/16V	45A/16V
Current range, max.		220A/25V	320A/30V	400A/34V
Duty cycle	40%	220A/25V	320A/30V	400A/34V
	60%	180A/23V	265A/27.3V	330A/30.5V
	100%	140A/21V	205A/24.3V	255A/27V
Feeding mechanism		MWF	MWF	MWF
		2-roll drive	2-roll drive	2-roll drive
Wire reel Ø/kg up to		300mm/18kg	300mm/18kg	300mm/18kg
Wire dia.		0.6-1.0mm	0.6-1.2mm	0.8-1.2mm
Wire speed		2-15m/min	2-18m/min	2-18m/min
Spot time		0.15-2.5s	0.15-2.5s	0.15-2.5s
Stitch time		0.15-2.5s	0.15-2.5s	0.15-2.5s
Dimensions LxWxH		800x340x690mm	800x340x690mm	-
Dimensions LxWxH, F		800x340x1065mm	800x340x1065mm	800x340x1065mm
Total Weight		64.5 kg	75 kg	-
Total Weight, F		77.5 kg	93 kg	100 kg

Note: Specification is subject to change without notice.

