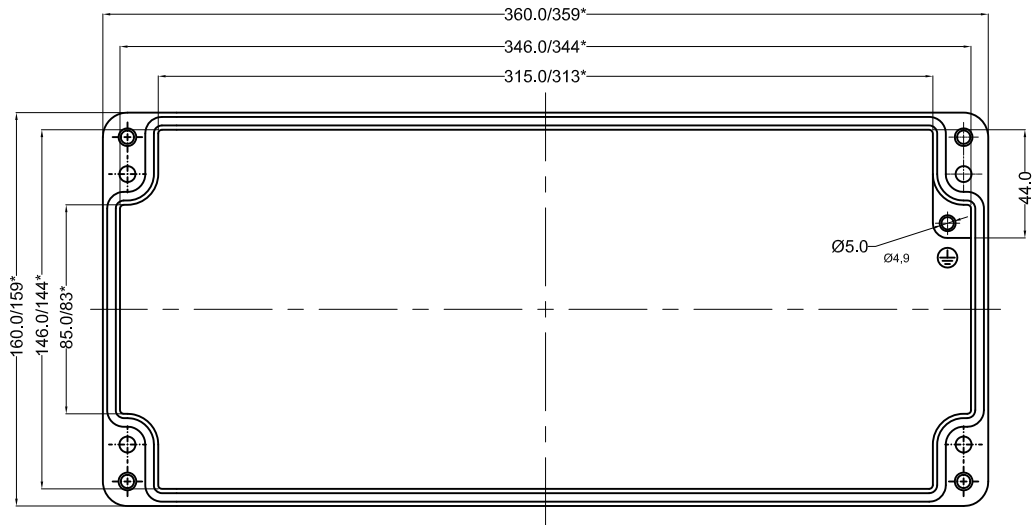
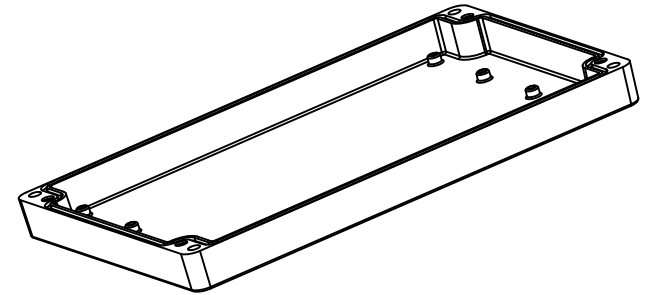


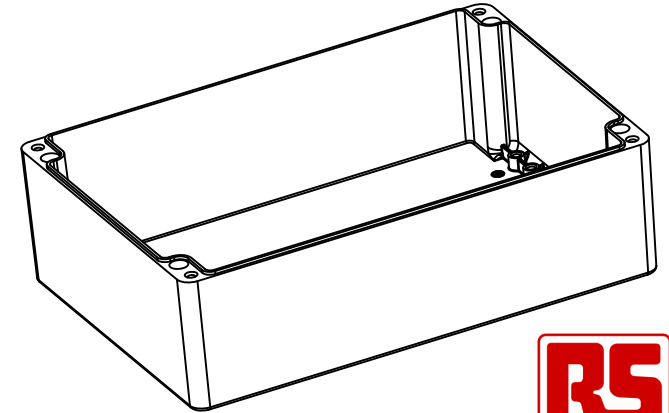
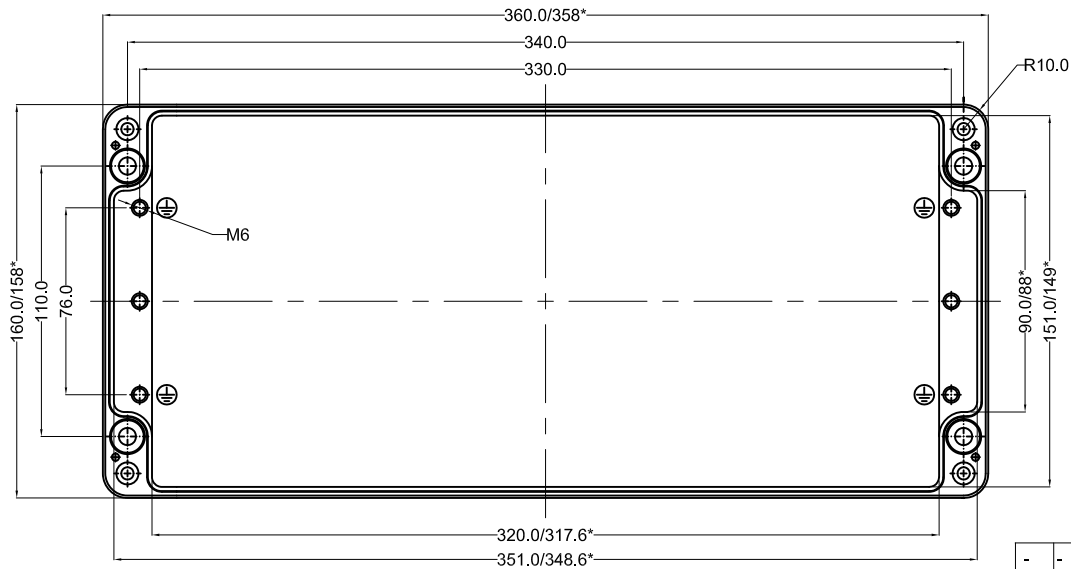
LID



\* = Conical form tapering downward.  
 Untoleranced dimensions per GTA 13/5 - DIN 1688



BASE



- NOTE -
- 1) SHRINKAGE 0.5%
  - 2) THEORITICAL VOLUME -
  - 3) EJECTOR PIN DEPTH 0.1 - 0.5mm
  - 4) NON DIMENSIONAL RADIUS - 0.5mm
  - 5) ALL EDGES ARE BURR FREE
  - 6) FUNCTIONALLY CO-ORDINATED
  - 7) TOLERANCE AS PER DIN 1688 (GTA  $\frac{1}{2}$ ) STD.  
 maximum size / minimum size regarding tool deform
  - 8) Draft angle : out side max.2°, inside max.3°
  - 9) =Functions-dimensions to be checked (TOLERANCE  $\pm 0.10\text{mm}$ )

NO.	REV.NO.	DESCRIPTION	DATE	SIGN	NAME	CHECKED
1						
QUANTITY	MATERIAL :-	MACH.NAME	DATE	SIGN	NAME	
1	<b>AlSi12 DIN230</b>	-	09/06/12		<b>RRPL DESIGN</b>	
		TITLE :-	09/06/12		<b>MANOJ DRAWN</b>	
		JUNCTION BOX 360 x 160 x 90			<b>PAVAN CHECKED</b>	
					<b>S.D. APPROVED</b>	
TOLERANCE	WEIGHT:	FINISH:	SCALE			
$\pm 0.1$	-	NATURAL				
$\pm 0.1$	DIMENSIONS		ALL DIMENSION ARE IN MM			
$\pm 0.1$	HOLES					
$\pm 1.0^\circ$	ANGLES					