

FEATURES

- Variety of metric sizes available
- Ideal for hand or machine use
- Manufactured from HSS for durability and heat resistance
- ISO standard

RS PRO HSS M25 Second, Straight Flute Threading Tap, 130 mm Length

RS Stock No.: 522-7660



RS Professionally Approved Products bring to you professional quality parts across all product categories. Our product range has been tested by engineers and provides a comparable quality to the leading brands without paying a premium price.

Product Description

Introducing RS PRO HSS straight flute thread taps, a selection of high quality and professional threading taps ideal for cutting thread (tapping) by hand or machine, into drilled holes in materials such as metal and wood.

General Specifications

Thread Size	M25
Type	Threading Tap
Pitch	1.5mm
Thread Standard	Metric Fine
Number of Pieces	1
Standard	ISO 529
Applications	Construction, DIY, Plumbing, Workshops, Renovations

Mechanical Specifications

Overall Length	130mm
Material	HSS
Shank Diameter	17.9mm
Square Length	13.8mm
Tapping Drill Size	23.5mm
Maximum Thread Length	48mm
Major Diameter	25.00mm
Minor Diameter	23.160mm
Thread Depth	0.920mm
Clearance Drill	26.0mm



RS Code	Manufacturers Code	Size	d1 (mm)	L1 (mm)	L (mm)	a (mm)
522-7660	21-505-792	M25	17.9	48	130	13.8

RS Code	Size	Pitch (mm)	Major Dia (mm)	Minor Dia (mm)	Thread Depth	Tapping Drill	Clearance Drill
522-7660	M25	1.50	25.00	23.160	0.920	23.5	26.0