

**Instruction Manual**  
**RS Pro 35 x 77mm Process Indicator, DC Linear**  
**Stock Number: 124-1073, 124-1074**



Read this document carefully before using this device. The guarantee will be expired by device damages if you don't attend to the directions in the user manual. Also we don't accept any compensations for personal injury, material damage or capital disadvantages.

- 35x77mm size
- 4 digits display
- DC Linear input (0-20mA, 4-20mA, 0-1V, 0-10V)
- Display scale can be adjusted between -1999 and 4000
- Decimal point adjustment - zero to three decimal places.
- Process unit can be displayed.
- User calibration
- Selectable sampling time .
- Maximum and minimum measured value stored.
- Maximum or minimum display modes.
- High and low alarm limits.
- CE marked.




Part Code	Supply Voltage	Number Outputs
124-1073	230V ac	1
124-1074	24V ac/dc	1




R<sub>o</sub>HS  
Compliant


**TECHNICAL SPECIFICATIONS**

ENVIRONMENTAL CONDITIONS	
Ambient/storage temperature	0 ... +50°C/-25 ... +70°C (with no icing).
Max. relative humidity	80% Relative humidity for temperatures up to 31°C, decreasing linearly to 50% at 40°C.
Rated pollution degree	According to EN 60529 Front panel : IP65 Rear panel : IP20
Height	Max. 2000m.


 Do not use the device in locations subject to corrosive and flammable gases.

ELECTRICAL CHARACTERISTICS	
Supply	230V AC +%10 -%20 or 24V AC/DC ±%10 50/60Hz
Power consumption	Max. 7VA.
Wiring	2.5mm <sup>2</sup> screw-terminal connections.
Date retention	EEPROM (Min. 10 years).
EMC	EN 61326-1: 2013.
Safety requirements	EN 61010-1: 2010 (Pollution degree 2, overvoltage category II, measurement category I).  1241073 and 1241074 cannot be used if measurement category II, III or IV is required.

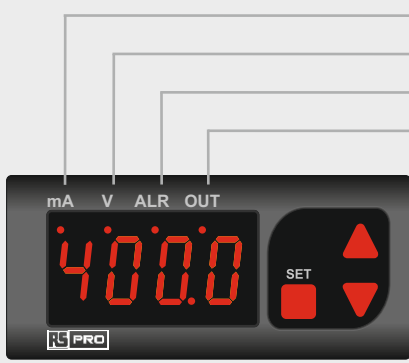
Input type	Measurement range		Measurement accuracy	Input impedance
	Min.	Max.		
0-1V DC voltage	0V	1.1V	±0,5% (of full scale)	Approx. 100kΩ
0-10V DC voltage	0V	12V	±0,5% (of full scale)	Approx. 100kΩ
0-20mA DC current	0mA	25mA	±0,5% (of full scale)	Approx. 10Ω
4-20mA DC current	0mA	25mA	±0,5% (of full scale)	Approx. 10Ω

 While the current measuring mode, input impedance becomes 5Ω . Therefore, in current mode, the device must not be connected any voltage input. Otherwise, the device is broken. While the device is running in the voltage measurement mode and if required to change to current measurement mode, then firstly the voltage inputs must be removed and after that, input type must be changed to one of the current measurement modes.

HOUSING	
Housing type	Suitable for flush-panel mounting according to DIN 43 700.
Dimensions	H35xW77xD71mm.
Weight	Approx. 350g (after packaging)
Enclosure material	Self extinguishing plastics.

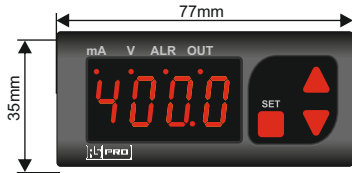
 While cleaning the device, solvents (thinner, gasoline, acid etc.) or corrosive materials must not be used.

## FRONT PANEL



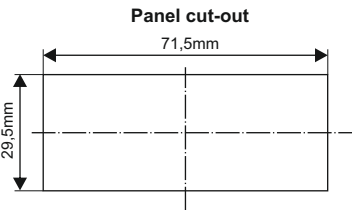
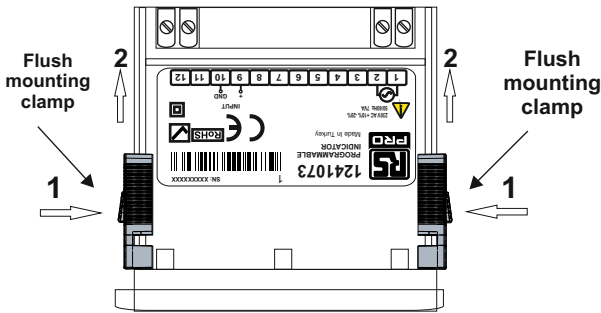
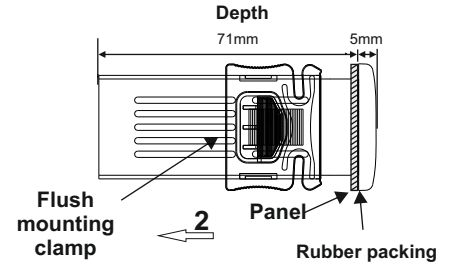
- mA LED** : If input type is selected as 0-20mA or 4-20mA, **mA LED** lights up.
- V LED** : If input type is selected as 0-1V or 0-10V, **V LED** lights up.
- ALR LED** : If alarm output is active, **ALR LED** lights up. During delay time, LED flashes.
- OUT LED** : If "OUT" is active, **OUT LED** lights up. During delay time, LED flashes.
- SET** In "Running Mode", indicates output set value.  
In "Programming Mode", indicates the selected parameter value.
- ▲** In "Running Mode", indicates the maximum measured value.  
Used for incrementing values in "Programming Mode".
- ▼** In "Running Mode", indicates the minimum measured value.  
Used for decrementing values in "Programming Mode".

## DIMENSIONS



### For removing mounting clamps:

- Push the flush-mounting clamp in direction 1 as shown in the figure left.
- Then, pull out the clamp in direction 2.



### Note :

- 1) While panel mounting, additional distance required for connection cables should be considered.
- 2) Panel thickness should be maximum 7mm.
- 3) If there is no 60mm free space at back side of the device, it would be difficult to remove it from the panel.

## CONNECTION DIAGRAM

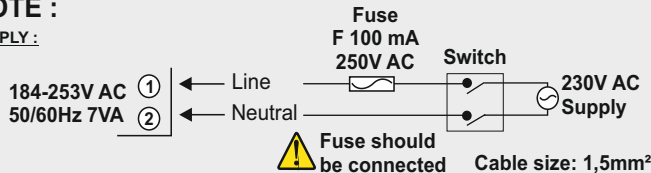


1241073 & 1241074 is intended for installation in control panels. Make sure that the device is used only for intended purpose. The shielding must be grounded on the instrument side. During an installation, all of the cables that are connected to the device must be free of energy. The device must be protected against inadmissible humidity, vibrations, severe soiling. Make sure that the operation temperature is not exceeded. All input and output lines that are not connected to the supply network must be laid out as shielded and twisted cables. These cables should not be close to the power cables or components. The installation and electrical connections must be carried on by a qualified staff and must be according to the relevant locally applicable regulations.



### NOTE :

#### SUPPLY :



Holding screw  
0.4-0.5Nm.

Equipment is protected throughout by  
**DOUBLE INSULATION**

- Note :**
- 1) Mains supply cords shall meet the requirements of IEC 60227 or IEC 60245.
  - 2) In accordance with the safety regulations, the power supply switch shall bring the identification of the relevant instrument and it should be easily accessible by the operator.

# PROGRAMMING DEVICE

## Displaying the Measurement Unit



In "Running Mode", if **SET** keys are pressed together for 3 seconds, measurement unit appears. See *Unit* parameter for programming.

## Displaying the Minimum Measurement Unit



In "Running Mode", if key is pressed for 3 seconds, minimum measurement value appears.

## Displaying the Maximum Measurement Unit



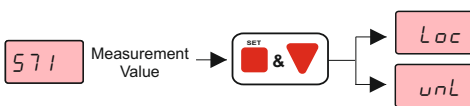
In "Running Mode", if key is pressed for 3 seconds, maximum measurement value appears.

## Resetting Maximum and Minimum Measurement Values



In "Running Mode", if **SET** key pressed for 2 seconds, maximum and minimum measurement values become equal to the measured value at current time and the **rES** message appears on display.

## Locking and Unlocking



If **SET** keys are pressed together for 2 seconds, **Loc** message appears and keys are locked. For unlocking, **SET** keys are pressed together for 2 seconds, **unL** message appears and keys are unlocked. If one of the keys is pressed while the device locked, **Loc** message appears on display.

## Setting Up User Calibration Values

if the standard input values (0-20mA, 4-20mA, 0-1V, 0-10V) will be used, calibration will not be necessary. Except these input values, if different input values to be used **CAL** parameter must be selected as **LinP**.

In user menu, if key is pressed for 7 seconds, **LinP** message appears on display and calibration menu is entered.

Voltage or current which corresponds to **LSCC** parameter is applied to device input and **SET** key is pressed. If operation is success, **Succ** message appears on display and proceeding to the next step.

In this step, while **HinP** message displayed, voltage or current which corresponds to **LSCC** parameter is applied to device input and **SET** key is pressed. If operation is success, **Succ** then **CEnd** message appears on display, calibration process is completed and the device will start running according to the new calibration values.

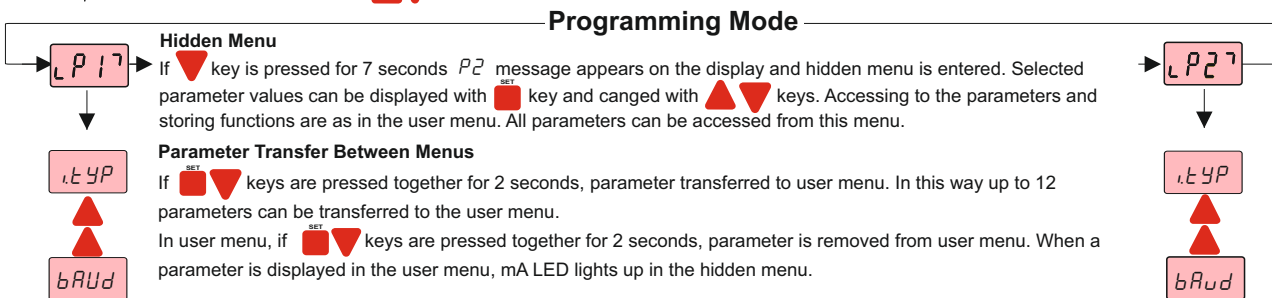
## ERROR MESSAGES & DESCRIPTIONS

Error conditions and descriptions are listed below.

- \* If voltage or current is difference and lower than half of full scale between **HinP** and **LinP** voltage or current.
- \* If excessive high-low input current or voltage is applied.
- \* If an error occurs during **LinP** calibration, **Err1** message appears on display.
- \* If an error occurs during **HinP** calibration, **Err2** and **CErr** message appears on display.
- \* If user calibration **is not applied** before and an error occurs during calibration process, device runs according to standard calibration values.
- \* If user calibration **is applied** before and an error occurs during calibration process, device runs according to previous user calibration values.

## Changing Parameters

If keys are pressed together for 2 seconds, **P1** message appears and user menu entered. Then in user menu, first parameter's is displayed. When a parameter selected, if **SET** key is pressed selected parameter value appears and displayed parameter can be changed by keys. If no operation is performed for 3 seconds after the parameter value is being displayed or **SET** key is pressed, parameter name will be shown again. While parameter name displayed, keys are pressed together, returned to "Running Mode" without waiting period.



## Setting Up Measurement Unit (*Unit*) Parameters

If pressed **SET** key in *Unit* parameter, related digit blinks on display. For desired number, letter or symbol is adjusted by pressing the key for related digit. For setting up other digits key is pressed. When parameter setting process is completed, by pressing **SET** key or no key is pressed for 3 seconds without pressing any key, parameters can be saved.

## Factory Defaults

Key is held down while the device is powered up, **dPRr** message will see and restore the factory parameters

## Viewing the Revision

In "Running Mode", if **SET** keys are together pressed for 3 seconds, **r.001** revision information appears on display.

## Running Mode Error Messages

**LinP**

Input voltage or input current below zero.

**HinP**

Input voltage higher than 15V or input current higher than 25mA.

**Err.1**

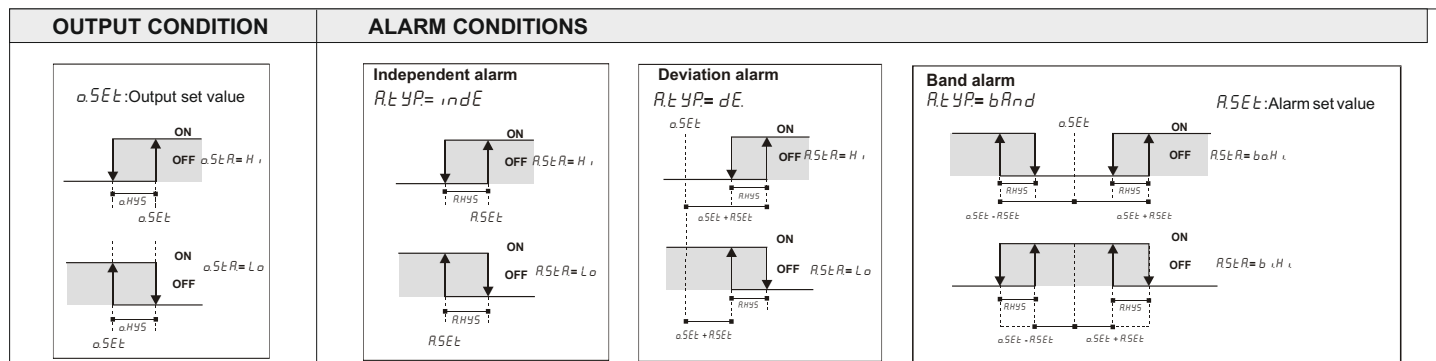
**LinP** calibration error

**Err.2**

**HinP** calibration error

**CErr**

Calibration failed



### PARAMETER LIST

CONFIGURATION PARAMETERS		Initial Value
$iLYP$	Input type selection. (0-20mA, 4-20mA, 0-1V, 0-10V)	0-10
$dSPC$	Indicator configuration. ( $PrCS$ : Process value, $PrUn$ : 4 Seconds process value, 2 Seconds $Un$ value.)	$PrCS$
$rRtE$	Measurement ranges. $FRSt$ : Average of 1 measurement value is gathered in 200msec. $SLa1$ : Average of 4 measurement value is gathered in 200msec. $SLa2$ : Average of 8 measurement value is gathered in 200msec. $SLa3$ : Average of 16 measurement value is gathered in 200msec.	$SLa1$
$HoLd$	Indicator holding parameter. ( $nonE$ : instant measurement value, $Lo$ : minimum value, $Hi$ : maximum value is displayed.)	$nonE$
$Un$	Measurement value. (Desired measurement value for unit selection.)	$nonE$
$CRlt$	Calibration type. ( $StnP$ : Standard input type, $UnP$ : User defined input type selection.)	$StnP$
$dPnt$	Decimal point selection. (Adjustable between the 1th. and 3rd digits.)	0
$LSCL$	Lower scale value. (Adjustable between -1999 and $HSCL$ value.)	0
$HSCL$	Upper scale value. (Adjustable between $LSCL$ and 4000 value.)	2000
OUTPUT CONTROL PARAMETERS		Initial Value
$aSEt$	Output set value. (Adjustable between $LSCL$ and $HSCL$ ).	2000
$aHYs$	Output hysteresis value. (Adjustable between 1 and 200).	2
$aSEtR$	Output status. ( $oFF$ : Output not active, $Lo$ : Becomes active below the setpoint output value, $Hi$ : Becomes active above the setpoint output value).	$oFF$
$aPon$	Required relay-on delay time in order to set output to active state after power-up. (Adjustable between 0 and 99 minutes.)	0 1:00
$aEon$	Output relay-on delay time. (Adjustable between 0 and 99 minutes.)	0 1:00
$aEoF$	Output relay-off delay time. (Adjustable between 0 and 99 minutes.)	0 1:00
ALARM CONTROL PARAMETERS		Initial Value
$RSEt$	Alarm set value. (Adjustable between $LSCL$ and $HSCL$ ).	2000
$RHYs$	Alarm hysteresis value. (Adjustable between 1 and 200).	2
$RtYP$	Alarm type. ( $indE$ : Independent alarm, $dE$ : Deviation alarm, $bRnd$ : Band alarm)	$indE$
$RSEtR$	Alarm condition. ( $oFF$ : Alarm not active. For independent or deviation alarm, $Lo$ : Alarm is active below the set value, $Hi$ : Alarm is active above the set value. For band alarm, $bHi$ : Activated in "in-band", $bLi$ : Activated in "out-band".)	$oFF$
$RPOn$	Required relay-on delay time in order to set alarm output to active state after power-up. (Adjustable between 0 and 99 minutes.)	0 1:00
$RtOn$	Alarm output relay-on delay time. (Adjustable between 0 and 99 minutes.)	0 1:00
$RtOF$	Alarm output relay-off delay time. (Adjustable between 0 and 99 minutes.)	0 1:00
RS485 MODBUS COMMUNICATION PARAMETERS		Initial Value
$RdRS$	Slave device address. (Adjustable between 1 and 247)	1
$bRUD$	Baudrate. ( $oFF$ , 1200, 2400, 4800, 9600, 19200 kbps)	9600