

FEATURES

- Variety of metric sizes available
- Ideal for hand or machine use
- Manufactured from HSS for durability and heat resistance
- ISO standard

RS PRO HSS M10 Second, Straight Flute Threading Tap, 76 mm Length

RS Stock No.: 522-7575



RS Professionally Approved Products bring to you professional quality parts across all product categories. Our product range has been tested by engineers and provides a comparable quality to the leading brands without paying a premium price.

Product Description

Introducing RS PRO HSS straight flute thread taps, a selection of high quality and professional threading taps ideal for cutting thread (tapping) by hand or machine, into drilled holes in materials such as metal and wood.

General Specifications

Thread Size	M10
Type	Threading Tap
Pitch	1.0mm
Thread Standard	Metric Fine
Number of Pieces	1
Standard	ISO 529
Applications	Construction, DIY, Plumbing, Workshops, Renovations

Mechanical Specifications

Overall Length	76mm
Material	HSS
Shank Diameter	9.95 mm
Square Length	7.9mm
Tapping Drill Size	9.0mm
Maximum Thread Length	21mm
Major Diameter	10.00mm
Minor Diameter	8.773mm
Thread Depth	0.614mm
Clearance Drill	10.2mm



RS Code	Manufacturers Code	Size	d1 (mm)	L1 (mm)	L (mm)	a (mm)
522-7575	21-505-702	M10	9.95	21	76	7.9

RS Code	Size	Pitch (mm)	Major Dia (mm)	Minor Dia (mm)	Thread Depth	Tapping Drill	Clearance Drill
522-7575	M10	1.00	10.00	8.773	0.614	9.0	10.2

