

FEATURES

- **25pcs HSS-R Drill Set**
- **1.0-13.0mm x 0.5mm increments**

RS PRO 25pcs Metal Twist Drill Bit Sets

RS Stock No.: 216-8657



RS Professionally Approved Products bring to you professional quality parts across all product categories. Our product range has been tested by engineers and provides a comparable quality to the leading brands without paying a premium price.

Product Description

25pcs HSS Roll Forged Drill set:

- Applications for drilling holes in mild steel, aluminium, copper, plastic and wood.
- Be used with power tools.

General Specifications

| | |
|-----------------------------|---|
| Set Type | Roll forged twist drills DIN338 |
| Minimum Size | 1.0mm |
| Maximum Size | 13.0mm |
| Drilling Application | Mild steel, aluminium, copper, plastic and wood |
| Material | High speed steel |
| Number of Pieces | 25 |
| Set Contents | 1-13mm x 0.5mm increments |
| Flute Type | Spiral |
| Point Angle | 118 degrees |
| Bit Finish | Black Oxide |
| Shank Shape | Round |

Approvals

| | |
|----------------------------------|-------------------------------|
| Compliance/Certifications | |
| Declarations | MFR Declaration of Conformity |

Bits Included

| Sr. No. | Dia.(mm) | Overall Length(mm) | Flute Length(mm) |
|---------|----------|--------------------|------------------|
| 1 | 1.0 | 34 | 12 |
| 2 | 1.5 | 40 | 18 |
| 3 | 2.0 | 49 | 24 |
| 4 | 2.5 | 57 | 30 |
| 5 | 3.0 | 61 | 33 |
| 6 | 3.5 | 70 | 39 |
| 7 | 4.0 | 75 | 43 |
| 8 | 4.5 | 80 | 47 |
| 9 | 5.0 | 86 | 52 |
| 10 | 5.5 | 93 | 57 |
| 11 | 6.0 | 93 | 57 |
| 12 | 6.5 | 101 | 63 |
| 13 | 7.0 | 109 | 69 |
| 14 | 7.5 | 109 | 69 |
| 15 | 8.0 | 117 | 75 |
| 16 | 8.5 | 117 | 75 |
| 17 | 9.0 | 125 | 81 |
| 18 | 9.5 | 125 | 81 |
| 19 | 10.0 | 133 | 87 |
| 20 | 10.5 | 133 | 87 |
| 21 | 11.0 | 142 | 94 |
| 22 | 11.5 | 142 | 94 |
| 23 | 12.0 | 151 | 101 |
| 24 | 12.5 | 151 | 101 |
| 25 | 13.0 | 151 | 101 |

