



ENGLISH

Datasheet

RS Pro Taps Metric Fine Straight Flute: Second Cutting

RS Stock No: 522-7632



Specifications:

Taps Metric Fine Straight Flute Second Style
Suitable for hand and machine tapping of through holes
Manufactured to ISO 529
Tolerance Class 2 for 6H fit
Silver finish

RS Code	Manufacturers Code	Size	d1 (mm)	L1 (mm)	L (mm)	a (mm)
522-7632	21-505-762	M18	13.8	23	97	10.95

RS Code	Size	Pitch (mm)	Major Dia (mm)	Minor Dia (mm)	Thread Depth	Tapping Drill	Clearance Drill
522-7632	M18	1.00	18.00	16.772	0.614	17.0	18.25