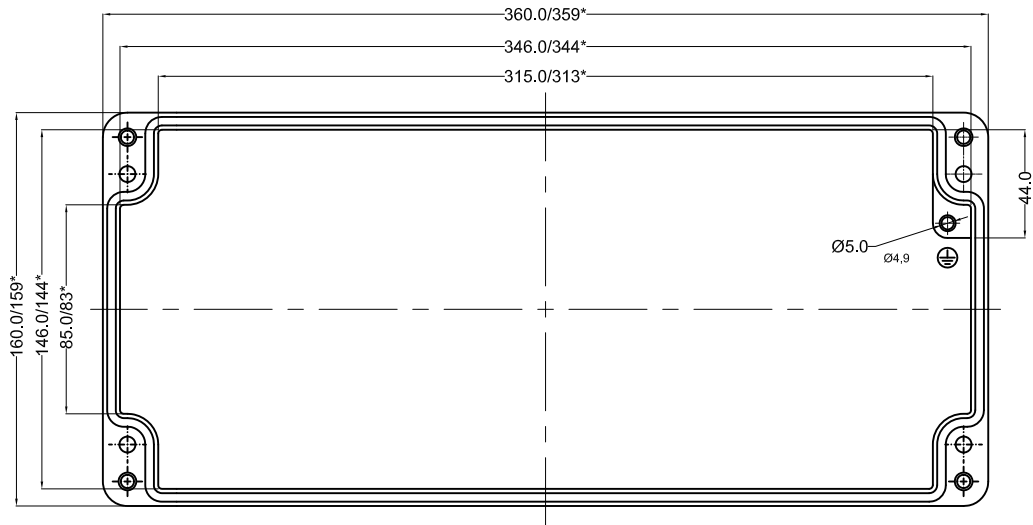
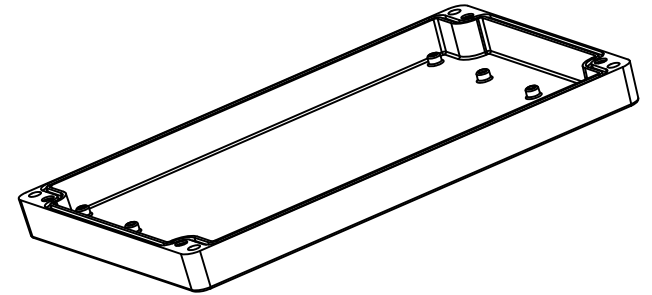


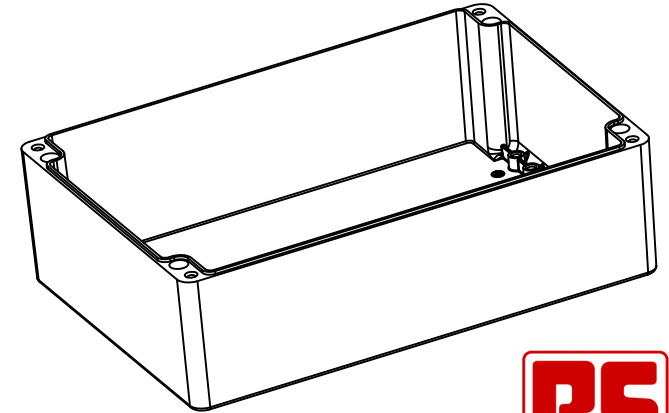
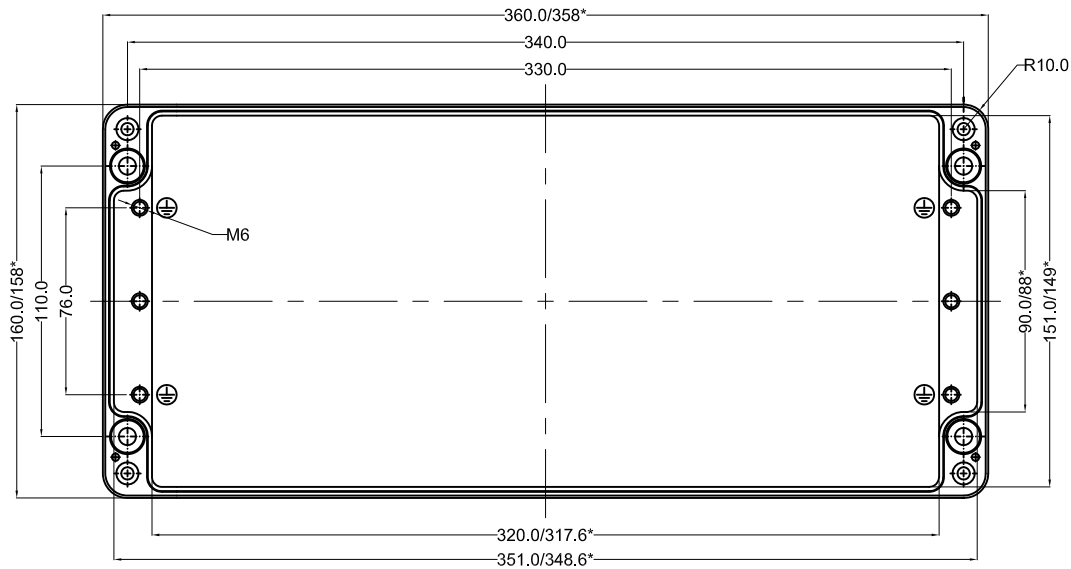
LID



* = Conical form tapering downward.
 Untoleranced dimensions per GTA 13/5 - DIN 1688



BASE



- NOTE -
- 1) SHRINKAGE 0.5%
 - 2) THEORITICAL VOLUME -
 - 3) EJECTOR PIN DEPTH 0.1 - 0.5mm
 - 4) NON DIMENSIONAL RADIUS - 0.5mm
 - 5) ALL EDGES ARE BURR FREE
 - 6) FUNCTIONALLY CO-ORDINATED
 - 7) TOLERANCE AS PER DIN 1688 (GTA $\frac{1}{2}$) STD.
 maximum size / minimum size regarding tool deform
 - 8) Draft angle : out side max.2°, inside max.3°
 - 9) =Functions-dimensions to be checked (TOLERANCE ±0.10mm)

NO.	REV.NO.	DESCRIPTION	DATE	DRAWN	CHECKED
QUANTITY	1	MATERIAL :- AlSi12 DIN230	DATE	SIGN	NAME
		MACH.NAME	09/06/12		RRPL DESIGN
		TITLE :- JUNCTION BOX 360 x 160 x 90	09/06/12		PAVAN CHECKED
		WEIGHT: -			S.D. APPROVED
		FINISH: NATURAL	SCALE		
TOLERANCE					
±0.1	DIMENSIONS				
±0.1	HOLES		ALL DIMENSION ARE IN MM		
±1.0°	ANGLES				