Instrction
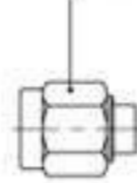
RS PRO 50Ω Straight Cable Mount
Stock No: **170-6942**

■ CM-18 for Straight Semi-Rigid Cable Direct Solder

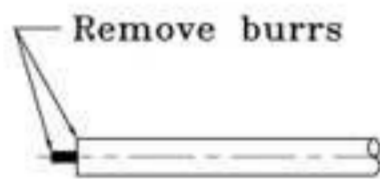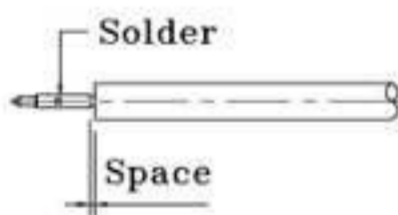Insulator   Connector Body   Center Contact

1. Preparation of Cable
Remove burrs

1.

(1) Strip cable to recommended dimensions shown in catalogue
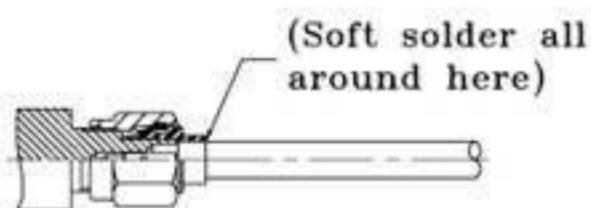(2) Remove any burrs from jacket and center conductor

2. Soldering Center Contact to Cable Center Conductor
Solder

2.

Space

(1) Place solder gage on inner conductor to flush with end of outer conductor
(2) Push center contact into cable center conductor to rest firmly against solder gage, then solder
(3) Remove solder gage and excess solder

3. Soldering Connector Body to Cable
(Soft solder all around here)

3.

(1) Screw locator tool onto connector body
(2) Insert cable assembly into connector body
(3) Solder connector body to cable
(4) Remove locator tool

4. Final Assembly

4.

(1) Press insulator into connector body until it stops by dielectric insert
(2) Remove dielectric insert