

• TIG (HF striking mod. 200 – HF/LIFT striking mod. 280/1) and MMA welding machines in direct and alternating current (AC/DC) (mod. 280/1 thyristor-controlled). Use with a wide range of materials such as **steel, stainless steel, aluminium, titanium, copper, nickel, magnesium and their alloys**. Characteristics: regulation of post-gas (mod. 200) • visualization on digital display and regulation of the following parameters: welding current, start current in 4 strokes TIG mode, pre gas, post-gas, current down slope, balance (mod. 280/1) • 2/4 strokes TIG and MMA operation • MMA electrodes: rutile, basic, stainless steel and cast iron • thermostatic protection • remote control connector (mod. 280/1). Supertig 280/1 allows pulse welding thanks to the optional device TIG PULSE. **Complete with TIG welding accessories. Supertig 280/1 R.A. is complete also with water cooling system.**

• Saldatrici TIG (con innesco HF mod. 200 - HF/LIFT mod. 280/1) ed MMA in corrente continua ed alternata (AC/DC) (mod. 280/1 controllo a tiristori). Impiego con diversi tipi di materiali quali **acciaio, acciaio inox, alluminio, titanio, rame, nichel, magnesio e loro leghe**. Caratteristiche: regolazione post gas (mod. 200) • visualizzazione su display digitale e regolazione dei parametri: corrente principale di saldatura, corrente iniziale in modo TIG 4 tempi, pre gas, post gas, rampa di discesa della corrente, balance (mod. 280/1) • funzionamento TIG 2/4 tempi e MMA • elettrodi in MMA: rutili, basici, inox e ghisa • protezione termostatica • predisposizione per comando a distanza (mod 280/1). Supertig 280/1 può saldare in pulsato con l'optional TIG PULSE. **Complete degli accessori di saldatura TIG. Supertig 280/1 R.A. è completa anche di gruppo di raffreddamento ad acqua.**

• Postes de soudage TIG (amorçage haute fréquence HF mod 200 – HF/LIFT mod. 280/1) et MMA en courant continu et alternatif (AC/DC) (mod. 280/1 contrôlé par thyristors). Utilisation pour différents types de matériaux tels que **acier, acier inox, aluminum, titane, cuivre, nickel, magnésium et leurs alliages**. Caractéristiques: regulation de post gaz (mod. 200) • affichage numérique et regulation des les paramètres suivants: courant de soudage, courant initial en modalité TIG 4 temps, pre-gaz, post-gaz, décroissance du courant, balance (mod. 280/1) • fonctionnement TIG 2/4 temps et MMA • électrodes en MMA: rutilés, basiques, inox, fonte • protections thermostatique • prévus pour contrôle à distance (mod. 280/1). L'optional TIG PULSE permet le soudage en pulsé pour Supertig 280/1. **Fournis avec accessoires de soudage TIG. Supertig 280/1 R.A. est fourni aussi avec groupe de refroidissement par l'eau.**

E-D-RU



STANDARD

ST17 4m □ 742424	□ 722119 3m DX50
IT □ 432036	□ 802067

OPTIONAL

MMA - MIG/MAG TIG MASK VANTAGE BLUE FLAME Automatic - Variable □ 802615 OTHER MASKS Pag. 17	TIG TORCHES 4m Blue line □ 742461	MMA WELDING KIT 25 mm ² 4+3m DX50 □ 801081	STAINLESS STEEL TIG CLEANING KIT CLEANTECH 100 □ 850000	GLOVES □ 802632 OTHER GLOVES Pag. 214	TIG CONSUMABLES Pag. 203
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TECHNICAL CHARACTERISTICS

	CODE	V _{ph}	A _{MIN} / A _{MAX}	A _{MAX} 40°C	A _{60%} 40°C	V _o	P _{60%} / P _{MAX}	cos φ	IP	W _H / L	kg
		V (50-60Hz)	A	EN 60974-1 A	EN 60974-1 A	V	kW			mm	kg
Supertig 200 AC/DC - HF	832160	400 2 ph	30÷180 AC 25÷150 DC	170@15% AC 140@25% DC	75 AC 80 DC	79 AC 110 DC	1,7 6	0,4	IP22	800 450 570	69