

according to **DIN 3015, Part 3**

<b>ALSO AVAILABLE</b>					CLAMP BODY consisting of two clamp halves	SINGLE WELD PLATE <b>SP</b>	GROUP WELD PLATE <b>RAP</b>	CHANNEL RAIL ADAPTOR <b>CRA</b>
Extensive range of special clamping systems and accessories, e.g. for noise and vibration reducing installation, for electric applications and cables or for particular mounting purposes  <b>see pages 28 to 32</b>  Custom designed pipe clamps (machined and injection moulding versions) according to customer's specifications or based on STAUFF developments  <b>see pages 34 to 35</b>								
<b>MATERIAL &amp; SURFACE FINISHING CODE</b> (ALL DISPLAYED OPTIONS ARE STANDARD DELIVERY)					SEE COMPONENT PART IDENTIFICATION	<b>W2</b>	<b>W1</b>	<b>W3*</b>
<b>ORDERING INFORMATION</b>					<b>***,*/**,* **</b>	<b>SP *** **</b>	<b>RAP ***/**/* **</b>	<b>CRA *** **</b>
STAUFF GROUP	DIN GROUP	OUTSIDE DIAMETER PIPE / TUBE / HOSE IN MM	OUTSIDE DIAMETER PIPE / TUBE / HOSE IN INCH	NOMINAL BORE PIPE IN INCH	STAUFF GROUP OUTSIDE DIAMETERS OF BOTH PIPES IN MM MATERIAL & DESIGN OF CLAMP BODY	SINGLE WELD PLATE <b>SP</b> STAUFF GROUP TYPE OF THREAD MATERIAL & SURFACE FINISHING	GROUP WELD PLATE <b>RAP</b> STAUFF GROUP PIPE CENTER SPACING NUMBER OF CLAMPS TYPE OF THREAD MATERIAL & SURFACE FINISHING	CHANNEL RAIL ADAPTOR <b>CRA</b> STAUFF GROUP TYPE OF THREAD MATERIAL & SURFACE FINISHING
<b>1D</b>	<b>1</b>	6			<b>106/06 ***</b>	<b>SP 1D ***</b>	<b>RAP 1D/40/5 ***</b>	<b>CRA 1D M **</b> for use with bolt M6 x 35
		6,4	1/4		<b>106,4/06,4 ***</b>			
		8	5/16		<b>108/08 ***</b>			
		9,5	3/8	1/8	<b>109,5/09,5 ***</b>			
		10			<b>110/10 ***</b>			
		12			<b>112/12 ***</b>			
<b>2D</b>	<b>2</b>	12,7	1/2		<b>212,7/12,7 ***</b>	<b>SP 2D ***</b>	<b>RAP 2D/58/5 ***</b>	<b>CRA 2D M **</b> for use with bolt M8 x 35
		13,5		1/4	<b>213,5/13,5 ***</b>			
		14			<b>214/14 ***</b>			
		15			<b>215/15 ***</b>			
		16	5/8		<b>216/16 ***</b>			
		17,2		3/8	<b>217,2/17,2 ***</b>			
		18			<b>218/18 ***</b>			
<b>3D</b>	<b>3</b>	19	3/4		<b>319/19 ***</b>	<b>SP 3D ***</b>	<b>RAP 3D/72/5 ***</b>	<b>CRA 3D M **</b> for use with bolt M8 x 45
		20		1/2	<b>320/20 ***</b>			
		21,3			<b>321,3/21,3 ***</b>			
		22	7/8		<b>322/22 ***</b>			
		25			<b>325/25 ***</b>			
		25,4	1		<b>325,4/25,4 ***</b>			
<b>4D</b>	<b>4</b>	26,9		3/4	<b>426,9/26,9 ***</b>	<b>SP 4D ***</b>	<b>RAP 4D/90/5 ***</b>	<b>CRA 4D M **</b> for use with bolt M8 x 50
		28			<b>428/28 ***</b>			
		30			<b>430/30 ***</b>			
<b>5D</b>	<b>5</b>	32			<b>532/32 ***</b>	<b>SP 5D ***</b>	<b>RAP 5D/112/5 ***</b>	<b>CRA 5D M **</b> for use with bolt M8 x 60
		33,7			<b>533,7/33,7 ***</b>			
		35			<b>535/35 ***</b>			
		38			<b>538/38 ***</b>			
		40			<b>540/40 ***</b>			
		42			<b>542/42 ***</b>			

<b>COMPONENT PART IDENTIFICATION FOR TWIN SERIES CLAMP BODIES AND COMPONENTS</b>							
<b>CLAMP BODY</b>							
MATERIAL	DESIGN	COLOUR	CODE	MATERIAL	DESIGN	COLOUR	CODE
Polypropylene	profiled inside, with tension clearance	green	<b>PP</b>	Polyamide	profiled inside, with tension clearance	black	<b>PA</b>
Polypropylene	smooth inside, without tension clearance	green	<b>PPH</b>	Polyamide	smooth inside, without tension clearance	black	<b>PAH</b>
Alternative materials, designs and colours in addition to the above stated standard are available upon request.							

\* zinc plated, blue chromated - Fe/Zn 8 B

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COVER PLATE GD	HEXAGON HEAD BOLT AS	STACKING BOLT AF	SAFETY LOCKING PLATE SI	SAFETY LOCKING PLATE SIV	MOUNTING RAIL TS	HEXAGON RAIL NUT SM
	DIN 931/933 			for multi-level assembly, prevents upper clamp from turning  Group 1D - 3D		 SM 1-8/1D  SM 2-5D
<b>W3</b>	<b>W3</b>	<b>W3</b>	<b>W3</b>	<b>W3</b>	<b>W1</b>	<b>W1 / W3</b>
<b>GD ***</b>	<b>AS ***</b>	<b>AF ***</b>	<b>SI *****</b>	<b>SIV *****</b>	<b>TS ***</b>	<b>SM ***</b>
COVER PLATE GD ↓ STAUFF GROUP ↓ MATERIAL & SURFACE FINISHING	HEXAGON HEAD BOLT AS ↓ STAUFF GROUP ↓ TYPE OF THREAD ↓ MATERIAL & SURFACE FINISHING	STACKING BOLT AF ↓ STAUFF GROUP ↓ TYPE OF THREAD ↓ MATERIAL & SURFACE FINISHING	SAFETY LOCKING PLATE SI ↓ STAUFF GROUP (1D OR 2-5D ONLY) ↓ MATERIAL & SURFACE FINISHING	SAFETY LOCKING PLATE SIV ↓ STAUFF GROUP (1D OR 2-3D ONLY) ↓ MATERIAL & SURFACE FINISHING	MOUNTING RAIL TS ↓ HEIGHT OF RAIL IN MM ↓ LENGTH OF RAIL IN M ↓ MATERIAL & SURFACE FINISHING	HEXAGON RAIL NUT SM ↓ STAUFF GROUP (1-8/1D OR 2-5D ONLY) ↓ TYPE OF THREAD ↓ MATERIAL & SURFACE FINISHING
GD 1D **	AS 1D M ** (M6 x 35)	AF 1D ***	SI 1D **	SIV 1D **		SM 1-8/1D * W1
GD 2D **	AS 2D M ** (M8 x 35)	AF 2D ***		SIV 2-3D **	TS *** ** available heights: 11, 14 and 30 mm  available lengths: 1m and 2 m	
GD 3D **	AS 3D M ** (M8 x 45)	AF 3D ***	SI 2-5D **			SM 2-5D * W3
GD 4D **	AS 4D M ** (M8 x 50)	AF 4D ***		---		
GD 5D **	AS 5D M ** (M8 x 60)	AF 5D ***		---		

COMPONENT PART IDENTIFICATION FOR TWIN SERIES CLAMP BODIES AND COMPONENTS

**METAL PARTS** Alternative materials and surface finishings in addition to the below stated standard are available upon request

MATERIAL	SURFACE FINISHING	CODE
carbon steel St37	untreated	W1
carbon steel St37	phosphated	W2
carbon steel St37	zinc/nickel coated	W3
stainless steel A2 - 1.4301/1.4305 (AISI 304/303)		W4
stainless steel A4 - 1.4401/1.4571 (AISI 316/316Ti)		W5

**THREADED PARTS**

TYPE OF THREAD	CODE
Metric Thread	M
UNC Thread	U

All threaded parts are available with Metric or UNC Thread on request.