



Datasheet

RS Stock No: 560861

Clear Passivated, Bright Zinc Plated Steel Pan Head Machine Screws: Metric Thread



Pan Head machine screws, similarly to Oval Head machine screws have rounded sides, however the difference being that Pan Head machine screws have a flat top rather than a rounded one. The slotted drive is a popular driving method with this type of fastener for ease of assembly. Machine screws can be use din pre-tapped holes or used with conforming nuts and washers in through holes.

- Clear Passivated, Bright Zinc Plated Steel
- Slotted drive type
- Threaded in accordance with DIN 85 standard
- Suitable for light fastening applications in facilities maintenance and electronic & domestic applications
- Typical applications include; PCB prototyping, circuit board mounting and general repair and maintenance
- Requires a slotted screwdriver





Please view our range listing below for more Clear Passivated, Zinc Plated Steel, Pan Head Machine Screws:

Head Shape	Drive Type	Material	Thread Size	Length	RS Part No.
Pan Head	Slot	Zinc Plated Steel	M2	6 mm	560704
Pan Head	Slot	Zinc Plated Steel	M2	12 mm	560710
Pan Head	Slot	Zinc Plated Steel	M2.5	6 mm	560726
Pan Head	Slot	Zinc Plated Steel	M2.5	12 mm	560732
Pan Head	Slot	Zinc Plated Steel	M2.5	20 mm	560748
Pan Head	Slot	Zinc Plated Steel	M3	6 mm	560754
Pan Head	Slot	Zinc Plated Steel	M3	10 mm	560760
Pan Head	Slot	Zinc Plated Steel	M3	12 mm	560776
Pan Head	Slot	Zinc Plated Steel	M3	16 mm	560782
Pan Head	Slot	Zinc Plated Steel	M3	20 mm	560798
Pan Head	Slot	Zinc Plated Steel	M3	25 mm	560805
Pan Head	Slot	Zinc Plated Steel	M3.5	12 mm	560827
Pan Head	Slot	Zinc Plated Steel	M4	6 mm	560849
Pan Head	Slot	Zinc Plated Steel	M4	10 mm	560855
Pan Head	Slot	Zinc Plated Steel	M4	12 mm	560861
Pan Head	Slot	Zinc Plated Steel	M4	16 mm	560007
Pan Head	Slot	Zinc Plated Steel	M4	20 mm	560013
Pan Head	Slot	Zinc Plated Steel	M4	25 mm	560029
Pan Head	Slot	Zinc Plated Steel	M4	30 mm	560035
Pan Head	Slot	Zinc Plated Steel	M4	40 mm	560041





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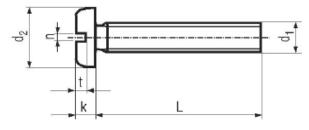
Head Shape	Drive Type	Material	Thread Size	Length	RS Part No.
Pan Head	Slot	Zinc Plated Steel	M5	10 mm	560057
Pan Head	Slot	Zinc Plated Steel	M5	12 mm	560063
Pan Head	Slot	Zinc Plated Steel	M5	16 mm	560079
Pan Head	Slot	Zinc Plated Steel	M5	20 mm	560085
Pan Head	Slot	Zinc Plated Steel	M5	25 mm	560091
Pan Head	Slot	Zinc Plated Steel	M5	40 mm	560108
Pan Head	Slot	Zinc Plated Steel	M6	10 mm	560114
Pan Head	Slot	Zinc Plated Steel	M6	12 mm	560120
Pan Head	Slot	Zinc Plated Steel	M6	16 mm	560136
Pan Head	Slot	Zinc Plated Steel	M6	20 mm	560142
Pan Head	Slot	Zinc Plated Steel	M6	25 mm	560158
Pan Head	Slot	Zinc Plated Steel	M6	40 mm	560164





ENGLISH

PAN HEAD SLOTTED MACHINE SCREWS DIN 85 / ISO 1580 / JIS B 1101 / ANSI B.18.16.7M



Head Diameter (d2)	Size d1	M	1.6	N	2	M	2.6	h	13	(M	3.6)	N	14	N	16	N	18	I	M8	M	10
Standard		min	max	min	max	min	max	min	max	min	max	min	max	min	max	min	max	min	max	min	max
DIN 86 (1990)								5.7	6	6.64	7	7.64	8	9.64	10	11.57	12	15.57	16	19.48	20
ISO 1680 (1994)		2.9	3.2	3.7	4	4.7	5	5.3	5.6	6.64	7	7.64	8	9.14	9.5	11.57	12	15.57	16	19.48	20
JIS B 1101 (1977)		2.6	3	3.1	3.5	4.1	4.5	5	5.5	5.5	6	6.5	7	8.4	9	9.8	10.5	13.2	14		
ANSI B 18.16.7 M (1986)				3.7	4	4.7	5	5.3	5.6	6.6	7	7.6	8	9.1	9.5	11.5	12	15.5	16	19.4	20

Head Height (k)	Size d1	M	1.6	N	12	M	2.6	N	13	(M	3.6)	N	4		16		16		MS	M	110
Standard		min	max	min	max	min	max	min	max	min	max	min	max	min	max	min	max	min	max	min	max
DIN 86 (1990)								1.66	1.8	1.96	2.1	2.26	2.4	2.86	3	3.3	3.6	4.5	4.8	5.7	6
ISO 1680 (1994)		0.86	1.0	1.16	1.3	1.36	1.5	1.66	1.8	1.96	2.1	2.26	2.4	2.86	3	3.3	3.6	4.5	4.8	5.7	6
JIS B 1101 (1977)		0.9	1.1	1.2	1.4	1.6	1.8	1.85	2.15	2.15	2.45	2.45	2.75	3.15	3.45	3.7	4.1	5	5.4		
ANSI B 18.16.7 M (1986)				1.1	1.3	1.3	1.5	1.6	1.8	1.9	2.1	2.2	2.4	2.7	3	3.3	3.6	4.5	4.8	5.7	6

Slot Width (n)	Size d'1	M	1.6	N	12	M	2.6	N	13	(M	3.6)	N	14	N	46	N	16	I	M8	M	10
Standard		min	max																		
DIN 86 (1990)								0.86	1	1.06	1.2	1.26	1.51	1.26	1.51	1.66	1.91	2.06	2.31	2.56	2.81
ISO 1680 (1994)		0.46	0.6	0.56	0.7	0.66	0.8	0.86	1	1.06	1.2	1.26	1.51	1.26	1.51	1.66	1.91	2.06	2.31	2.56	2.81
JIS B 1101 (1977)		0.4	0.55	0.6	0.75	0.8	0.95	0.8	0.95	1	1.15	1	1.15	1.2	1.4	1.2	1.4	1.6	1.8		
ANSI B 18.16.7 M (1986)				0.5	0.7	0.6	0.8	0.8	1	1	12	1.2	1.5	1.2	1.5	1.6	1.9	2	2.3	2.5	2.8

Slot Depth (t)	Size d1	M	1.6	N	12	M	2.6	N	13	(M	3.6)	N	4	N	16	l l	46		W8	M	10
Standard		min	max	min	max	min	max	min	max	min	max	min	max	min	max	min	max	min	max	min	max
DIN 86 (1990)								0.7		0.8		1		1.2		- 1.4		1.9		2.4	
ISO 1680 (1994)		0.35		0.5		0.60		0.7		0.8		1		1.2		- 1.4		1.9		2.4	
JIS B 1101 (1977)		0.45	0.65	0.6	0.8	0.75	1.05	0.95	1.25	1.05	1.45	1.2	1.6	1.5	2.1	1.8	2.4	2.3	3.3		
ANSI B 18.16.7 M (1986)				0.5		0.60		0.7		0.8		1		1.2		- 1.4		1.9		2.4	

ANSI B 18.16.7 M

10.3

15.6

89 91

Thread Di

Length Tolerance	DIN 85/190	1580
Nominal Length	min	max
2		11144
(2.5)		
3	2.8	3.2
4	3.76	4.24
5	4.76	5.24
6	5.76	6.24
8	7.71	8.29
10	9.71	10.29
12	11.65	12.35
(14)	13.65	14.35
16	15.65	16.35
(18)	17.65	18.35
20	19.58	20.42
(22)	21.58	22.42
25	24.58	25.42
(28)	27.58	28.42
30	29.58	30.42
35	34,5	35.5
40	39.5	40.5
45	44.5	45.5
50	49.5	50.5
(55)	54.05	55.95
60	59.05	60.95
(65)	64.05	65.95
70	69.05	70.95
(75)	74.05	75.95
80	79.05	80.95
90	88.9	91.1

		JIS B	8 1101		
	(2.6 To 1.5	Over M N	14.5 To 18	M10 &	Above
min	max	min	max	min	max
				1.7	2
				2.7	3
				3.7	4
4.4	5	4.2	5	4.5	5
5.4	6	5.2	6	5.6	6
7.4	8	7.2	8	7.6	8
9.4	10	9.2	10	9.6	10
11.4	12	11	12	11.4	12
15.4	16	15	16	15.4	16
19,4	20	19	20	19.4	20
24.2	25	24	25	24.2	25
29.2	30	29	30	29.2	30
34.2	35	- 34	35	34.2	35
39.2	40	39	40	39.2	40
44	45	44	45		
49	50	49	50		
-54	55	- 54	55		
		59	60		
		69	70		
		79	80		
		89	90		

Diameters & Lengt	ths With () are not recommended for
•	new design.

Dia.	d Pitch	Inrea	d Tolerance	e man ey
Dia.	Pitch	Thread	Tolerance	Plated 6h
M1.6	0.35	Thread 1	Tolerance S	Stainless 6g
M2	0.4			
M2.5	0.45	Material	4.8	A2 - A4
(M2.6)	0.45	Tensile Strength	60900	72500-101500
M3	0.5	renale overiger		12000-101000
(M3.5)	0.6	Yield Strength	49300	30450-65250
M4	0.7	There overlight		
M5	0.8	Hardness	HRB	NA
M6	1	Hardheas	71-99.5	1444
(M8)	1.25			
(M10)	1.5	-	teel	Stainless Steel
Pn	operty Ci		4.8	A2 - A4
	Finish	Plain /P	lated	Plain
			Machine S	DIN Number Indic crews Are Supplied
			ore me or	nit The A.
Refer 1	180 19		, and M10,	As these Three Di
		580 For M2, M2.5 Are Not Ava	, and M10, lable in Di A Or ISO 1	As these Three Di N 85 A 1580. Use M2.5 IS