



ENGLISH

# Datasheet

## RS Pro Taps Metric Fine Straight Flute: Second Cutting

RS Stock No: 522-7569



### Specifications:

Taps Metric Fine Straight Flute Second Style  
Suitable for hand and machine tapping of through holes  
Manufactured to ISO 529  
Tolerance Class 2 for 6H fit  
Silver finish

| RS Code  | Manufacturers Code | Size | d1 (mm) | L1 (mm) | L (mm) | a (mm) |
|----------|--------------------|------|---------|---------|--------|--------|
| 522-7569 | 21-505-687         | M8   | 6.3     | 20      | 66     | 4.9    |

| RS Code  | Size | Pitch (mm) | Major Dia (mm) | Minor Dia (mm) | Thread Depth | Tapping Drill | Clearance Drill |
|----------|------|------------|----------------|----------------|--------------|---------------|-----------------|
| 522-7569 | M8   | 1.00       | 8.00           | 6.773          | 0.614        | 7.0           | 8.2             |