

# WEICON SF Epoxy Resin



**pasty**  
**steel-filled, fast-curing**  
**certified by Germanischer Lloyd**

WEICON SF is particularly suited for quick repairs and the reconditioning of leaky pipelines, housings and gears, for anchorages, and for the production of fixing devices.

WEICON SF can be used in machine construction, tool construction, model and mould making, the maritime industry and in many other applications.



## Technical Data

Composition	Epoxy resin steel-filled
Specific Properties	pasty, fast-curing
Colour after curing	dark-grey
Mixing ratio by weight resin/hardener	100:33
Density of the mixture (200g preparation)	1,7 g/cm <sup>3</sup>
Viscosity of the mixture	800.000 mPa·s
Consumption at a coating thickness of 1,0 mm	1,70 kg/m <sup>2</sup>
Maximum layer thickness for each working step	10 mm
Pot life at +20°C (+68°F) 200g preparation	5 min.
Curing time mechanical loads	3 h
Final strength after	6 h
Mean strength at +25°C (+77°F) acc. to DIN 53281-83 ASTM D 1002:	

### Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

Pressure	52 Mpa
Bending	40 Mpa
E-Modul	2.500 - 4.000 Mpa
Shore D (ATSM D 1706)	82
Shrinkage	0,06 %
Thermoforming resistance	+40 °C
Temperature resistance	-35 to +90 °C
ISSA-Code	75.509.13/14
IMPA-Code	81 29 31/32

Information about surface pre-treatment and processing can be found in the manual.

### Storage

Store WEICON Plastic Metal at room temperature (but up to max. +25°C) in a dry place. Unopened containers can be stored for 18 months at temperatures from +18 to +25°C (Epoxy Resin Putty max. 3 years). Opened containers should be used within 6 months.

### Safety and health

When using WEICON products, the physical, safety technical, toxicological and ecological data and regulations in our EC safety data sheets ([www.weicon.com](http://www.weicon.com)) must be observed.

### Available sizes:

10250005	WEICON SF Epoxy Resin 0.5 kg
10250020	WEICON SF Epoxy Resin 2.0 kg

### Accessories:

10604025	Mould Release Agent Liquid F 1000, 250 ml
10604515	Mould Release Agent Wax P 500, 150 g
10850005	Glass Fibre Cloth Tape, 50 mm
10953001	Processing Spatula, short
10953003	Processing Spatula, long
11202400	Sealant and Adhesive Remover, 400 ml
11207400	Surface Cleaner, 400 ml
11450400	Mould Release Agent, 400 ml
11850200	Hand Protective Foam, 200 ml

WEICON GmbH & Co. KG  
 (Headquarters)  
 Germany  
 phone +49 (0) 251 9322 0  
 info@weicon.de

WEICON Middle East L.L.C.  
 United Arab Emirates  
 phone +971 4 880 25 05  
 info@weicon.ae

WEICON Inc.  
 Canada  
 phone +1 877 620 8889  
 info@weicon.ca  
 www.weicon.ca

WEICON Kimya Sanayi Tic. Ltd. Şti.  
 Turkey  
 phone +90 (0) 212 465 33 65  
 info@weicon.com.tr  
 www.weicon.com.tr

WEICON Romania SRL  
 Romania  
 phone +40 (0) 3 65 730 763  
 office@weicon.com

WEICON SA (Pty) Ltd  
 South Africa  
 phone +27 (0) 21 709 0088  
 info@weicon.co.za

WEICON South East Asia Pte Ltd  
 Singapore  
 phone (+65) 6710 7671  
 info@weicon.com.sg

WEICON Czech Republic s.r.o.  
 Czech Republic  
 phone +42 (0) 417 533 013  
 info@weiconcz.cz

WEICON Ibérica S.L.  
 Spain  
 phone +34 (0) 914 7997 34  
 info@weicon.es