Detector Switch - Card

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Specifications:

Mechanical:		
Maximum Operating Force	: 40gf	
Maximum Stroke	: 3.9mm (stem height 5.3mm)	
	2.6mm (stem height 3.8mm)	
Operating Temperature	: -10°C to +60°C	
Storage Temperature	: -20°C to +70°C	
External Height	: 2.3mm	
External Width	: 4.7mm	
External Depth	: 3.8mm	
Electrical:		
Electrical Life	: 100,000 Cycles	
Rating	: 1mA, 5V DC	
Maximum Contact Resistance	: 1Ω	
Minimum insulation resistance	: 100MΩ at 100V DC	
Dielectric Strength	: 100V AC/1minute	
Rate Of Operating	: 20 to 25 operation per minute	
Contact Arrangement	: 1 pole	
Contact Configuration	: SPST-NO	
Material:		
Cover(1)	: LCP High-temperature thermoplastic	
	Colour : Black	
Cover(2)	: LCP High-temperature thermoplastic	
	Colour : Black	
Stem	: LCP High-temperature thermoplastic	
	Colour : Black	
Contact	: Stainless with silver cladding	
Base	: PA9T High-temperature thermoplastic	
	Colour : Black	
Contact disc	: Stainless with silver cladding	
Terminal	: Brass with silver plated	

Soldering Process:

For best results, please follow these recommendations:

Hand Soldering

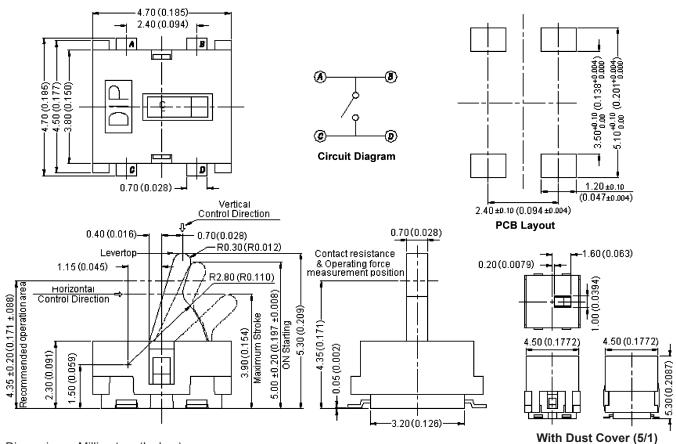
Reflow Soldering

- : Use a soldering iron of 30W, controlled at 608°F (350°C) approximately maximum 5 seconds while applying
- : When applying reflow soldering, the peak temperature or the reflow oven should be set to 260°C maximum

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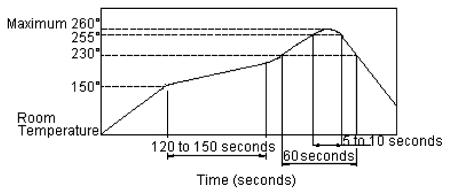
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MCATE-1



Dimensions : Millimetres (Inches)

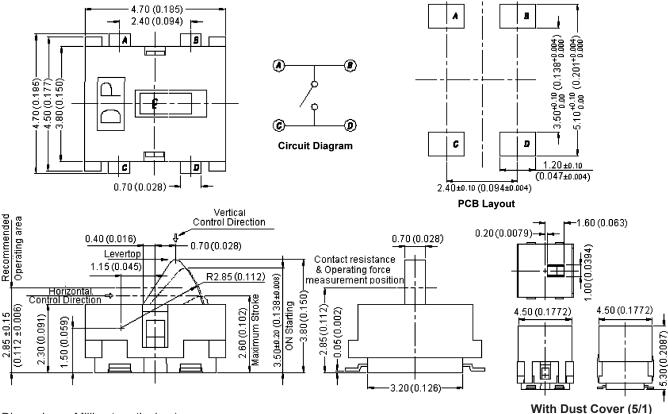
Reflow Temperature Profile:



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MCATE-2



Dimensions : Millimetres (Inches)

Part Number Table

Description	Part Number
Switch, Card Detect, Top Actuated	MCATE-1-V
Switch, Card Detect, Top Actuated	MCATE-2-V

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