

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1. Product identifier**

**Name of product** Epoxy Minute Adhesive Resin  
Code-Nr. 105501

**1.2. Relevant identified uses of the substance or mixture and uses advised against****Recommended intended purpose(s)**

2-Component Epoxy Resin - Resin Component

**1.3. Details of the supplier of the safety data sheet****Distributor**

WEICON GmbH & Co. KG  
Königsberger Str. 255, DE-48157 Münster  
Phone : +49(0)251 / 9322 - 0, Fax : +49(0)251 / 9322 - 244  
E-Mail : msds@weicon.de  
Internet : www.weicon.de

**Advice**

Produktsicherheit / Product-Safety-Department  
Phone : +49(0)251 / 9322 - 0  
Fax : +49(0)251 / 9322 - 244  
E-mail (competent person):  
msds@weicon.de

**1.4. Emergency telephone number**

EMERGENCY CONTACT - UK, UAE, South Africa (24h): Tel:  
++44 1865 407333 (English)  
TRANSPORT EMERGENCY CONTACT - UK, UAE, South  
Africa (24h): Tel: ++44 1865 407333 (English)

**Manufacturer**

WEICON GmbH & Co. KG  
Königsberger Str. 255, DE-48157 Münster

**1.4. Emergency telephone number**

GIFTNOTRUF/TRANSPORTNOTRUF - Deutschland (24h):  
Tel: ++49 69 222 25285 (Deutsch, Englisch)

**SECTION 2: Hazards identification****2.1. Classification of the substance or mixture****Classification according to Regulation (EC) No 1272/2008 [CLP/GHS]**

Hazard classes and Hazard categories	Hazard Statements	Classification procedure
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Skin Irrit. 2	H315
Eye Irrit. 2	H319
Skin Sens. 1	H317
Aquatic Chronic 2	H411

**Hazard Statements**

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.

**2.2. Label elements**

Labelling according to Regulation (EC) No 1272/2008 [CLP/GHS]



GHS07



GHS09

**Signal word**

Warning

**Hazard Statements**

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.

**Precautionary Statements**

P102	Keep out of reach of children.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash hands thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332 + P313	If skin irritation occurs: Get medical advice/attention.
P337 + P313	If eye irritation persists: Get medical advice/attention.
P362	Take off contaminated clothing.
P363	Wash contaminated clothing before reuse.
P391	Collect spillage.
P501	Dispose of contents/container to hazardous or special waste collection point.

**Hazardous ingredients for labeling**

Bisphenol F - epichlorhydrin resin with Number average Molecular Weight < 700, reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)

**Special rules for supplemental label elements for certain mixtures**

Contains epoxy constituents. May produce an allergic reaction.

**2.3. Other hazards****Results of PBT and vPvB assessment**

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

**SECTION 3: Composition/ information on ingredients****3.1. Substances**

not applicable

**3.2. Mixtures****Description**

Resin for a two-component epoxy adhesive

**Epoxy Minute Adhesive Resin****Hazardous ingredients**

CAS No	EC No	Name	[% weight]	Classification according to Regulation (EC) No 1272/2008 [CLP/GHS]
25068-38-6	500-033-5	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	70 - 90	Eye Irrit. 2, H319 / Skin Irrit. 2, H315 / Skin Sens. 1, H317 / Aquatic Chronic 2, H411
28064-14-4	608-164-0	Bisphenol F - epichlorhydrin resin with Number average Molecular Weight < 700	1 - 10	Eye Irrit. 2, H319 / Skin Irrit. 2, H315 / Skin Sens. 1, H317 / Aquatic Chronic 2, H411

**REACH**

CAS No	Name	REACH registration number
25068-38-6	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	01-2119456619-26
28064-14-4	Bisphenol F - epichlorhydrin resin with Number average Molecular Weight < 700	not subject to registration

**SECTION 4: First aid measures****4.1. Description of first aid measures****General information**

Remove contaminated soaked clothing immediately and dispose it safely.

**In case of inhalation**

Ensure of fresh air.

In the event of symptoms refer for medical treatment.

**In case of skin contact**

In case of contact with skin wash off with soap and water.

Consult a doctor if skin irritation persists.

**In case of eye contact**

After eye contact, rinse opened eye for 15 minutes under running water. Transfer to hospital for specialist examination.

**In case of ingestion**

Do not induce vomiting.

Call for a doctor immediately.

Rinse out mouth and give plenty of water to drink.

**4.2. Most important symptoms and effects, both acute and delayed****Physician's information / possible symptoms**

vomiting

Respiratory complaints

Nausea

Confusion

skin irritation

**4.3. Indication of any immediate medical attention and special treatment needed****Treatment (Advice to doctor)**

Keep under medical supervision for at least 48 hours.

Symptoms may not occur until several hours.

**SECTION 5: Firefighting measures****5.1. Extinguishing media****Suitable extinguishing media**

Alcohol-resistant foam

Dry fire-extinguishing substance

Carbon dioxide

Water spray jet



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**Unsuitable extinguishing media**

Full water jet

**5.2. Special hazards arising from the substance or mixture**

In case of fire formation of dangerous gases possible.

Nitrogen oxides (NO<sub>x</sub>)

Carbon monoxide (CO)

Carbon dioxide (CO<sub>2</sub>)

**5.3. Advice for firefighters**

**Special protective equipment for fire-fighters**

Fire-fighting operations, rescue and clearing work under effect of combustion and smoulder gases just may be done with breathing apparatus.

Do not inhale explosion and/or combustion gases.

**Additional information**

Cool endangered containers with water spray jet.

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**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

**For non-emergency personnel**

Ensure adequate ventilation.

Use personal protective clothing.

Use breathing apparatus if exposed to vapours/dust/aerosol.

**6.2. Environmental precautions**

Inform pollution control authorities if product gets into the sewerage systems or open waters.

Do not discharge into the drains/surface waters/groundwater.

Do not discharge into the subsoil/soil.

**6.3. Methods and material for containment and cleaning up**

Take up with absorbent material (e.g. sand, sawdust).

After taking up the material dispose according to regulation.

**6.4. Reference to other sections**

Safe handling: see section 7

Disposal: see section 13

Personal protection equipment: see section 8

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**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

**Advice on safe handling**

Avoid formation of aerosols.

Care for thoroughly room ventilation, if necessary use in well ventilated area with local exhaust ventilation at workplace.

**General protective measures**

Avoid contact with eyes and skin

Do not inhale gases/vapours/aerosols.

**Hygiene measures**

At work do not eat, drink and smoke.

Remove soiled or soaked clothing immediately.

Wash hands before breaks and after work.

**Advice on protection against fire and explosion**

Pay attention to general rules of internal fire prevention.

**7.2. Conditions for safe storage, including any incompatibilities****Requirements for storage rooms and vessels**

Keep in closed original container.

**Advice on storage compatibility**

Do not store with acids or alkalis.

Do not store together with animal feedstuffs.

Do not store together with food.

Do not store together with oxidizing agents.

**Further information on storage conditions**

Protect from direct solar radiation.

Store container at cool and aired place.

Store in a dry place.

Protect from heat/overheating.

**7.3. Specific end use(s)****Recommendation(s) for intended use**

See section 1.2

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****DNEL-/PNEC-values****DNEL worker**

CAS No	Substance name	Value	Code	Remark
25068-38-6	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	8,33 mg/kg bw/day	DNEL long-term dermal (local)	
		12,25 mg/m <sup>3</sup>	DNEL long-term inhalative (systemic)	
		8,33 mg/kg bw/day	DNEL long-term dermal (systemic)	

**PNEC**

CAS No	Substance name	Value	Code	Remark
25068-38-6	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	0,0996 mg/kg	PNEC sediment, marine water	
		0,006 mg/l	PNEC aquatic, freshwater	
		0,0006 mg/l	PNEC aquatic, marine water	
		10 mg/l	PNEC sewage treatment plant (STP)	
		0,996 mg/kg	PNEC sediment, freshwater	
		0,018 mg/l	PNEC aquatic, intermittent release	
		11 mg/kg	PNEC Secondary Poisoning	

**8.2. Exposure controls****Respiratory protection**

If ventilation insufficient, wear respiratory protection.

Breathing apparatus in the event of aerosol or mist formation.

Short term: filter apparatus, filter AX

**Epoxy Minute Adhesive Resin****Hand protection**

In the cases of special applications, it is recommended to check the chemical resistance with the manufacturer of the gloves.

Glove material specification [make/type, thickness, permeation time/life, wetting resistance]: natural rubber, 0,6mm; 480min; 60min;

Chemical protective gloves must be chosen carefully in view of their design and depending on the dependence on the concentration and amounts of dangerous goods used in the specific working tasks.

**Eye protection**

tightly fitting goggles

**Other protection measures**

protective clothing

**Appropriate engineering controls**

Sufficient ventilation and exhaustion.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties****Appearance**

liquid

**Colour**

yellow, clear

**Odour**

hardly noticeable

**Odour threshold**

not determined

**Important health, safety and environmental information**

	Value	Temperature	at	Method	Remark
<b>pH value</b>	not determined				
<b>boiling point</b>	> 200 °C				
<b>Melting point / Freezing point</b>	not determined				
<b>Flash point</b>	> 150 °C				
<b>Vapourisation rate</b>	not determined				
<b>Flammable (solid)</b>	not determined				
<b>Flammability (gas)</b>	not determined				
<b>Ignition temperature</b>	not determined				
<b>Self ignition temperature</b>					The product is not self-igniting.
<b>Lower explosion limit</b>	not determined				
<b>Upper explosion limit</b>	not determined				
<b>Vapour pressure</b>	not determined				
<b>Relative density</b>	1,17 g/cm <sup>3</sup>	20 °C			
<b>Vapour density</b>	not determined				

**Epoxy Minute Adhesive Resin**

	Value	Temperature	at	Method	Remark
<b>Solubility in water</b>					insoluble
<b>Solubility/other</b>	not determined				
<b>Partition coefficient n-octanol/water (log P O/W)</b>	not determined				
<b>Decomposition temperature</b>	not determined				
<b>Viscosity kinematic</b>	8000 - 15000 mPa*s	25 °C			
<b>Viscosity dynamic</b>	not determined				
<b>Oxidising properties</b>	No information available.				
<b>Explosive properties</b>	No information available.				
<b>9.2. Other information</b>	No information available.				

**! SECTION 10: Stability and reactivity****10.1. Reactivity**

No information available.

**10.2. Chemical stability**

The product is chemically stable under recommended conditions of storage, use and temperature.

**10.3. Possibility of hazardous reactions**

Reactions with strong acids.

Reactions with strong alkalies and oxidising agents.

**10.4. Conditions to avoid**

Thermal decomposition can lead to the escape of irritating gases and vapours.

Keep away from heat.

**10.5. Incompatible materials****Substances to avoid**

Alkali (lye), concentrated

Acid, concentrated

Oxidising agent, strong

**10.6. Hazardous decomposition products**

Gases/vapours, toxic

Nitrogen oxides (NOx)

Carbon monoxide and carbon dioxide.

**Thermal decomposition**

Remark No decomposition if used as directed.

**! SECTION 11: Toxicological information****11.1. Information on toxicological effects****Acute toxicity/Irritation/Sensitization**

	Value/Validation	Species	Method	Remark
<b>LD50 acute oral</b>	11400 mg/kg	rat		CAS: 25068-38-6
<b>LD50 acute dermal</b>	> 20 ml/kg	rabbit		CAS: 25068-38-6
<b>Skin irritation</b>	irritant			
<b>Eye irritation</b>	irritant			
<b>Skin sensitization</b>	sensitizing			

**Subacute Toxicity - Carcinogenicity**

	Value	Species	Method	Validation
<b>Mutagenicity</b>				No experimental information on genotoxicity in vitro available.
<b>Reproduction-Toxicity</b>				No indications of toxic effects were observed in reproduction studies in animals.
<b>Carcinogenicity</b>				No indications of carcinogenic effects are available from long-term trials.

**Experiences made from practice**

Sensitization through skin contact possible.

Irritates eyes and skin.

**Additional information**

The product is to be handled with the caution usual with chemicals.

Other hazardous properties may not be excluded.

**! SECTION 12: Ecological information****12.1. Toxicity**

No information available.

**12.2. Persistence and degradability**

	Elimination rate	Method of analysis	Method	Validation
<b>Biological degradability</b>				not degradable

**12.3. Bioaccumulative potential**

Slight bioaccumulation potential.

**12.4. Mobility in soil**

No information available.

**12.5. Results of PBT and vPvB assessment**

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.



**12.6. Other adverse effects****! General regulation**

Toxic to aquatic life with long lasting effects.

Do not allow uncontrolled leakage of product into the environment.

Product is not allowed to be discharged into aquatic environment, drains or sewage treatment plants.

The ecotoxic effect of the product has not been tested. The information on this was derived from products of similar structure or composition.

**! SECTION 13: Disposal considerations****13.1. Waste treatment methods****Recommendations for the product**

Cured material may be considered inert and disposed of as builders waste.

Remove in accordance with local official regulations.

**Recommendations for packaging**

Dispose of according to the local waste regulations.

Uncontaminated packaging may be treated as household waste.

**! General information**

Assignment to a waste code number / waste identification according to the EWC is to be carried out on a sector or process-specific basis.

**SECTION 14: Transport information**

	<b>ADR/RID</b>	<b>IMDG</b>	<b>IATA-DGR</b>
<b>14.1. UN number</b>	3082	3082	3082
<b>14.2. UN proper shipping name</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N. O.S. (BISPHENOL A EPOXY HARZ)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN)	Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A EPOXY RESIN)
<b>14.3. Transport hazard class(es)</b>	9	9	9
<b>14.4. Packing group</b>	III	III	III
<b>14.5. Environmental hazards</b>	Yes	Yes	Yes

**14.6. Special precautions for user**

No information available.

**14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

not applicable

**Land and inland navigation transport ADR/RID**

Hazard label(s) 9

tunnel restriction code E

Classification code M6

**Marine transport IMDG**

MARINE POLLUTANT

**Transport/further information**

Marine pollutant: NO



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## ! SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### VOC standard

VOC content 0 %

### 15.2. Chemical Safety Assessment

Chemical safety assessments for substances in this mixture were not carried out.

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## ! SECTION 16: Other information

### ! Recommended uses and restrictions

National and local regulations concerning chemicals shall be observed.

For industrial use only.

### Further information

Each user is responsible for the implementation of the national special regulations.

The information contained herein is based on the state of our knowledge. It characterizes the product with regard to the appropriate safety precautions. It does not represent a guarantee of the properties of the product.

Please observe the following disclaimer! --- Our safety data sheets have been compiled according to effective EU-directives, WITHOUT taking into account the special national directives concerning the handling of hazardous substances.

Indication of changes: "!" = Data changed compared with the previous version. Previous version: 8.8

H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H411 Toxic to aquatic life with long lasting effects.