

#### **FEATURES**

- 14 piece HSS tap set containing taper and bottom tap of each size
- Tap sizes M3, M4, M5, M6, M8, M10, M12
- 7 piece HSS drill set fully ground with black finish
- Drill sizes 2.5mm,
  3.3mm, 4.2mm,
  5.0mm, 6.8mm,
  8.5mm, 10.2mm
- Taps manufactured to ISO standard

# RS PRO HSS Tap & Drill Set

RS Stock No.: 673-4702



RS Professionally Approved Products bring to you professional quality parts across all product categories. Our product range has been tested by engineers and provides a comparable quality to the leading brands without paying a premium price.

# **Threading Taps**



### **Product Description**

Introducing the 22 piece HSS (high speed steel) tap & drill set from our own brand RS PRO, a high quality compact set ideal for a variety of DIY tasks including cutting thread into materials and drilling holes when used with a hand or power tool such as a tap wrench or drill. The 22 piece set features a high speed steel construction for enhanced durability and resistance to corrosion.

#### **General Specifications**

Contents	14 piece HSS Taps: M3, M4, M5, M6, M8, M10, M12 7 piece Drill: 2.5mm, 3.3mm, 4.2mm, 5.0mm, 6.8mm, 8.5mm, 10.2mm 1 pc NO.1 ½ tap Wrench		
Number of Pieces	22		
Standard	ISO- Taps, DIN338- Drills		
Applications Construction, DIY, Plumbing, Workshops, Ren			

#### **Mechanical Specifications**

Material	HSS
Maximum Tap Size	M12
Minimum Tap Size	M3







# HSS Metric Drill Bits Set 19pcs, fully ground, black finish, DIN338

RS Stock Number	Manufacture Part No.	Size	Package
6734709	H1995	1-10x0.5mm	Round Plastic Drum

# 22 piece HSS Metric Tap and Drill Set

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RS Stock Number	Manufacture Part No.	Package	Content
6734702	T9222		14pcs HSS Taps:M3-M4-M5-M6-M8-M10-M12
			7pcs Drills: 2.5-3.3-4.2-5.0-6.8-8.5-10.2mm
			1pc No.1 1/2 tap Wrench

# **Threading Taps**



Arborless Carbide Holesaw				
RS Stock	Manufacture		Depth of Cut	Shank Dia.
Number	Number Part No. Size		mm	mm
6734706 S10700160		16	13	10
6734715	S10700190	19	13	10
6734718	S10700200	20	13	10
6734712	S10700220	22	13	10
6734721	S10700250	25	13	10
6734724	S10700320	32	13	10
6734728	S10700380	38	13	10
6734737	S10700400	40	13	10
6734730	S10700510	51	13	10

### HSS Conduit Holesaw

RS Stock	Manufacture		Depth of Cut	Shank Dia.
Number	Part No.	Size (mm)	mm	mm
6734743	S10600200	20	8	10
6734746	S10600250	25	8	10

## **Pilot Drills**

RS Stock Number	Manufacture Part No.	Dia. (mm)	Overall Length mm	Application
6734734	S10700650	6.0	50	for Carbide Holesaw
6734740	S10600563	3/16"	65	for HSS holesaw