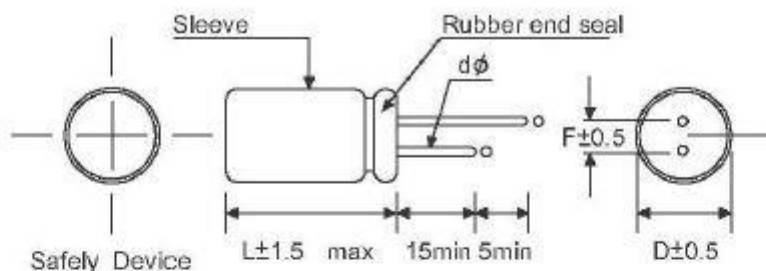


# Datasheet

## RS Pro 470nF 50 V dc Aluminium Electrolytic Capacitor



Item	Performance Characteristics																																												
Operating Temperature Range	-40 to +105□	-25 to +105□																																											
Rated Voltage Range	6.3 to 100 VDC	160 to 450 VDC																																											
Capacitance Tolerance	±20%(120Hz, +20□)																																												
Leakage Current (+20□)	10V ~100V DC	□□0.01CV+3(μA)																																											
	160V~450V DC	□□0.03CV+3(μA)																																											
I: Leakage current(μA) C: Rated Capacitance(μF) V: Working Voltage[V] After 1minute whichever is greater measured with rated working voltage applied.																																													
Dissipation Factor [120Hz,20 °C]	<table border="1"> <thead> <tr> <th>W.V</th> <th>6.3</th> <th>10</th> <th>16</th> <th>25</th> <th>35</th> <th>50</th> <th>63</th> <th>100</th> <th>160</th> <th>200</th> <th>250</th> <th>350</th> <th>400</th> <th>450</th> </tr> </thead> <tbody> <tr> <td>Tanθ</td> <td>0.23</td> <td>0.20</td> <td>0.16</td> <td>0.14</td> <td>0.12</td> <td>0.10</td> <td>0.10</td> <td>0.10</td> <td>0.15</td> <td>0.15</td> <td>0.16</td> <td>0.20</td> <td>0.20</td> <td>0.20</td> </tr> </tbody> </table> For capacitance exceeding 1000uF,add 0.02 per increment of 1000uF															W.V	6.3	10	16	25	35	50	63	100	160	200	250	350	400	450	Tanθ	0.23	0.20	0.16	0.14	0.12	0.10	0.10	0.10	0.15	0.15	0.16	0.20	0.20	0.20
	W.V	6.3	10	16	25	35	50	63	100	160	200	250	350	400	450																														
Tanθ	0.23	0.20	0.16	0.14	0.12	0.10	0.10	0.10	0.15	0.15	0.16	0.20	0.20	0.20																															
Temperature Characteristics [Tanθ]	W.V.		6.3	10	16	25	35	50	63	100	160	200	250	350	400	450																													
	Impedance	-25 °C/+20 °C	4	3	2	2	2	2	2	2	3	3	3	5	6	15																													
		-40 °C/+20 °C	8	6	4	3	3	3	3	3	-	-	-	-	-	-																													
Impedance ratio of 120Hz																																													
Load Test	Test conditions Duration time : 5Ø~6Ø1000Hrs 8Ø~25Ø 2000Hrs Ambient temperature:+105□ Applied voltage: Rated DC working voltage After test requirements:at+20□ After test requirements:□±20% of the initial measured value Dissipation Factor: □200% of the initial specified value Leakage current: □The initial specified value																																												
Shelf Test	Test conditions Duration time :500Hrs Ambient temperature:+105□ Applied voltage: None After test requirements at +20□: Some limits as Load life. Pre-treatment for measurements shall be conducted after application of DC working voltage for 30 minutes.																																												

**Diagram of Dimensions:**


(Unit: mm)

D	5	6	8	10	13	16	18	22	25
F	2.0	2.5	3.5	5.0	5.0	7.5	7.5	10	12
φd	0.5			0.6		0.8			1.0

**Ripple Current & Temperature**

Temperature (□)	45	60	70	85	105
Multiplier	2.10	1.90	1.65	1.40	1.00

**Ripple Current & Frequency Multipliers**

Cap.(μF) \ Freq.(Hz)		Freq.(Hz)					
		50(60)	120	400	1K	10K	50-100K
Multiplier	CAP □ 10	0.8	1.0	1.30	1.45	1.65	1.70
	10 < CAP □ 100	0.8	1.0	1.23	1.36	1.48	1.53
	100 < CAP □ 1000	0.8	1.0	1.16	1.25	1.35	1.38
	1000 < CAP	0.8	1.0	1.11	1.18	1.25	1.28

## CONTENTS OF QUALITY ASSURANCE

### ASSURANCE METHOD CONTENTS

#### Performance

Unless otherwise specified, the capacitors shall be measured at +15°C to +35°C , 45to75%RH. However, if any doubt arises on the judgment, the measurement conditions shall be +20±1°C , 60to70%RH the test Conditions shall comply with IEC-60384-4.

#### 1.Capacitance(CAP.)

Measuring frequency	:120Hz±20%
Measuring voltage	:0.5V rms. +1.5 to 2.0V dc
Measuring circuit	:Series equivalent circuit.

Criteria: Shall be within the specified capacitance tolerance.

#### 2.Dissipation Factor (tanδ)

Measuring frequency	:120Hz±20%
Measuring voltage	:0.5V rms. +1.5 to 2.0V dc
Measuring circuit	:Series equivalent circuit.

Criteria: Shall not exceed the specified in the table of Ratings.

#### 3. Leakage Current (L.C.)

DC leakage current shall be measure with rate voltage, which is applied through a resistor of 1,000±10Ω connected in series with the capacitors , at the end of a specified period after the capacitors reached the rated voltage across the terminals.

Criteria: Shall not exceed the specified in the table of Ratings.

#### 4. Surge Voltage

4.1 The surge DC rating is the maximum voltage to which the capacitor should be subjected under any conditions. This includes transients and peak ripple at the highest line voltage.

4.2 Capacitors, connected in series with 1000 ohm resistors, shall withstand the surge test voltage applied at the rated of 1/2 minute on, 4 1/2 minutes off, for 1000 successive test cycles at 20°C (see the following table)

Rated Voltage (WV)	6.3	10	16	25	35	50	63
Surge Voltage (SV)	10	13	20	32	44	63	79

Rated Voltage (WV)	100	160	200	250	350	400	450
Surge Voltage (SV)	125	200	250	300	400	450	500

Criteria:

Capacitance change	: ≤ ±15% of initial value
Dissipation Factor	: within specified value
Leakage Current	: within specified value
Physical	: no broken and undamaged

### Endurance characteristic

#### 5. High temperature load life test

Condition	Specification	
1. Capacitors shall be placed in oven with application of ripple current and rate voltage for 2000±12hrs at 105°C	Capacitance change	Within ±20% of the initial value
2. The capacitors should be use within specified permissible ripple current in each standard products table(the sum of DC working voltage and AC peak voltage shall be equal to the rated DC working voltage	TANδ	Less then 200% of specified value
3. The specified maximum permissible ripple current in defined at 105°C and 120 Hz	Leakage Current	Within specified value
4. Then the capacitor shall be subjected to standard atmospheric conditions for 16 hours, after witch measurements shall be made.	Physical	no broken and undamaged

**6. High temperature shelf life test**

After 500hrs test at 105°C without rated working voltage. And then the capacitor shall be subjected to standard atmospheric conditions for 16 hours, after witch measurements shall be made.	Capacitance change	Within ±20% of the initial value
	TANδ	Less then 200% of specified value
	Leakage Current	Less then 200% of specified value
	Physical	no broken and undamaged

**7. Rotational temperature test**

Capacitor is place in a oven whose temperature follow specific regulation to change. The specific regulations is "+25°C (1 hr) → +105°C (2 hrs) → +25°C (0.5 hr) → -40°C (2 hrs) → +25°C (0.5 hr)", and it called a cycle. The test totals 10 cycles. And then the capacitor shall be subjected to standard atmospheric conditions for 16 hours, after witch measurements shall be made.	Capacitance change	Within ±10% of the initial value
	TANδ	Within specified value
	Leakage Current	Within specified value
	Physical	no broken and undamaged

**8. Humidity test**

Capacitors shall be exposed for 500±8hrs in an atmosphere of 90~95%R.H at 40°C. And then the capacitor shall be subjected to standard atmospheric conditions for 16 hours, after witch measurements shall be made.	Capacitance change	Within ±10% of the initial value
	TANδ	Less then 120% of specified value
	Leakage Current	Within specified value
	Physical	no broken and undamaged

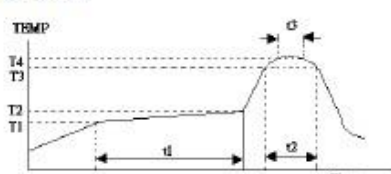
**9. Low temperature test**

Capacitor are place at -40±3°C for 72±4hrs. And then the capacitor shall be subjected to standard atmospheric conditions for 16 hours, after witch measurements shall be made.	Capacitance change	Within ±10% of the initial value
	TANδ	Within specified value
	Leakage Current	Within specified value
	Physical	no broken and undamaged

**10. Vibration test**

<ol style="list-style-type: none"> <li>Fix it at the point 4mm or less form body. For ones of 12.5mm or 25mm or more length, use separate fixture.</li> <li>Direction and during of vibration:3 orthogonal direction each for 2hrs total 6hrs.</li> <li>Mutually frequency: 10 to 55Hz reciprocation for 1 min.</li> <li>Total amplitude:1.5mm</li> </ol>	Capacitance change	Within ±10% of the initial value
	TANδ	Within specified value
	Leakage Current	Within specified value
	Physical	no broken and undamaged

**11. Reflow test**

<ol style="list-style-type: none"> <li>IR Reflow           <div style="text-align: center;">  </div> <table border="1" style="margin-top: 10px;"> <tr> <td>Preheat</td> <td>Temp (T1~T2)</td> <td>100~150°C</td> </tr> <tr> <td></td> <td>Time (t1) max</td> <td>40 sec</td> </tr> <tr> <td>Duration</td> <td>Temp(T3)</td> <td>260°C</td> </tr> <tr> <td></td> <td>Time (t2) max</td> <td>10 sec</td> </tr> <tr> <td>Peck</td> <td>Temp(T4)</td> <td>270°C</td> </tr> <tr> <td></td> <td>Time (t3) max</td> <td>5 sec</td> </tr> <tr> <td>Reflow cycle</td> <td colspan="2">Twice or less</td> </tr> </table> </li> <li>Solder bath method: Solder temperature:260±3°C Immersion time:5+1/-0 sec Thickness of heat shunt (Printed wiring board):1.6mm</li> <li>Soldering iron method: Bit temperature: 350±10°C Application time of soldering Iron:3+1/-0 sec</li> </ol>	Preheat	Temp (T1~T2)	100~150°C		Time (t1) max	40 sec	Duration	Temp(T3)	260°C		Time (t2) max	10 sec	Peck	Temp(T4)	270°C		Time (t3) max	5 sec	Reflow cycle	Twice or less		Capacitance change	Within ±10% of the initial value
	Preheat	Temp (T1~T2)	100~150°C																				
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	Time (t3) max	5 sec																					
Reflow cycle	Twice or less																						
	TANδ	Within specified value																					
	Leakage Current	Within specified value																					
	Physical	no broken and undamaged																					

**12. Solderability test**

After the lead wire fully immersed in the solder for  $2 \pm 0.1$  sec at a temperature of  $245 \pm 2^\circ\text{C}$ , the solder coating must be more than 95%

**13. Mechanical**

1. The test is about lead tabs strength.

2. Tension test:

The lead tabs shall not be broken or any malformed condition after fixing capacitor vertically and pressing the following weight on the lead tabs of capacitor for  $10 \pm 1$  sec.

Lead tabs diameter(mm)	Weight(Kg)
$\leq 0.5$	0.5
0.6~0.8	1.0
$>0.8$	2.5

3. Bending test:

capacitor is held in vertical position. Attach a weight to the lead tabs, slowly rotate the capacitor  $90^\circ$  to a same way in the opposite direction. Repeat it again (5 secs per cycle). The lead tabs shall not be broken or cracked.

Lead tabs diameter(mm)	Weight(Kg)
$\leq 0.5$	0.5
0.6~0.8	1.0
$>0.8$	2.5

**14. Safety vent**

Condition: Apply a reverse voltage with current 1 amp.(DC reverse voltage test)

Criteria: When the pressure relief vent operated, the capacitor shall not flame although gas generation or expulsion of a part of the inside element is allowable. If the vent does not operate with the voltage applied for 30 minutes, the test is considered to be passed.

**15. Standards**

Satisfies Characteristic W of IEC-60384-4,18

(6) Diameter (mm):

4	5	6	8	10	13	16	18
22	25	30	35	51	64	77	90

(7) Length (mm):

5	7	9	11	12	14	16	20	21	25
26	31	33	36	40	42	45	50	53	65
75	83	96	100	115	121	130	140	144	157

(8) Forming (optional):

Taping + pitch (mm)	Cutting + length (mm)	Kink + pitch (mm)
TB2	C3.3	K5
TB2.5	C3.5	
TB3.5	C5	
TB5	C7	

LABEL

FRONT

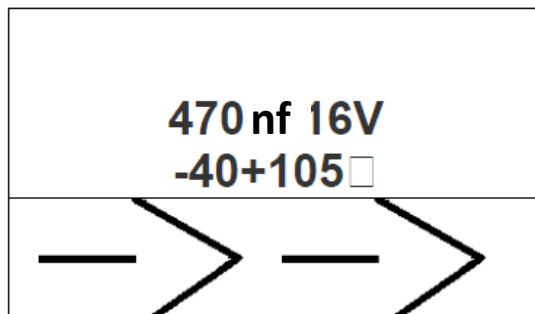
<b>Electrolytic Capacitor</b>		
Capacitance Range:	470	nf
Voltage Range:	16	V
Quantity:	1000	pcs
Remark:	8*11 105□	RoHS
MADE IN TAIWAN		COMPLIANT

Lot No: 8 070313-000314

DATE LOT NO.

Marking:

FRONT



BACK

