



Revision Number: 005.0

Issue date: 08/12/2016

1. PRODUCT AND COMPANY IDENTIFICATION

| | | | |
|-------------------------------|---|---------------------|---------------|
| Product name: | LOCTITE EA E-20NS A RESIN known as DB EPOXY ADH E-20NS 50 ML RESIN | IDH number: | 702001 |
| Product type: | Epoxy resin | Item number: | 29334_209540 |
| Restriction of Use: | None identified | Region: | United States |
| Company address: | Contact information: | | |
| Henkel Corporation | Telephone: (860) 571-5100 | | |
| One Henkel Way | MEDICAL EMERGENCY Phone: Poison Control Center | | |
| Rocky Hill, Connecticut 06067 | 1-877-671-4608 (toll free) or 1-303-592-1711 | | |
| | TRANSPORT EMERGENCY Phone: CHEMTREC | | |
| | 1-800-424-9300 (toll free) or 1-703-527-3887 | | |
| | Internet: www.henkelna.com | | |

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.
MAY CAUSE RESPIRATORY IRRITATION.

| HAZARD CLASS | HAZARD CATEGORY |
|--|-----------------|
| SKIN IRRITATION | 2 |
| EYE IRRITATION | 2A |
| SKIN SENSITIZATION | 1 |
| SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE | 3 |

PICTOGRAM(S)



Precautionary Statements

| | |
|--------------------|---|
| Prevention: | Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection. |
| Response: | IF ON SKIN: Wash with plenty of water. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. |
| Storage: | Store in a well-ventilated place. Keep container tightly closed. Store locked up. |
| Disposal: | Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations. |

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous Component(s) | CAS Number | Percentage* |
|------------------------|-------------|-------------|
| Epoxy resin | Proprietary | 30 - 60 |
| Talc | 14807-96-6 | 30 - 60 |
| Epoxy resin | Proprietary | 10 - 30 |
| Treated fumed silica | 67762-90-7 | 1 - 5 |
| Titanium dioxide | 13463-67-7 | 0.1 - 1 |
| Substituted silane | Proprietary | 0.1 - 1 |
| Epoxy resin | Proprietary | 0.1 - 1 |

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

| | |
|----------------------|--|
| Inhalation: | Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention. |
| Skin contact: | Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse. |
| Eye contact: | Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention. |
| Ingestion: | DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention. |
| Symptoms: | See Section 11. |

5. FIRE FIGHTING MEASURES

| | |
|---|--|
| Extinguishing media: | Water spray (fog), foam, dry chemical or carbon dioxide. |
| Special firefighting procedures: | Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. |
| Unusual fire or explosion hazards: | May decompose above 149°C (300°F). May polymerize above 260°C (500°F) in which case closed containers may rupture or explode. Fumes and vapors from thermal decompositions vary in composition and toxicity. In case of fire, keep containers cool with water spray. |
| Hazardous combustion products: | Oxides of carbon. Phenolics. Acids. Aldehydes. Formaldehyde. Irritating vapors. |

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

| | |
|-----------------------------------|---|
| Environmental precautions: | Do not allow product to enter sewer or waterways. |
|-----------------------------------|---|

Clean-up methods:

Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:

Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. Refer to Section 8.

Storage:

Store in original container until ready to use. Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Protect from direct sunlight. Store away from heat, sparks, flames, or other sources of ignition.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s) | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|------------------------|--|--|-----------|--------|
| Epoxy resin | None | None | None | None |
| Talc | 2 mg/m3 TWA Respirable fraction. | 20 MPPCF TWA 2.4 MPPCF TWA Respirable. 0.1 mg/m3 TWA Respirable. 0.3 mg/m3 TWA Total dust. | None | 50 ppm |
| Epoxy resin | None | None | None | None |
| Treated fumed silica | 10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction. | 15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction. | None | None |
| Titanium dioxide | 10 mg/m3 TWA | 15 mg/m3 PEL Total dust. | None | None |
| Substituted silane | None | None | None | None |
| Epoxy resin | None | None | None | None |

Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection:

Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

Eyeface protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:

Viscous, Liquid

Color:

Off white

Odor:

mild

Odor threshold:

Not available.

| | |
|---|--|
| pH: | Not available. |
| Vapor pressure: | Nil |
| Boiling point/range: | > 260 °C (> 500°F) |
| Melting point/ range: | Not available. |
| Vapor density: | Not available. |
| Flash point: | > 93 °C (> 199.4 °F) Setflash Closed Cup |
| Flammable/Explosive limits - lower: | Not available. |
| Flammable/Explosive limits - upper: | Not available. |
| Autoignition temperature: | Not available. |
| Flammability: | Not applicable |
| Evaporation rate: | Not available. |
| Solubility in water: | Insoluble |
| Partition coefficient (n-octanol/water): | Not available. |
| VOC content: | < 1 %; < 10 g/l Estimated |
| Viscosity: | Not available. |
| Decomposition temperature: | Not available. |

10. STABILITY AND REACTIVITY

| | |
|--|--|
| Stability: | Stable under normal conditions of storage and use. |
| Hazardous reactions: | Reaction with some curing agents may produce an exothermic reaction which in large masses could cause runaway polymerization. |
| Hazardous decomposition products: | Oxides of carbon. Phenolics. Acids. Aldehydes. Formaldehyde. Irritating vapors. |
| Incompatible materials: | Acids. Bases. Oxidizing agents. Amines. |
| Reactivity: | Not available. |
| Conditions to avoid: | Keep away from heat, ignition sources and incompatible materials. Protect from direct sunlight. Note: Heating the epoxy resin in this product above 148.9 °C (300 °F) in the presence of air may cause slow oxidative decomposition. Above 260 °C (500 °F) polymerization of the epoxy resin may occur. Aliphatic polyamines can produce exothermic reactions with epoxy resins which in large masses can cause runaway polymerization and charring of the reactants. Fumes and vapors from these thermal and chemical decompositions vary widely in composition and toxicity. Do not breathe fumes. |

11. TOXICOLOGICAL INFORMATION

| | |
|-------------------------------------|-----------------------------------|
| Relevant routes of exposure: | Skin, Inhalation, Eyes, Ingestion |
|-------------------------------------|-----------------------------------|

Potential Health Effects/Symptoms

Inhalation: Inhalation of vapors or mists of the product may be irritating to the respiratory system. May cause irritation to nose and throat.

Skin contact: Causes skin irritation. May cause allergic skin reaction. Itching. Redness.

Eye contact: Causes serious eye irritation.

Ingestion: May cause gastrointestinal tract irritation if swallowed.

| Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects |
|------------------------|-----------------|---|
| Epoxy resin | None | Allergen, Irritant |
| Talc | None | Irritant, Lung, Some evidence of carcinogenicity |
| Epoxy resin | None | Allergen, Irritant |
| Treated fumed silica | None | Irritant |
| Titanium dioxide | None | Irritant, Respiratory, Some evidence of carcinogenicity |
| Substituted silane | None | Allergen, Irritant |
| Epoxy resin | None | No Data |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|------------------------|----------------|-----------------|--|
| Epoxy resin | No | No | No |
| Talc | No | Group 2B | No |
| Epoxy resin | No | No | No |
| Treated fumed silica | No | No | No |
| Titanium dioxide | No | Group 2B | No |
| Substituted silane | No | No | No |
| Epoxy resin | No | No | No |

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorhydrin resin)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)**Proper shipping name:**

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin)

Hazard class or division:

9

Identification number:

UN 3082

Packing group:

III

Marine pollutant:

Bisphenol-A Epichlorhydrin resin

15. REGULATORY INFORMATION**United States Regulatory Information****TSCA 8 (b) Inventory Status:**

All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification:

None above reporting de minimis

CERCLA/SARA Section 302 EHS:

None above reporting de minimis.

CERCLA/SARA Section 311/312:

Immediate Health, Delayed Health

CERCLA/SARA Section 313:

None above reporting de minimis.

California Proposition 65:

This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information**CEPA DSL/NDL Status:**

All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION**This safety data sheet contains changes from the previous version in sections: 3****Prepared by:**

Rebecca Coons, Regulatory Affairs Specialist

Issue date:

08/12/2016

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.