

Features

- Universal 90 264Vac and 120
 -370Vdc
- Low standby power consumption, high efficiency, active PFC
- Built Oring Diode. Support 3+1 parallel redundancy, current sharing
- Operating temperature range -40°C to +70°C
- Output short circuit, overcurrent, over-voltage overtemperature protection
- EMI performance meets. CISPR32 / EN55032 CLASS B
- Safety EN 62368-1, UL 62368-1
 GB4943.1, ES/EN60601-1:2015
 Edition 4
- Compact size with a low 1U profile
- Operating Altitude upto 5000m
- Remote sense, ON/OFF function, DC OK function and 5V/2A standby power
- Supports standard communication protocols for management and monitoring of power modules through I2C bus.
- Fan speed automatic adjustable

RS PRO Embedded Switch Mode Power Supplies

RS Stock No.: 2380574 & 2380575 & 2580571 & 2380576 & 2380577



RS Professionally Approved Products bring to you professional quality parts across all product categories. Our product range has been tested by engineers and provides a comparable quality to the leading brands without paying a premium price.



Product Description

AC-DC switching power supply with built-in active PFC function. Provides high efficiency and high reliability solutions for industrial, street lighting and instrumentation applications. These converters offer excellent EMC performance, meeting CISPR32/EN55032 Class B and IEC/EN61000-4. Safety approval to EN62368-1, UL/CUL (62368-1, Ed3) and GB4943-1, meets IEC62368, EN60335, EN61558, IEC/EN60601.

Model	AC-DC Enclosed 1000W			
Mounting Type	Chassis Mount			
MTBF	MIL-HDBK-217F@25°C > 250,000 h			
Applications	Industrial control systems, instrumentation, and lighting			

RS Stock#	Input Voltage	Output Voltage and Current*	Adj' range (V)	Output Power	Standby (Vo/Io)*	Max. Capacitive Load (μF)	Efficiency (Typ)
2380574	90 to 264V ac 120 to 370V dc	12V/80A	12 – 14.4V	960W		40000	92%
2380575	90 to 264V ac 120 to 370V dc	24V/42A	24 – 28.8V	1008W		10000	94%
2580571	90 to 264V ac 120 to 370V dc	27/37.3A	27 – 32.4V	1007W	5V/2A	8000	94%
2380576	90 to 264V ac 120 to 370V dc	36V/28.8A	36 – 43.2V	1008W		6000	94%
2380577	90 to 264V ac 120 to 370V dc	48V/21A	48 – 56V	1008W		4000	94%

Note:1. For all applications, please refer to Power Supply Application Notes. (Below)

2. Before powering on the product, please ensure the control signal connection terminal (CN2) Pin6 (PS_ON) and Pin7 (GND) are connected. When using an external control signal connection terminal (CN2), please ensure that Pin 6 and Pin 7 (or Pin 14) are short-circuit connected. Please refer to Power Supply Application Notes: 2.10 Remote control.

Input Specifications

Item	Operating Cond	Min	Тур	Max.	Unit	
Input Valtage Dange	AC Input		90	-	264	VAC
Input Voltage Range	DC Input		120	-	370	VDC
Input Voltage Frequency			47	-	63	Hz
Input Current	115VAC		-	-	12	
	230VAC		-	-	6	А
Inrush Current	230VAC	Cold Start	-	40	-	
Power Factor	115VAC	At full Load	-	0.99	-	
	230VAC		-	0.95	-	
Hot Plug				Unav	ailable	
Contact Leakage Current	240VAC			<0	.5mA	



Output Specifications

Item	Operating Conc	lition	S	Min	Тур	Max.	Unit
Output Voltage	Full Load	12	V/24V/27V/36V/48V	-	±1	-	
Accuracy	Range	5V	Auxiliary	-	±2	-	
Line Regulation	Full Load	12	V/24V/27V/36V/48V	-	±0.5	-	- %
		5V	Auxiliary	-	±1	-	70
Load Regulation	0% - 100%	12	V/24V/27V/36V/48V	-	±0.5	-	
	load	5V	Auxiliary		±1		
Output Ripple & Noise*	20MHz bandwi	dth	27V	-	150	-	
	(peak-to-peak		12V/24V/36V/48V	-	200	-	mV
	value)		Auxillary	-	100	-	
Minimum Load				-	0	-	
Dynamic minimum load				10	-	-	%
Hold-up Time	230VAC			12	-	-	ms
Short Circuit Protection				Hiccup, d	ontinuou	s, self-rec	over
Over-current				≥110%	o, self-rec	over	
Protection					-,		
	12V			power or control r		ver or PS_	ON signa
	24V 27V			 ≤ 33V (Output voltage turn off, r power on for recover or PS_ON s control recover) ≤ 35V (Output voltage turn off, r power on for recover or PS_ON s control recover) 			
Over-voltage Protection							
				-	Output vol	-	
	36V			power or control r	n for recov ecover)	ver or PS_	_ON signa
	48V ≤60V (Output voltage turn of power on for recover or PS_O control recover)						
Over-temperature	Over-temperature Protection Activation - 70					70	
Protection*	Over-temperat	ure P	rotection Deactivation	50		-	-
Fan	The fan speed i linearly adjuste		ermined by the ambier	it temperat	ture and o	output po	wer and
Note: *The "Tip and barr capacitor and 0.1uF cera Enclosed Switching Powe	mic capacitor, ple	ease	refer to		allel 47uF	electroly	tic



EMC Specifications

Emissions	CE	CISPR32/EN55032 CLASS B	
	RE	CISPR32/EN55032 CLASS B	
	Harmonic Current	IEC/EN61000-3-2 CLASS A and CLASS D	
	Voltage Flicker	IEC/EN61000-3-3	
Immunity	ESD	IEC/EN 61000-4-2 Contact ±8KV/Air ±15KV	Perf. Criteria A
	RS	IEC/EN 61000-4-3 10V/m	Perf. Criteria A
	EFT	IEC/EN 61000-4-4 ±2KV	Perf. Criteria A
	Surge	IEC/EN 61000-4-5 line to line ±2KV/line to	Perf. Criteria A
		ground ±4KV	
	CS	IEC/EN61000-4-6 10 Vrms	Perf. Criteria A
	DIP (AC input)	IEC/EN61000-4-11 0%, 70%	Perf. Criteria B

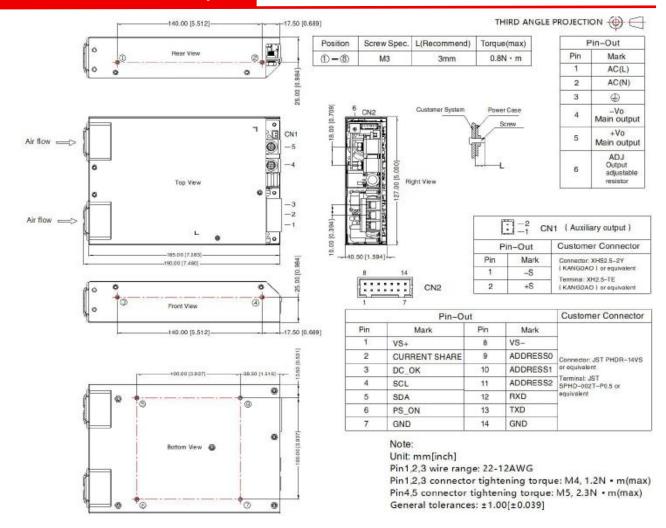
General Specifications

Item		Operating Condition	ons		Min	Тур	Max.	Unit
	Input-Earth	Flootzie Ctueneth T	Electric Strength Test for 1 min leakage			-	-	
Isolation	Input-output	Electric Strength Test for 1min., leakage current <10mA			4000	-	-	VAC
	Output-Earth				1500	-	-	
Insulation	Input-Earth	Environment temp	perature: 25	έ±5°C,	100	-	-	
Resistance	Input-output	Relative humidity:			100	-	-	MΩ
Resistance	Output-Earth	condensing. Testir	ng voltage: 5	500VDC	100	-	-	
Operating 7	Femperature				-40	-	+70	°C
Storage Ter	mperature				-40	-	+85	L
Storage Hu	midity	Non-condensing			10	-	95	%RH
		PFC circuit			-	65	-	
Switching F	requency	LLC circuit			-	100	-	KHz
		-40°C to -30°C		5.0	-	-		
		Operating temperature	+45°C to +70°C	12V	1.6	-	-	%/°C
Power Dera	ating	derating	+50°C to +70°C	24V/27V/ 36V/48V	2.0	-	-	
		85VAC-100VAC 50Hz			2.0	-	-	%/VAC
Safety Stan	dard				UL/CUI Design	68-1 (Rep L (62368- refer to I /EN60601	1, Ed3) EC62368-	
Safety Class	S			CLASS I				
Isolation	Input - Output				2 × MOPP			
level	Input - Earth				1 × MOPP			
	Output - Earth				1 × MOPP			
MTBF		MIL-HDBK-217F@	25°C		>250,	000 h		



Mechanical Specifications	
Case Material	SUS 304
Dimensions	190.0 x 127.0 x 40.5 mm
Weight	1.25Кg (Тур.)
Cooling Method	Built in Fan

Dimensions & Recommended Layout

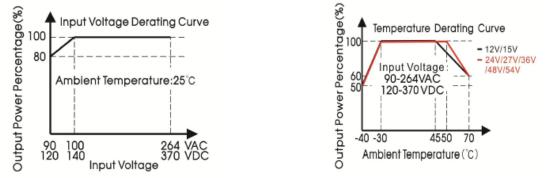




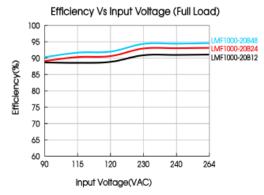
Approvals

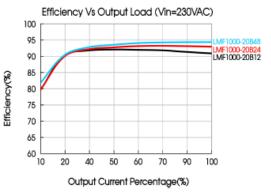
Safety Standard	Meet IEC/EN/UL62368, EN60335, EN61558, IEC/EN60601, GB4943
Safety Certification	EN62368-1, UL/CUL (62368-1, Ed3) and GB4943-1
Safety Class	Class I (PE and must be connected)

Product Curve



Note: With an AC input voltage between 90-100VAC and a DC input between 120-140VDC the output power must be derated as per the temperature derating curves.







Functional Specifications

Item	Operating Conditions		Min.	Typ.	Max.	Unit	
	All Input Voltage Range	Power On	PS_ON (CN2 Pin6) and GND (CN2 Pin7/14) are short			,	
Remote Control Switch	All load range	Power Off		GND (CN2 pen	/		
	All Input Voltage Range	Power On	2.5		5		
DC_OK Signal	All load range	Power Off			0.5	V	
Oring			Support di redundanc	•	l use, achieve	3+1 parallel	
Current Sharing Accuracy	When units in parallel, ea a rated load of more that		±5		%		
		Normal Output	Green on				
LED Signal*	Main output status	Abnormal Output, protected	Red on			1	
	indication	Power Off (AC Without Input)	Light off			,	
Remote Sense	Total compensate voltage (Vs+/Vs- shorted to Vo+/V0- respectively)			200		mV	
SDA, SCL for 12 C			Internal 2.4	kΩ pull-up	resistor to inte	rnal 3.3 V	

Note: 1.* If the product is used in medical equipment, the terminal system should shield the LED signal light to meet the medical certification requirements that operators should not see the indicator light after the product is installed.

2. *Please refer to LMF1000-20Bxx (-Q) Series Power Supply Application Notes for relevant function control logic and instructions.

Note:

- 1. Unless otherwise specified, parameters in this datasheet were measured under the conditions of Ta=25°C, humidity<75% RH with nominal input voltage and rated output load.
- 2. Unless otherwise specified, parameters in this datasheet were measured under the conditions of Ta=25°C, humidity<75%RH with nominal input voltage and rated output load.
- 3. The room temperature derating of 5°C/1000m is needed for operating altitude greater than 2000m.
- 4. All index testing methods in this datasheet are based on our company corporate standards.
- 5. In order to improve the efficiency at high input voltage, there will be audible noise generated, but it does not affect product performance and reliability.
- 6. We can provide product customization service, please contact our technicians directly for specific information.
- 7. Products are related to laws and regulations: see "Features" and "EMC".
- 8. The out case needs to be connected to PE of system when the terminal equipment in operating.
- 9. The output voltage can be adjusted by the ADJ, clockwise to decrease.
- 10. Our products shall be classified according to ISO14001 and related environmental laws and regulations and shall be handled by qualified units.
- 11. The power supply is considered a component which will be installed into a terminal equipment. All EMC tests should be confirmed with the final equipment. Please consult our FAE for EMC test operation instructions.
- 12. In the appearance dimension drawing, ±Vo represents the main output, ±S represents the auxiliary output, and the auxiliary output can be selected by the customer, which has no effect on the main output.



Application Notes

Content

1. Overvlew
2. Function Manual
2.1 Input Requirements
2.2 Output Requirements
2.3 Start-up timing
2.4 Fan Speed Control
2.5 Output over-voltage protection (OVP)
2.6 Output over-current protection (OCP)
2.7 Output short circuit protection (SCP)
2.8 Over temperature protection (OTP)
2.9 Output power derating
2.10 Remote control
2.11 DC_OK Signal
2.12 Remote compensation
2.13 Parallel operation
2.13.1 Redundancy
2.13.2 Current sharing
2.14 I2C communication address
3. Installation requirements
3.1 Safety Introduction
3.2 Safety requirements
3.3 Installation method
4. Communication protocol



1. Overview

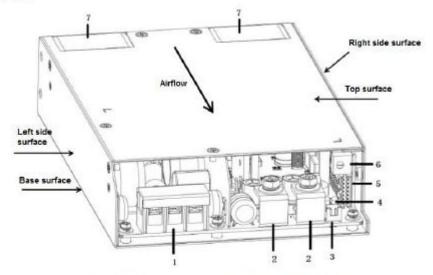


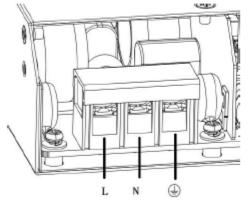
Fig. 1: Appearance Information of LMF1000-20Bxx

- Composition structure description
- 1. AC/DC Input terminal (J1)
- 2. DC main output terminal (J2, J3)
- 3. Auxillary road output terminal (CN1)
- 4. Green and red status display LED lights
- 5. Signal connection Press the terminal (CN2)
- 6. Output voltage regulation knob
- 7. Fans

1.1 AC/DC input terminal block (J1)

The Input terminal J1, as a standard 3-pin fence welding terminal with upper cover, the center

spacing of the pins is 10mm.



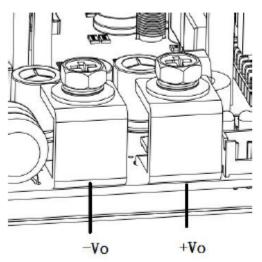
Pin	Features
L	Line (Phase)
N	Neutral
Ð	Ground/Earth

Wire size: 12-18 AWG Torque: 1.8Nm



1.2 Main DC output terminal (J2)

The output terminal J2, with two standard screw lock type metal terminals, the pin spacing between each is 18mm.

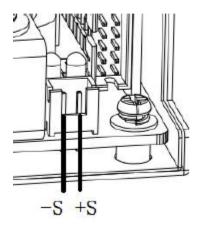


Pin	Features
+Vo	Main Output -
-Vo	Main Output +

Wire size: 4 - 12 AWG Torque: 2.3Nm

1.3 Auxiliary DC Output Terminal (CN1)

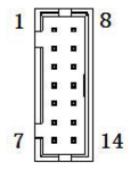
The auxiliary output terminal with a standard terminal of 2.5mm pitch.



Pin	Function
-S	Auxiliary DC Output -
+S	Auxiliary DC Output +



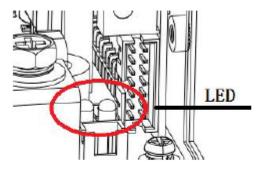
1.4 Signal port (CN2)



Pln	Label	Features		
1	VS+	Remote compensation positive end		
2	CURRENT SHARE	Current sharing bus		
3	DC_OK	DC_OK Signal		
4	SCL	12C communication line		
5	SDA	I2C communication line		
6	PS_ON	Remote Control signal		
7	GND	Signal terminal reference ground		
8	VS-	Remote compensation negative terminal		
9	ADDRESS0	ADDRESS code 0		
10	ADDRESS1	ADDRESS code 1		
11	ADDRESS2	ADDRESS code 2		
12	RXD	Serial communication		
13	TXD	Serial communication		
14	GND	Signal terminal reference ground		

Note: The reference ground of all pins on the signal terminal is pin7 and pin8.

1.5 Green and red status display LED lights



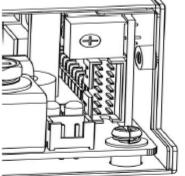
Two kinds of LED lights indicate difference working states of the power supply :

Green LED	Red LED	Status
ON	OFF	Normal work
OFF	ON	Main or auxiliary road alarm
OFF	OFF	No AC Input



1.6 Output voltage adjustment knob

Turn counterclockwise to increase output voltage



Model	Rated Ouput Voltage	Adjustable Range Of Output Voltage
LMF1000-20B12	12V	12 - 14.4V
LMF1000-20B15	15V	15 - 18V
LMF1000-20B24	24V	24 - 28.8V
LMF1000-20B27	27V	27 - 32.4V
LMF1000-20B36	36V	36 - 43.2V
LMF1000-20B48	48V	48 - 56V
LMF1000-20B54	54V	54-58∨

2. Function Manual

2.1 Input Requirements

The AC Input voltage and DC Input voltage must be within the defined voltage range (refer to datasheet), otherwise the power supply may not work properly or even malfunction. The Internal L and N line of the power module have been connected in series with a 250V 20A fuse. For

better protection, it is recommended that customers use a circuit breaker not greater than 20A. (Non-mandatory requirement).

2.2 Output Requirements

Main Output

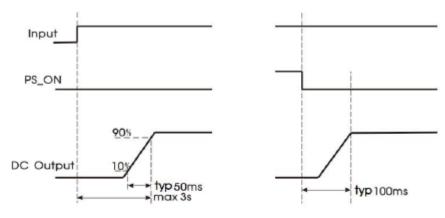
At any voltage value, the maximum output current and power must not exceed the rated/specified value. The output current must not exceed the maximum output current value.

Auxillary output

The auxiliary circuit supports a maximum current of 2A.



2.3 Start-up timing



ltem	Operating Conditions		Min.	Typ.	Max.	Unit
Device off Hold Tree	Room temperature,			12	-	
Power-off Hold Time	full load 230V/	230VAC		12	-	ms
Start Delay Time	230VAC, full logd				3	s

2.4 Fan Speed Control

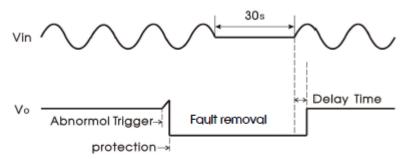
The fan speed is determined by the ambient temperature and output power and linearly adjusted. When the ambient temperature is greater than 45°C and the output power is greater than 600W, the fan reaches 100% speed. In order to improve the reliability of the power supply module, the fan keeps a minimum speed of 10% when the ambient temperature is higher than -5°C under no load; the fan will stop rotating when the ambient temperature is lower than -5°C.



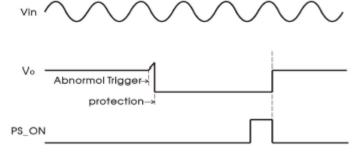
2.5 Output over-voltage protection (OVP)

Main Output

The over-voltage protection function is to close the main output when the output voltage reaches the protection voltage value. When the main circuit over-voltage protection occurs, the main circuit output voltage of the module will be shut off, and the auxiliary circuit output will not be affected. The main circuit output can be restored after disconnecting the input power for at least 30 seconds.



In addition, it can be quickly restarted by the PS_ON signal:

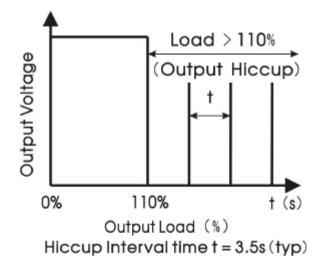


Auxillary output

When the auxiliary circuit voltage reaches 7Vdc (maximum value), the auxiliary output will be in hiccup status, and the main circuit without output until the auxiliary output returns to normal after the fault is eliminated.



2.6 Output over-current protection (OCP)



Main output

When the output current exceeds 110% (minimum) of the rated output current, the DC output will be off. The OCP protection function adopts hiccup mode. After the over-current condition is eliminated, the main output will automatically recover, and the auxiliary output will not be affected.

The main circuit output has OCP delay function. When the output current reaches 120% (typical value) of the rated load current 300mS, the main circuit output will be off; when the main circuit output reaches 150% (typical value) of the rated load current 15mS, the main circuit output will be off.

When the output current of the auxiliary circuit exceeds 120% (typical value) of the rated current, the main circuit output will be off. After the over-current state of the auxiliary circuit is eliminated, the main circuit automatically resumes output.

2.7 Output short circuit protection (SCP)

When the output is short-circuited, the power output in hiccup with interval 4.5s. After the short-circuit is removed, the power module will automatically return to normal, and the auxiliary output will not be affected.

When the auxiliary circuit output is short-circuited, the main circuit without output.

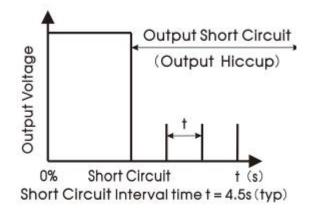


2.8 Over temperature protection (OTP)

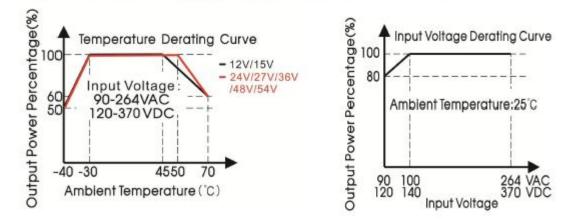
When the amblent temperature of the power supply exceeds the rated temperature for a period of time, the power supply will be turned off and the power supply will resume normal operation after the amblent temperature drops to the set value.

2.9 Output power derating

When the Input voltage is greater than 100VAC (or 140VDC), only need to derate according to the temperature derating curve.

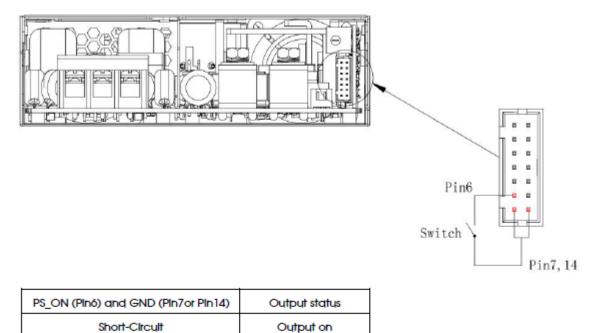


When the Input voltage is lower than 100VAC (or 140VDC), the output power will be derated according to the following input voltage derating curve after temperature derating.





2.10 Remote control



	Pin Floating	Output off	
	If the Input termingi of the power mo	dule has been connecte	ed to a power source, the PS_ON signal
F	oln can be used to control the on and of	ff of the main output, an	d the PS_ON signal does not affect the

output voltage of the auxiliary circuit. Note: The Internal PS_ON input impedance of the module is 5.1K.



2.11 DC_OK Signal

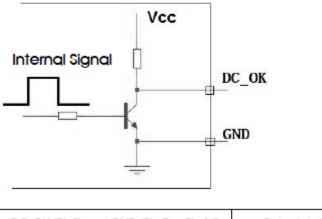
The DC_OK signal is used to monitor whether the power supply is working normally, and the signal is at Pin3 of the signal terminal CN2.

Note: When the DC_OK signal is connected to the external circuit, the impedance of the external external

circuit (i.e. between Pin3 and Pin7 or Pin14 of CN2) is not less than $10k\Omega$.



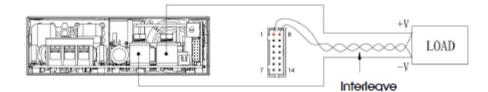
Output Current = 100% Rating



DC_OK (PIn3) and GND (PIn 7 or PIn 14)	Output state	
2.5 - 5V	Output on	
0-0.5V	Output off	



2.12 Remote compensation



Note: VS+ and VS- cannot be shorted or reversed, otherwise the power module will be damaged.

Pln 1 and pln 8 of the signal terminal CN2 can compensate the voltage drop on the output cable. The remote compensation circuit can compensate up to 200mV cable voltage drop. This voltage includes the sum of the cable drop connected to the output positive terminal and the output negative terminal. If you need to use the remote compensation function, the signal pin needs to be connected with the load end with a twisted pair cable.

2.13 Parallel operation

2.13.1 Redundancy

The power module output can be connected in parallel to achieve redundancy, thereby improving system reliability. The maximum power of the redundant system needs to be derated to ensure that the redundant system can still meet the rated load requirements when a power supply module fails. The current common practice is to construct a redundant system by the N+1 method, that is, N+1 power supplies are connected in parallel, to support the maximum load current N*Iomax, where iomax is the rated output current of each power supply. For example, the rated output current of each power supply is 40A, and 3+1 units are connected in parallel to construct a 3*40A=120A redundant system.

The power module supports 3+1 parallel redundant operation.

The ORing circuit is used inside the power module, and when any one of the power modules in the parallel falls, it will not affect the work of other power modules.

When used in parallel, the maximum load current cannot exceed the maximum output current of a single power supply module, otherwise the whole parallel power supply module will not start normally.



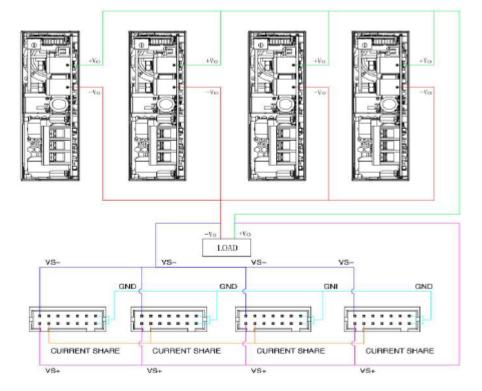
2.13.2 Current sharing

Method 1: current sharing bus and remote compensation lines are both connected.

For load line loss < 200mV, and the output voltage difference of each single module < 50mV, this type

of connection is recommended to obtain a better line-end output voltage and current sharing effect.

The wiring method of the current sharing function is shown in the figure below:

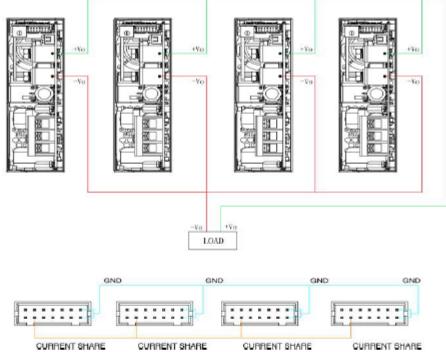


Method 2: Only the current sharing bus is connected, and the remote compensation is not connected.

For the load line loss > 200mV, or the output voltage difference of each single module cannot or does not need to be accurately adjusted to < 50mV, this type of connection is recommended to obtain a better current sharing effect of the parallel machine. In the same way, when the load loss is unknown or the current sharing fails to meet the specifications under the first connection method, it is recommended to replace it with this connected method.

The wiring method of the current sharing function is shown in the figure below:





When using in parallel, the number of parallel modules cannot exceed 4.

When power modules work in parallel, there is an internal active current sharing circuit to ensure that the current between each module is balanced.

The active current sharing circuit adopts the automatic master-slave current sharing method. Each power module has a current sharing bus signal (CURRENT SHARE BUS). When working in parallel, the current sharing bus of all power modules must be connected together. The current-sharing bus signal is located at pin 2 of CN2.

The output voltage of each power module will affect the current sharing accuracy. The output voltage of the power module is the rated voltage ±50mV. In practical applications, if the output voltage value needs to be adjusted, the output voltage of all parallel power supply modules needs to be adjusted to the same voltage. The recommended voltage range: target voltage value ±50mV

After the output load of each power module is greater than 50% of the rated load, the current sharing accuracy should be \pm 5%. The current sharing calculation formula is:

Current sharing accuracy=
$$\frac{Io \max - Io \min}{Io \max} *100\%$$

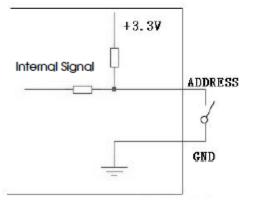
lomax: the maximum output current value in parallel power supply modules. Iomin: the minimum output current value in parallel power supply modules.



2.14 I2C communication address

In the parallel system. If you need to identify the power module information, you need to set the I2C communication address for each parallel power module, and exchange data with the host computer through I2C. The setting of the communication address is determined by pins 9, 10 and 11 of the signal terminal CN2. When these three pins are short-circuited with pin 7 or 14 of CN2. It will be low level (L, voltage range: 0 ~ 1.31V). When disconnected, it is high level (H, voltage range: 1.99V~3.3V). The specific address number is shown in the table below:

	1			
ADDRESS 2	ADDRESS 1	ADDRESS 0	Address number	
L	L	L	0	
L	L	н	1	
L	н	L	2	
L	н	н	3	
н	L	L	4	
н	L	н	5	
н	н	L	ó	
н	н	н	7	



The internal pull-up resistance value of the power module is 10k $\ensuremath{\Omega}$, and the external impedance can

be matched according to the actual application to meet the high and low voltage range.



3. Installation requirements

3.1 Safety introduction

Warning

Risk of electric shock

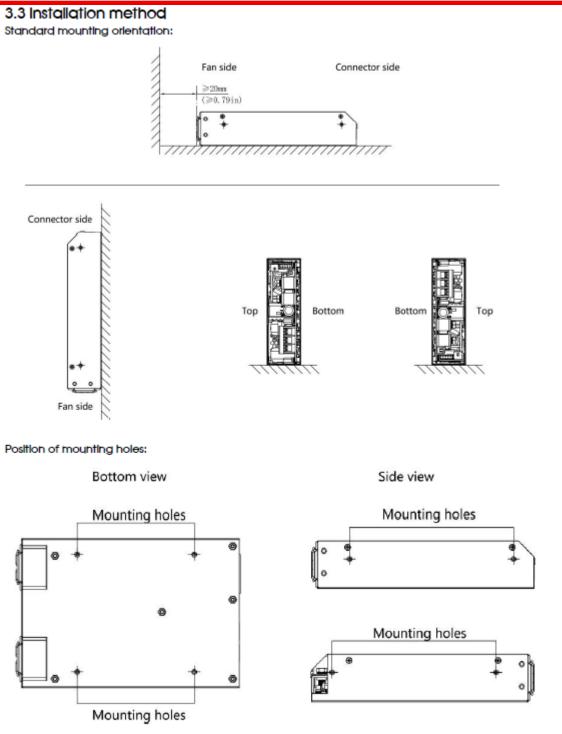
During high voltage operating

- The power supply module is disconnected from the input DC or the AC power and placed for at least one minute before starting to operate it.
- When Installing the Input wire to the power module, please connect the ground terminal first, and then connect the L line and the N line.
- When removing the Input wire, please remove the L wire and the N wire first, and then remove the ground wire.
- When disassembling, make sure that no objects fall into the power module.
- Pay attention to high temperature.
- After the power module is working in a high temperature environment, wait for its shell to cool down before operating.
- This product needs to be installed by professionals and needs to be used with other equipment.

3.2 Safety requirements

When Installing, pay attention to the primary side and the protective ground, the creep distance and the electrical clearance of the primary side and the secondary side refer to EN60601-1.





Note: The fan panel cannot be blocked by other objects, and a distance of at least 20mm must be maintained, otherwise it will affect the heat dissipation and performance of the power module.



4. Communication protocol

The LMF1000-20Bxx series power modules support standard communication protocols and manage and monitor the power modules through I2C bus.

Command Code	Command Name	Access Type	Data Bytes	Data Format	Description
0x9A	PMB_MFR_MODEL	Block Read	32	ASCII	Product model
0x8B	PMB_READ_VOUT	Read Word	2	Direct	Main circuit output voltage (10mV)
0x8C	PMB_READ_IOUT	Read Word	2	Direct	Main output current (10mV)
0x96	PMB_READ_POUT	Read Word	2	Direct	Main output power (10mV)
0xC4	PMB_MFR_AUX_VOUT	Read Word	2	Direct	Auxillary output voltage (10mV)
0xC5	PMB_MFR_AUX_IOUT	Read Word	2	Direct	Auxiliary output current (10mV)
0xC7	PMB_MFR_FAULT_BIT	Read Word	2	Bit Field	Fault status word



	Describe Of Fault Status Through PMB_MFR_FAULT_BIT
Bit segment	Description
BIT: O	0: Fan 1 normal 1: Fan 1 fault
ВІТ: 1	0: Fan 2 normal 1: Fan 2 fault
BIT: 2	0: Auxiliary output normal 1: Auxiliary output abnormal
BIT: 3	0: No over-voltage in main circuit 1: Over-voltage in main circuit
BIT: 4	0: No under-voltage in main circuit 1: Under-voltage in main circuit
BIT: 5	0: No level 1 over-current in main circuit 1: Level 1 over-current in main circuit
BIT: 6	0: No level 2 over-current in main circuit 1: level 2 over-current in main circuit
BIT: 7	0: No level 1 over-logd in main circuit 1: Level 1 over-logd in main circuit
BIT: 8	0: No level 2 over-load in main circuit 1: Level 2 over-load in main circuit
BIT: 9	0: No level 3 over-load in main circuit 1: Level 3 over-load in main circuit
BIT: 10	0: Normal temperature 1: Over-tempetature and over-load
BIT: 11	0: No short circuit in main circuit 1: Short circuit in main circuit
BIT: 12	0: No hardware over-voltage in main circuit 1: Main circuit hardware over-voltage fault
BIT: 13	0: No hardware under-voltage in main circuit 1: Main circuit hardware under-voltage fault
BIT: 14	0: Pre-charge normal 1: Pre-charge fault
BIT: 15	0: PFC soft start normal 1: PFC soft start fault