

## Features

- Universal 85 - 264Vac and 120 -370Vdc
- Low standby power consumption, high efficiency, active PFC
- Built Oring Diode. 3+1 Parallel redundancy, current sharing
- Operating temperature range - 40°C to +70°C
- Output short circuit, over-current, over-voltage over-temperature protection
- EMI performance meets. CISPR32 / EN55032 CLASS B
- Safety EN 62368-1, UL 62368-1 EN/ES/IEC60601-1, IEC60335-1, GB4943.1
- Compact size with a low 1U profile
- Operating Altitude upto 5000m
- Remote sense, ON/OFF function, DC OK function and 5V/2A standby power
- Supports standard communication protocols for management and monitoring of power modules through I2C bus.
- Fan speed automatic adjustable

## RS PRO Embedded Switch Mode Power Supplies

RS Stock No.: 2580575 & 2580576 & 2580577 & 2580578 & 2580579



RS Professionally Approved Products bring to you professional quality parts across all product categories. Our product range has been tested by engineers and provides a comparable quality to the leading brands without paying a premium price.

## Product Description

AC-DC switching power supply with built-in active PFC function. Provides high efficiency and high reliability solutions for industrial, street lighting and instrumentation applications. These converters offer excellent EMC performance, meeting CISPR32/EN55032 Class B and IEC/EN61000-4. Safety IEC/EN/UL62368, EN/ES/IEC60601, IEC60335, GB4943

<b>Model</b>	AC-DC Enclosed 1500W
<b>Mounting Type</b>	Chassis Mount
<b>MTBF</b>	MIL-HDBK-217F@25°C > 250,000 h
<b>Applications</b>	Industrial control systems, instrumentation, and lighting

RS Stock#	Input Voltage	Output Voltage and Current*	Adj' range (V)	Output Power	Standby (Vo/Io)*	Max. Capacitive Load (µF)	Efficiency (Typ)
2580575	90 to 264V ac 120 to 370V dc	12V/125A	12 – 14.4V	1510W	5V/2A	40000	92%
2580576	90 to 264V ac 120 to 370V dc	15V/100A	15 – 18V	1510W		20000	92%
2580577	90 to 264V ac 120 to 370V dc	24/62.5A	24 – 28.8V	1510W		10000	94%
2580578	90 to 264V ac 120 to 370V dc	27V/56A	27 – 32.4V	1522W		8000	94%
2580579	90 to 264V ac 120 to 370V dc	48V/32A	48 – 56V	1546W		4000	94%

Note: 1. \*The total power of the product should not exceed (600W) and the output current cannot exceed the rated output current.

2.\*Standby power: provide 5V/1A independent output, it is recommended to use with the main circuit.

## Input Specifications

Item	Operating Conditions		Min	Typ	Max.	Unit
Input Voltage Range	AC Input		85	-	264	VAC
	DC Input		120	-	370	VDC
Input Voltage Frequency			47	-	63	Hz
Input Current	115VAC		-	-	15.5	A
	230VAC		-	-	8	
Inrush Current	230VAC	Cold Start	-	40	-	
Power Factor	115VAC	At full Load	-	0.99	-	
	230VAC		-	0.95	-	
Contact Leakage Current	240VAC	Earth leakage current	<0.5mA			
		Touch current	<0.5mA			

## Output Specifications

Item	Operating Conditions		Min	Typ	Max.	Unit
Output Voltage Accuracy	Full Load Range	12V/15V/24V/27V/48V	-	±1	-	%
		5V Auxiliary	-	±2	-	
Line Regulation	Full Load	12V/15V/24V/27V/48V	-	±0.5	-	
		5V Auxiliary	-	±1	-	
Load Regulation	0% - 100% load	12V/15V/24V/27V/48V	-	±0.5	-	
		5V Auxiliary		±3		
Output Ripple & Noise*	20MHz bandwidth (peak-to-peak value)	12V/15V/24V/27V	-	150	-	mV
		48V	-	200	-	
		Auxiliary output 5V	-	100	-	
Minimum Load			-	0	-	%
Dynamic minimum load			10	-	-	
Hold-up Time	230VAC		12	-	-	ms
Short Circuit Protection	After the short-circuit disappears, the recover time < 5s		Hiccup, self-recover			
Over-current Protection	230VAC		Constant current limit, output voltage turn off after 5s, self-recover			
Over-voltage Protection	12V		≤ 16.5V		Output voltage turn off, re-power & PS_ON on for recover	
	15V		≤ 25.0V			
	24V		≤ 33.0V			
	27V		≤ 35.0V			
	48V		≤ 60.0V			
Over-temperature Protection*	Over-temperature Protection Activation		-	-	-	70
	Over-temperature Protection Deactivation		50	-	-	-
Fan	The fan speed is determined by the ambient temperature and output power and linearly adjusted					
Note: *The "Tip and barrel method" is used for ripple and noise test, output parallel 47uF electrolytic capacitor and 0.1uF ceramic capacitor.						

## EMC Specifications

Emissions	CE	CISPR32/EN55032 CLASS B	
	RE	CISPR32/EN55032 CLASS B	
	Harmonic Current	IEC/EN61000-3-2 CLASS A	
	Voltage Flicker	IEC/EN61000-3-3	
Immunity	ESD	IEC/EN 61000-4-2 Contact $\pm 8\text{KV}$ /Air $\pm 15\text{KV}$	Perf. Criteria B
	RS	IEC/EN 61000-4-3 10V/m	Perf. Criteria A
	EFT	IEC/EN 61000-4-4 $\pm 4\text{KV}$	Perf. Criteria B
	Surge	IEC/EN 61000-4-5 line to line $\pm 2\text{KV}$ /line to PE $\pm 4\text{KV}$	Perf. Criteria B
	CS	IEC/EN61000-4-6 10 Vrms	Perf. Criteria A
	DIP (AC input)	IEC/EN61000-4-11 0%, 70%	Perf. Criteria B

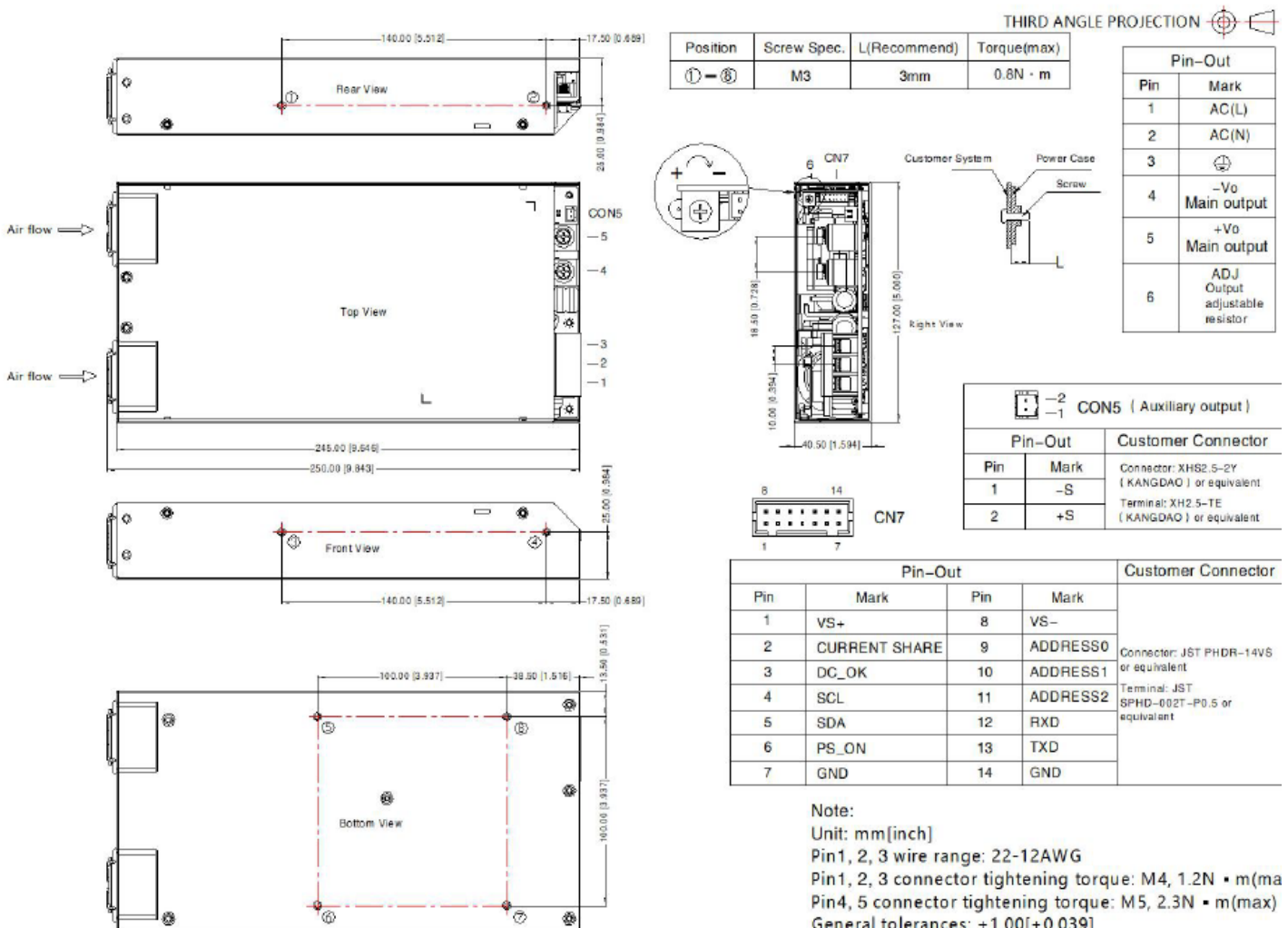
## General Specifications

Item	Operating Conditions			Min	Typ	Max	Unit	
Isolation	Input-Earth	Electric Strength Test for 1min., leakage current <10mA			2000	-	-	VAC
	Input-output				4000	-	-	
	Output-Earth				1250	-	-	
Insulation Resistance	Input-Earth	Environment temperature: $25\pm 5^\circ\text{C}$ Testing voltage: 500VDC Relative humidity: <95%RH, non-condensing Testing voltage: 500VDC			100	-	-	M $\Omega$
	Input-output				100	-	-	
	Output-Earth				100	-	-	
Operating Temperature					-40	-	+70	°C
Storage Temperature					-40	-	+85	
Storage Humidity		Non-condensing			10	-	95	%RH
Switching Frequency		PFC circuit			-	65	-	KHz
		LLC circuit			-	85	-	
Power Derating		Operating temperature derating	12V/15V	-40°C to -30°C	5	-	-	%/ $^\circ\text{C}$
				+45°C to +70°C	1.6			
		24V/27V/48V	-40°C to -30°C	5	-	-		
			+50°C to +70°C	2	-	-		
85VAC-100VAC 50Hz		85VAC to 100VAC			2	-	-	%/VAC
Safety Standard					Safety according to IEC/EN/UL62368-1, EN/ES/IEC60601-1, IEC60335-1, GB4943.1			
Safety Class					CLASS I			
Isolation level	Input - Output					2 x MOPP		
	Input - Earth					1 x MOPP		
	Output - Earth					1 x MOPP		
MTBF		MIL-HDBK-217F@25°C			> 250,000 h			

## Mechanical Specifications

Case Material	SUS 304
Dimensions	250.0mm x 127.0mm x 40.5mm
Weight	1800g (Typ.)
Cooling Method	Built in Fan

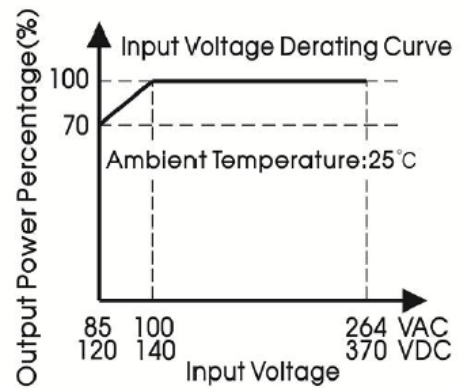
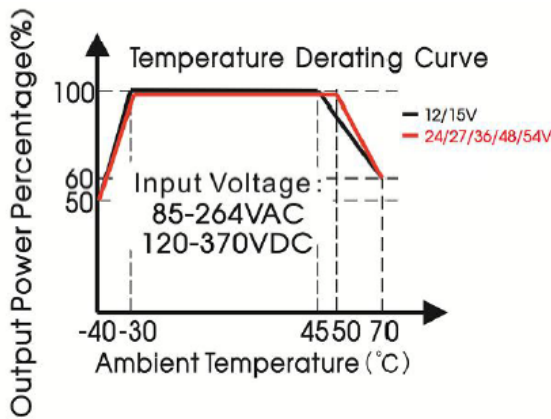
## Dimensions & Recommended Layout



## Approvals

<b>Safety Standard</b>	Meet IEC/EN/UL62368, EN60335, EN61558, IEC/EN60601, GB4943
<b>Safety Certification</b>	EN62368-1, UL/CUL (62368-1, Ed3) and GB4943-1
<b>Safety Class</b>	Class I (PE and must be connected)

## Product Curve



Note: 1. With an AC input voltage between 85 - 100VAC and a DC input between 120 - 140VDC the output power must be derated as per the temperature derating curves;

## Functional Specifications

Item	Operating Conditions	Min.	Typ.	Max.	Unit	
Remote Control Switch	All input voltage range, all load range	Power on	PS_ON (CN7, Pin6) and GND (CN7, Pin7/14) are shorted			
		Power off	PS_ON (CN7 Pin6) and GND (CN7 Pin7/14) are open			
DC_OK Signal	All input voltage range, all load range	Power on	2.5	–	5	V
		Power off	–	–	0.5	
Oring		Support direct parallel use, achieve 3+1 parallel				
Current Sharing Accuracy	$I_o > 50\% I_{o1}$	–	$\pm 5$	–	%	
LED Signal*	Main output status indication	Normal output	Green on			
		Abnormal output, protected	Red on			
		Power off (AC without input)	Light off			
Remote Sense	Total compensate voltage, $V_{s+}/V_{s-}$ (CN7 Pin1/8) shorted to $V_o+/V_o-$ respectively	–	200	–	mV	
SDA, SCL for I <sup>2</sup> C		Internal 2.4k $\Omega$ pull-up resistor to internal 3.3V				

Note: \*If the product is used in medical equipment, the terminal system should shield the LED signal light to meet the medical certification requirements that operators should not see the indicator light after the product is installed.

### Note:

1. Unless otherwise specified, parameters in this datasheet were measured under the conditions of  $T_a=25^\circ\text{C}$ , humidity<75% RH with nominal input voltage and rated output load.
2. Unless otherwise specified, parameters in this datasheet were measured under the conditions of  $T_a=25^\circ\text{C}$ , humidity<75%RH with nominal input voltage and rated output load.
3. The room temperature derating of  $5^\circ\text{C}/1000\text{m}$  is needed for operating altitude greater than 2000m.
4. All index testing methods in this datasheet are based on our company corporate standards.
5. In order to improve the efficiency at high input voltage, there will be audible noise generated, but it does not affect product performance and reliability.
6. We can provide product customization service, please contact our technicians directly for specific information.
7. Products are related to laws and regulations: see "Features" and "EMC".
8. The out case needs to be connected to PE of system when the terminal equipment in operating.
9. The output voltage can be adjusted by the ADJ, clockwise to decrease.
10. Our products shall be classified according to ISO14001 and related environmental laws and regulations and shall be handled by qualified units.
11. The power supply is considered a component which will be installed into a terminal equipment. All EMC tests should be confirmed with the final equipment. Please consult our FAE for EMC test operation instructions.
12. In the appearance dimension drawing,  $\pm V_o$  represents the main output,  $\pm S$  represents the auxiliary output, and the auxiliary output can be selected by the customer, which has no effect on the main output.

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## 1. Overview

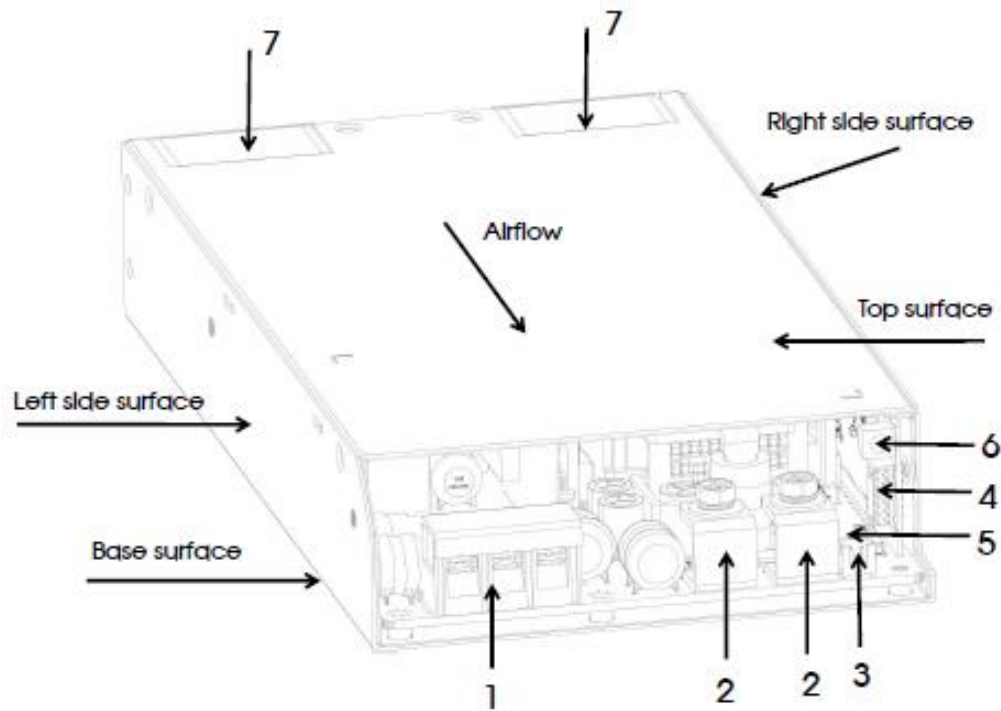


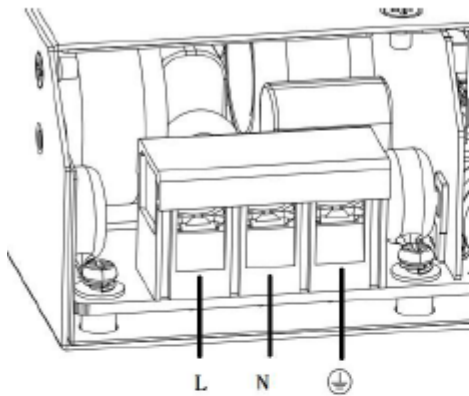
Fig. 1: Appearance Information of LMF1500-20Bxx

Overview description:

1. AC/DC Input terminal (J1)
2. DC main output terminal (J2, J3)
3. Auxillary load output terminal (CN5)
4. Signal connection press the terminal (CN7)
5. Green and red status display LED lights
6. Output voltage regulation resistor
7. Fans

## 1.1 AC/DC input terminal block (J1)

The input terminal J1, as a standard 3-pin fence welding terminal with upper cover, the center spacing of the pins is 10mm.

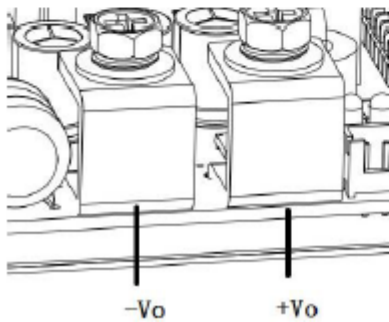


Pin	Features
L	Line (Phase)
N	Neutral
	Ground/Earth

Wire size: 12-22AWG  
Torque: 1.2N-m (max)

## 1.2 Main DC output terminal (J2, J3)

The output terminal uses two standard screw lock type metal terminals, the pin spacing between each is 18mm.

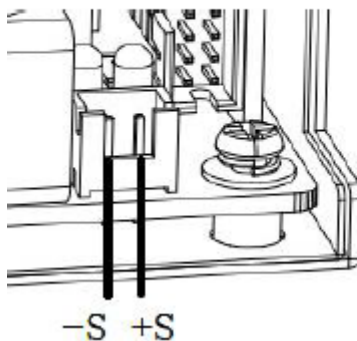


Pin	Features
+Vo	Main output +
-Vo	Main output -

Torque: 2.3N-m

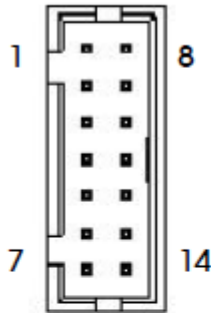
## 1.3 Auxiliary DC output terminal (CN5)

The auxiliary output terminal with a standard terminal of 2.5mm pitch.



Pin	Function
-S	Auxiliary DC output -
+S	Auxiliary DC output +

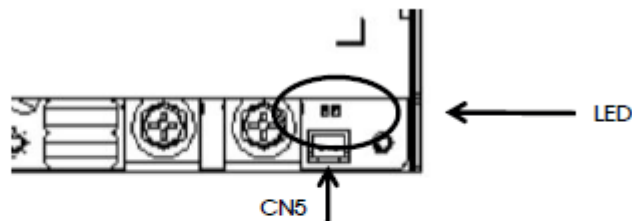
## 1.4 Signal port (CN7)



Pin	Label	Features
1	VS+	Remote compensation positive terminal
2	CURRENT SHARE	Current sharing bus
3	DC_OK	DC_OK Signal
4	SCL	I2C communication line
5	SDA	I2C communication line
6	PS_ON	Remote control signal
7	GND	Signal terminal reference ground
8	VS-	Remote compensation negative terminal
9	ADDRESS0	ADDRESS code 0
10	ADDRESS1	ADDRESS code 1
11	ADDRESS2	ADDRESS code 2
12	RXD	Serial communication
13	TXD	Serial communication
14	GND	Signal terminal reference ground

Note: The reference ground of all pins on the signal terminal is pin7 and pin14.

## 1.5 Green and red status display LED lights

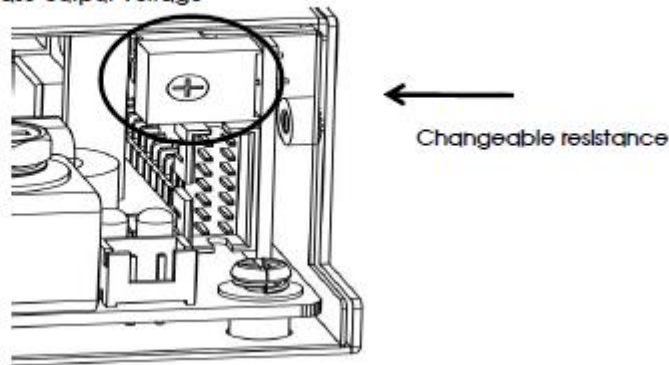


Two kinds of LED lights indicate different working states of the power supply:

Green LED	Red LED	Status
ON	OFF	Normal work
OFF	ON	Main or auxiliary road alarm
OFF	OFF	No AC Input

## 1.6 Output voltage adjustment knob

Turn counterclockwise to increase output voltage



RS PRO Article No.	Rated Output Voltage	Adjustable Range Of Output Voltage
2580575	12V	12 - 14.4V
2580576	15V	15-18V
2580577	24V	24 - 28.8V
2580578	27V	27-32.4V
2580579	48V	48-56V

## 2. Function Manual

### 2.1 Input requirements

The AC Input voltage and DC Input voltage must be within the defined voltage range (refer to data-sheet), otherwise the power supply may not work properly or even malfunction. The Internal L and N line of the power module have been connected in series with a 250V 25A fuse. For better protection, it is recommended that customers use a circuit breaker not greater than 25A (Non-mandatory requirement).

### 2.2 Output requirements

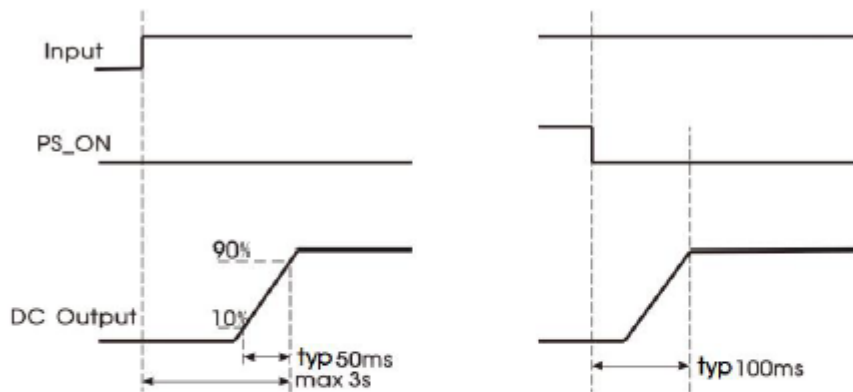
#### Main output

At any voltage value, the maximum output current and power must not exceed the rated/specified value. The output current must not exceed the maximum output current value.

#### Auxiliary output

The auxiliary circuit supports a maximum current of 2A.

## 2.3 Start-up timing



Item	Operating Conditions	Min.	Typ.	Max.	Unit	
Power-off Hold Time	Room temperature, full load	115VAC	12	–	–	ms
		230VAC	12	–	–	
Start Delay Time	230VAC, full load, 25°C	–	–	3	s	

## 2.4 Fan speed control

Fan speed is determined by output power and output voltage at the same time, refer to the following curve for fan speed change.

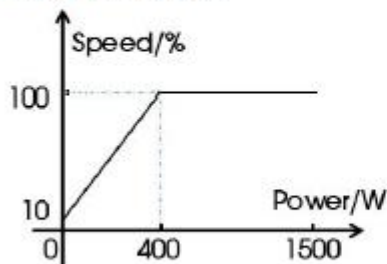


Fig.1

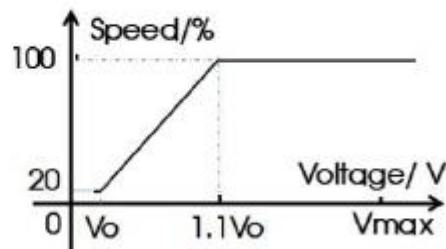


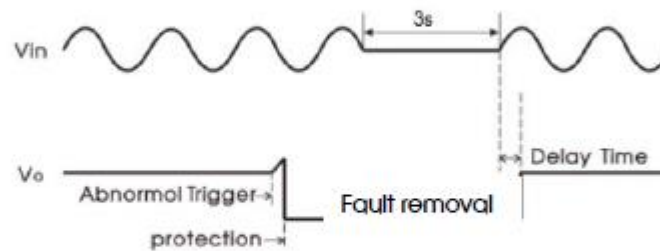
Fig.2

$V_o$ : Rated output voltage

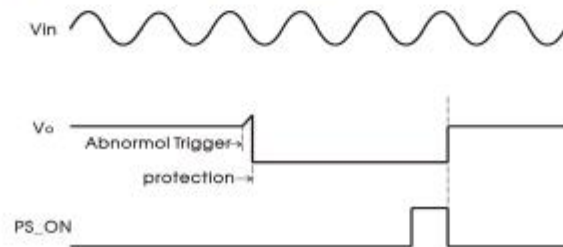
## 2.5 Output over-voltage protection (OVP)

### Main output

The over-voltage protection function is to close the main output when the output voltage reaches the protection voltage value. When the main circuit over-voltage protection occurs, the main circuit output voltage of the module will be shut off, and the auxiliary circuit output will not be affected. The main circuit output can be restored after disconnecting the input power for at least 3 seconds.



In addition, it can be quickly restarted by the PS\_ON signal:



### Auxiliary output

When the auxiliary circuit voltage reaches 6.3VDC (maximum value), the auxiliary output will be in hiccup status, and the main output voltage turn off until the auxiliary output returns to normal after the fault is eliminated.

## 2.6 Output constant-current protection (OCP)

### ① Main circuit overcurrent

If in CC load mode, when the current exceeds the constant current point, the output enters hiccup mode: when the over current state is released, the output returns to normal.

If in CR/CV load mode, the relationship among output current, voltage and resistance is shown in the following curve:

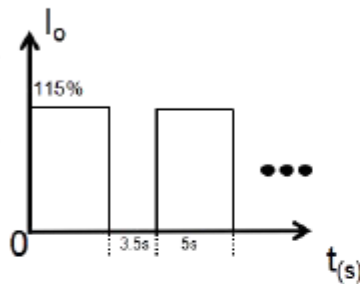


Fig.1

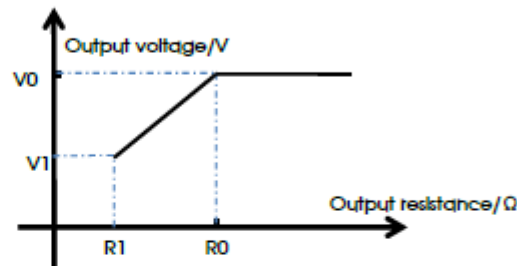


Fig.2

When the product enters the constant current state, the output state circulates as shown in Fig.1, working for 5S and protecting for 3.5S, until the constant current state is released.

In that above Fig.2 the slope corresponding to section R1-R2 is the output current corresponding to constant current. Generally,  $V_1 \cong 75\%V_0$ .

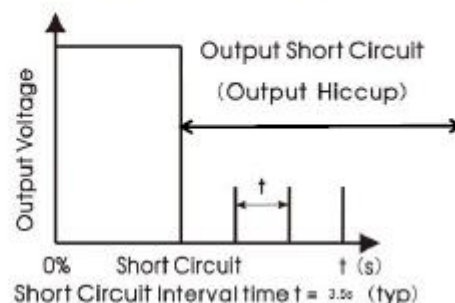
### ② Auxillary circuit overcurrent

When the auxillary output current exceeds 120% (typ.) of the rated current, turn off the main output. After the secondary route overflows, the main route automatically recovers output.

## 2.7 Output short circuit protection (SCP)

When the output is short-circuited, the power output is hiccup with interval 3.5s. After the short-circuit is removed, the power module will automatically return to normal, and the auxillary output will not be affected.

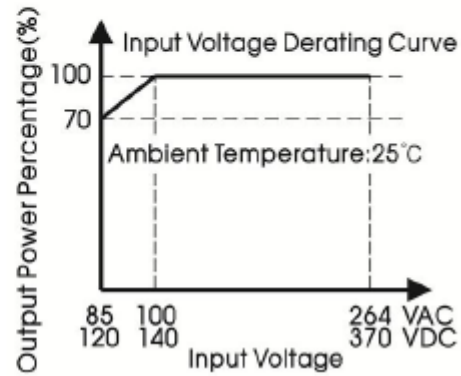
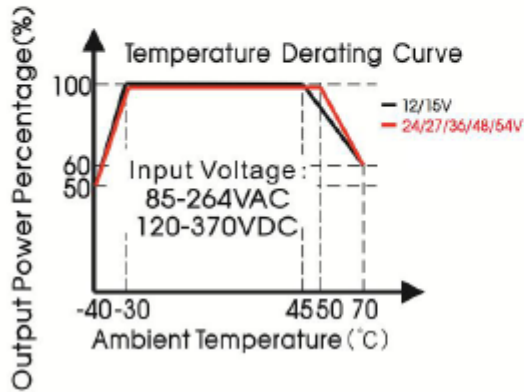
When the auxillary circuit output is short-circuited, the main circuit without output.



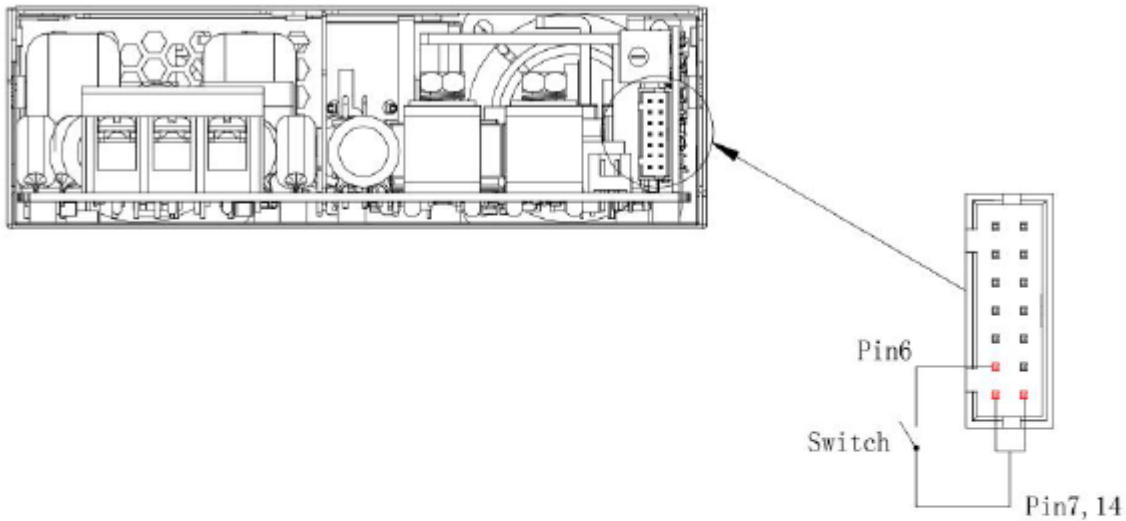
## 2.9 Output power derating

When the Input voltage is greater than 100VAC (or 140VDC), only need to derate according to the temperature derating curve.

When the Input voltage is lower than 100VAC (or 140VDC), the output power will be derated according to the following Input voltage derating curve after temperature derating.



## 2.10 Remote control

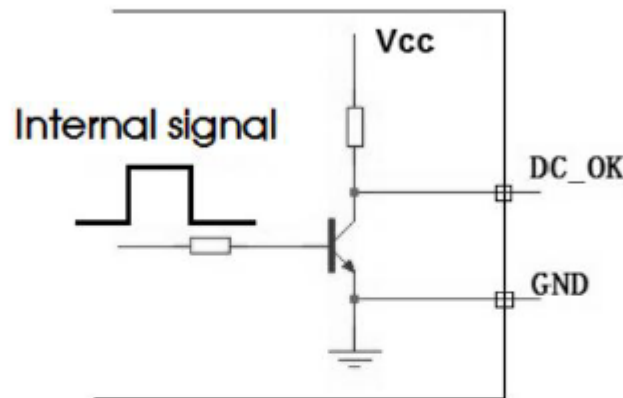
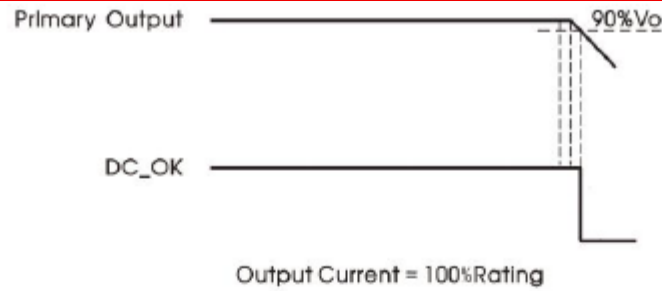


PS_ON (Pin6) and GND (Pin7 or Pin14)	Output Status
Short-Circuit	Output on
Pin floating	Output off

If the Input terminal of the power module has been connected to a power source, the PS\_ON signal pin can be used to control the on and off of the main output, and the PS\_ON signal does not affect the output voltage of the auxiliary circuit.

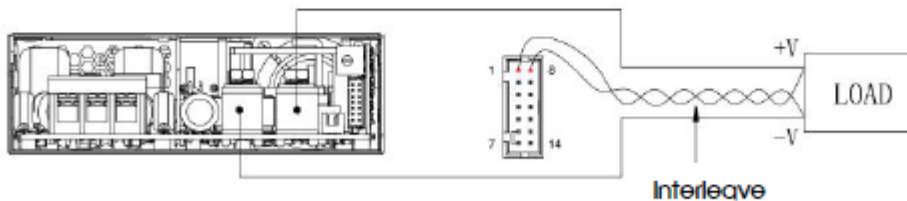
Note: The Internal PS\_ON Input Impedance of the module is 5.1K.





DC_OK (Pin3) and GND (Pin7 or Pin14)	Output State
2.5 - 5V	Output on
0 - 0.5V	Output off

## 2.12 Remote compensation



Note: 1. Vs+ and Vs- cannot be shorted or reversed, otherwise the power module will be damaged.

2. Before powering on the product, please confirm whether the control signal connection terminal (CN7) Pin6 (PS\_ON) and Pin7 (GND) short-circuit Jumper cap are connected. If not, the product without output. When the control signal connection terminal (CN7) of the product are external connected as a whole, please ensure that Pin6 and Pin7 (or Pin14) are short-circuit connected. Please refer to LMF1500-20B

xx Series Power Supply Application Notes: 2.10 Remote control.

3. Pin 1 and pin 8 of the signal terminal CN7 can compensate the voltage drop on the output cable.

4. The remote compensation circuit can compensate up to 200mV cable voltage drop. This voltage includes the sum of the cable drop connected to the output positive terminal and the output negative terminal.

5. If you need to use the remote compensation function, the signal pin needs to be connected with the load end with a twisted pair cable.

## 2.13 Parallel operation

### 2.13.1 Redundancy

The power module output can be connected in parallel to achieve redundancy, thereby improving system reliability. The maximum power of the redundant system needs to be derated to ensure that the redundant system can still meet the rated load requirements when a power supply module fails. The current common practice is to construct a redundant system by the N+1 method, that is, N+1 power supplies are connected in parallel, to support the maximum load current  $N \cdot I_{\text{omax}}$ , where  $I_{\text{omax}}$  is the rated output current of each power supply. For example, the rated output current of each power supply is 40A, and 3+1 units are connected in parallel to construct a  $3 \cdot 40\text{A} = 120\text{A}$  redundant system.

The power module supports 3+1 parallel redundant operation.

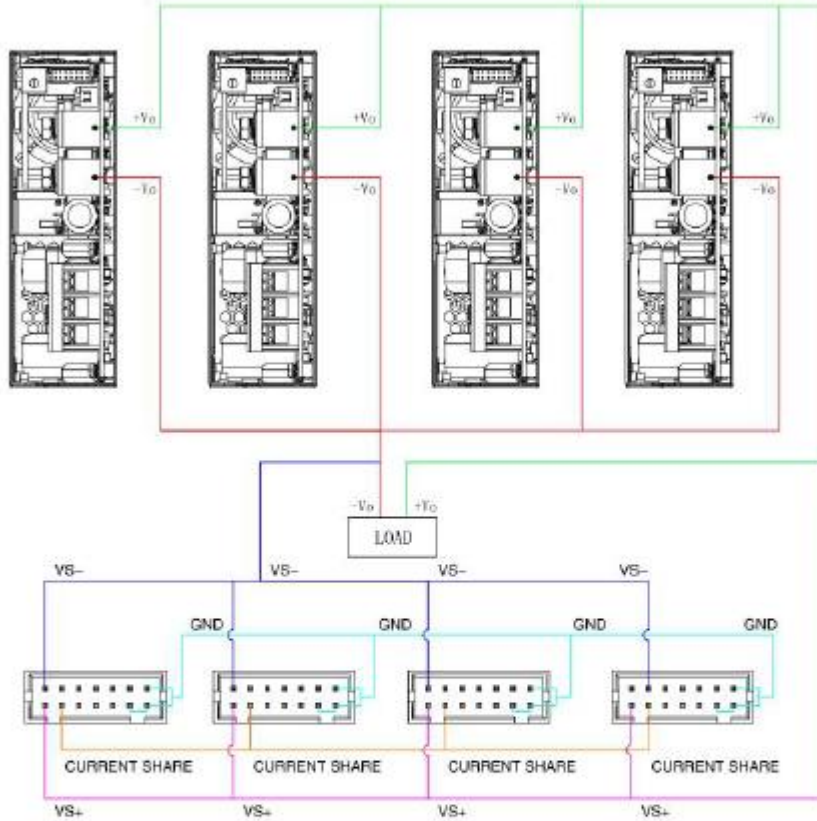
The ORing circuit is used inside the power module, and when any one of the power modules in the parallel fails, it will not affect the work of other power modules.

When used in parallel, the maximum load current cannot exceed the maximum output current of a single power supply module, otherwise the whole parallel power supply module will not start normally.

## 2.13.2 Current sharing

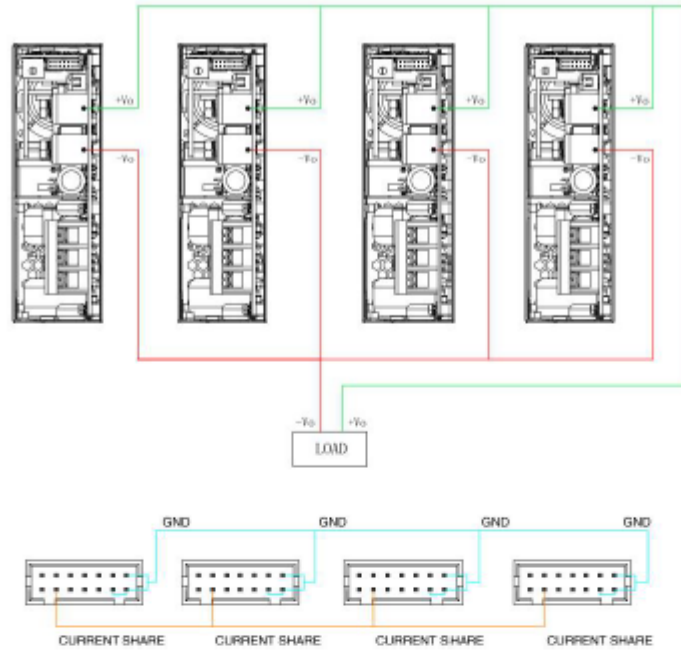
Method 1: Current sharing bus and remote compensation lines are both connected.

For load line loss  $< 200\text{mV}$ , and the output voltage difference of each single module  $< 50\text{mV}$ , this type of connection is recommended to obtain a better line-end output voltage and current sharing effect.



Method 2: Only the current sharing bus is connected, and the remote compensation is not connected.

For the load line loss  $> 200\text{mV}$ , or the output voltage difference of each single module cannot or does not need to be accurately adjusted to  $< 50\text{mV}$ , this type of connection is recommended to obtain a better current sharing effect of the parallel machine. In the same way, when the load loss is unknown or the current sharing falls to meet the specifications under the first connection method, it is recommended to replace it with this connected method. The wiring method of the current sharing function is shown in the figure below:



Note: 1. When using in parallel, the number of parallel modules cannot exceed 4.

2. Before powering on the product, please confirm whether the control signal connection terminal (CN7) Pin6 (PS\_ON) and Pin7 (GND) short-circuit Jumper cap are connected. If not, the product without output. When the control signal connection terminal (CN7) of the product are external connected as a whole, please ensure that Pin6 and Pin7 (or Pin14) are short-circuit connected. Please refer to LMF1500-20Bxx Series Power Supply Application Notes: 2.10 Remote control.

When power modules work in parallel, there is an internal active current sharing circuit to ensure that the current between each module is balanced.

The active current sharing circuit adopts the automatic master-slave current sharing method. Each power module has a current sharing bus signal (CURRENT SHARE BUS). When working in parallel, the current sharing bus of all power modules must be connected together. The current-sharing bus signal is located at pin 2 of CN7.

The output voltage of each power module will affect the current sharing accuracy. The output voltage of the power module is the rated voltage  $\pm 50\text{mV}$ . In practical applications, if the output voltage value needs to be adjusted, the output voltage of all parallel power supply modules needs to be adjusted to the same voltage. The recommended voltage range: target voltage value  $\pm 50\text{mV}$

After the output load of each power module is greater than 50% of the rated load, the current sharing accuracy should be  $\pm 5\%$ . The current sharing calculation formula is:

$$\text{Current sharing accuracy} = \frac{I_{o \max} - I_{o \min}}{I_{o \max}} * 100\%$$

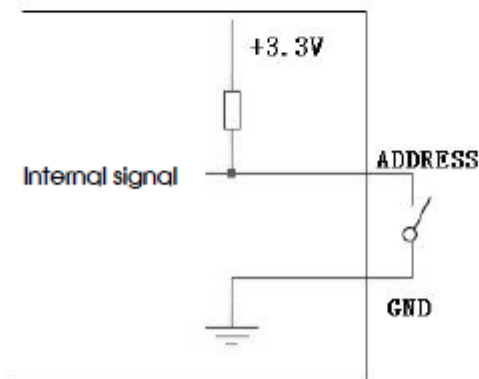
$I_{o \max}$ : the maximum output current value in parallel power supply modules.

$I_{o \min}$ : the minimum output current value in parallel power supply modules.

## 2.14 I2C communication address

In the parallel system, if you need to identify the power module information, you need to set the I2C communication address for each parallel power module, and exchange data with the host computer through I2C. The setting of the communication address is determined by pins 9, 10 and 11 of the signal terminal CN7. When these three pins are short-circuited with pin 7 or 14 of CN7, it will be low level (L, voltage range: 0 - 1.31V). When disconnected, it is high level (H, voltage range: 1.99V - 3.3V). The specific address number is shown in the table below:

ADDRESS 2	ADDRESS 1	ADDRESS 0	Address number
L	L	L	0
L	L	H	1
L	H	L	2
L	H	H	3
H	L	L	4
H	L	H	5
H	H	L	6
H	H	H	7



The internal pull-up resistance value of the power module is 10k $\Omega$ , and the external impedance can be matched according to the actual application to meet the high and low voltage range.

## 3. Installation requirements

### 3.1 Safety introduction

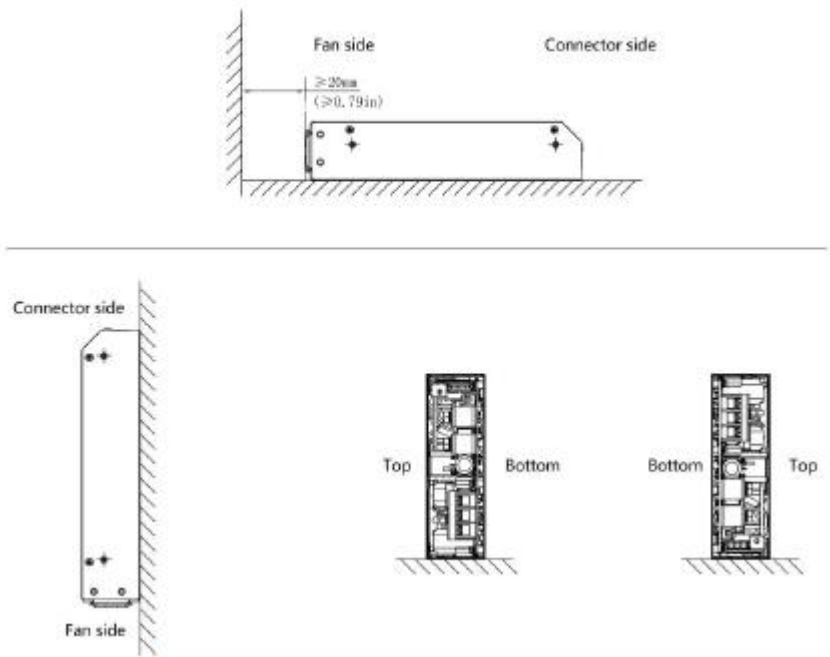
Warning: Risk of electric shock

During high voltage operating

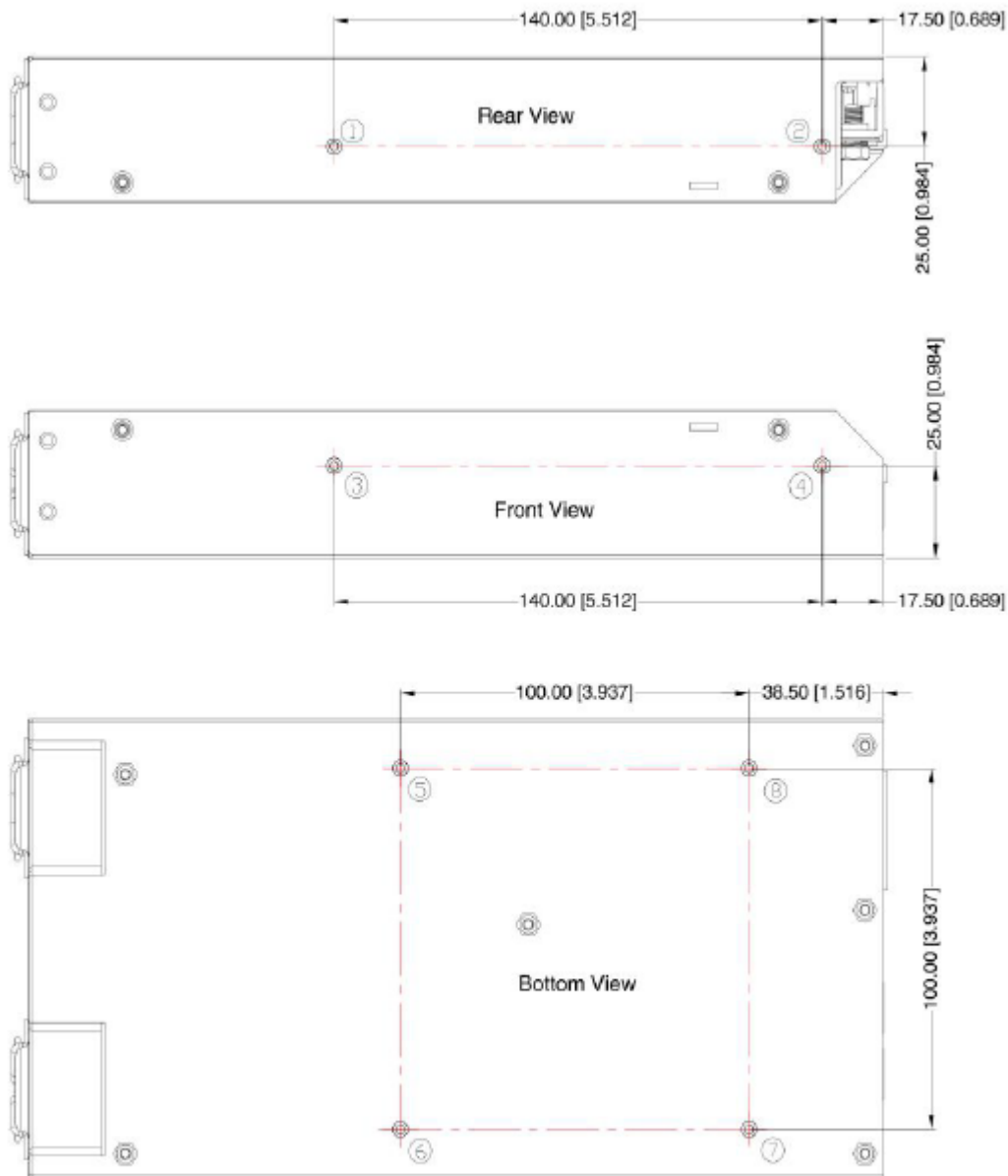
- The power supply module is disconnected from the Input DC or the AC power and placed for at least one minute before starting to operate it.
- When installing the Input wire to the power module, please connect the ground terminal first, and then connect the L line and the N line.
- When removing the Input wire, please remove the L wire and the N wire first, and then remove the ground wire.
- When disassembling, make sure that no objects fall into the power module.
- Pay attention to high temperature.
- After the power module is working in a high temperature environment, wait for its shell to cool down before operating.
- This product needs to be installed by professionals and needs to be used with other equipment.

### 3.3 Installation method

Standard mounting orientation:



Position of mounting holes:



Note: The fan panel cannot be blocked by other objects, and a distance of at least 20mm must be maintained, otherwise it will affect the heat dissipation and performance of the power module.

## 4. Communication protocol

The LMF1500-20Bxx series power modules support standard communication protocols and manage and monitor the power modules through I2C bus.

Command Code	Command Name	Access Type	Data Bytes	Data Format	Description
0x9A	PMB_MFR_MODEL	Block Read	32	ASCII	Product model
0x8B	PMB_READ_VOUT	Read Word	2	Direct	Main circuit output voltage (10mV)
0x8C	PMB_READ_IOUT	Read Word	2	Direct	Main output current (10mV)
0x96	PMB_READ_POUT	Read Word	2	Direct	Main output power (10mV)
0xC4	PMB_MFR_AUX_VOUT	Read Word	2	Direct	Auxiliary output Voltage (10mV)
0xC5	PMB_MFR_AUX_IOUT	Read Word	2	Direct	Auxiliary output current (10mV)
0xC7	PMB_MFR_FAULT_BIT	Read Word	2	Bit Field	Fault status word

Describe Of Fault Status Through PMB_MFR_FAULT_BIT	
Bit Segment	Description
BIT: 0	0: Fan 1 normal 1: Fan 1 fault
BIT: 1	0: Fan 2 normal 1: Fan 2 fault
BIT: 2	0: Auxillary output normal 1: Auxillary output abnormal
BIT: 3	0: No over-voltage in main circuit 1: Over-voltage in main circuit
BIT: 4	0: No under-voltage in main circuit 1: Under-voltage in main circuit
BIT: 5	0: No level 1 over-current in main circuit 1: Level 1 over-current in main circuit
BIT: 6	0: No level 2 over-current in main circuit 1: level 2 over-current in main circuit
BIT: 7	0: No level 1 over-load in main circuit 1: Level 1 over-load in main circuit
BIT: 8	0: No level 2 over-load in main circuit 1: Level 2 over-load in main circuit
BIT: 9	0: No level 3 over-load in main circuit 1: Level 3 over-load in main circuit
BIT: 10	0: Normal temperature 1: Over-temperature and over-load

BIT: 11	0: No short circuit in main circuit 1: Short circuit in main circuit
BIT: 12	0: No hardware over-voltage in main circuit 1: Main circuit hardware over-voltage fault
BIT: 13	0: No hardware under-voltage in main circuit 1: Main circuit hardware under-voltage fault
BIT: 14	0: Pre-charge normal 1: Pre-charge fault
BIT: 15	0: PFC soft start normal 1: PFC soft start fault