

FEATURES

- Variety of metric sizes available
- Ideal for hand or machine use
- Manufactured from HSS for durability and heat resistance
- ISO standard

RS PRO HSS M20 Second, Straight Flute Threading Tap, 112 mm Length

RS Stock No.: 522-7654



RS Professionally Approved Products bring to you professional quality parts across all product categories. Our product range has been tested by engineers and provides a comparable quality to the leading brands without paying a premium price.

Product Description

Introducing RS PRO HSS straight flute thread taps, a selection of high quality and professional threading taps ideal for cutting thread (tapping) by hand or machine, into drilled holes in materials such as metal and wood.

General Specifications

Thread Size	M20
Type	Threading Tap
Pitch	1.5mm
Thread Standard	Metric Fine
Number of Pieces	1
Standard	ISO 529
Applications	Construction, DIY, Plumbing, Workshops, Renovations

Mechanical Specifications

Overall Length	112mm
Material	HSS
Shank Diameter	13.8mm
Square Length	11.1mm
Tapping Drill Size	18.5mm
Maximum Thread Length	39mm
Major Diameter	20.00mm
Minor Diameter	18.180mm
Thread Depth	0.920mm
Clearance Drill	20.25mm



RS Code	Manufacturers Code	Size	d1 (mm)	L1 (mm)	L (mm)	a (mm)
522-7654	21-505-782	M20	13.95	39	112	11.1

RS Code	Size	Pitch (mm)	Major Dia (mm)	Minor Dia (mm)	Thread Depth	Tapping Drill	Clearance Drill
522-7654	M20	1.50	20.00	18.180	0.920	18.5	20.25

