

## FEATURES

- Ideal for cleaning and repairing damaged or corroded threads
- Hss construction of the pieces
- Easy and clean cutting into metals
- Can be used with a tap wrench or power tool
- Each piece is labelled in the convenient case

## RS PRO HSS M12 Hand Tap Tap Set

RS Stock No.: 668-1119



RS Professionally Approved Products bring to you professional quality parts across all product categories. Our product range has been tested by engineers and provides a comparable quality to the leading brands without paying a premium price.

## Product Description

Introducing the range of RS PRO Hand Tap sets. This high-quality set features all the essential pieces of equipment and accessories needed to successfully clean or cut new threads on fasteners, holes and much more. The HSS (High-Speed Steel) material makes it easier to cut harder materials with precision and efficiency, so this set is ideal for the professional craftsman or general engineering and automotive applications.

## General Specifications

<b>Thread Size</b>	M12
<b>Type</b>	Threading Tap Set
<b>Thread Standard</b>	Metric
<b>Contents</b>	Taps: 3 x M3; M4; M5; M6; M8; M10; M12, Round Dies: M3; M4; M5; M6; M8; M10; M12 (25 x 9 mm), Tap Wrench: 1-1/2 in, Die Holder: 25 x 9mm, Screwdriver
<b>Number of Pieces</b>	32
<b>Standard</b>	ISO Metric
<b>Applications</b>	Automotive applications and repair, General maintenance workshops, DIY, Machinery repair

## Mechanical Specifications

<b>Material</b>	HSS
<b>Maximum Tap Size</b>	M12
<b>Minimum Tap Size</b>	M3



RS STOCK NUMBER	MANUFACTURE PART NO.	DESCRIPTION	CONTENT
6681113	T9705	7PC HSS LEFT HAND TAP SET	ISO HSS Taps as Follows: M3, M4, M5,M6,M8,M10,M12, Left Hand, Metric Coarse,Second Tap Package: Red Metal Box
6681119	T9221	22PC HSS TAP SET	ISO HSS Taps as Follows, 3pcs per each size: M3, M4, M5,M6,M8,M10,M12; metric Coarse 1pc Tap Wrench: No.1 1/2 (M5-M12, 3/16"-1/2") Package: Red Metal Box
6681125	T9322	32PC HSS TAP AND DIE SET	21pcs DIN352 HSS Taps as Follows, 3pc each size : M3, M4, M5,M6,M8,M10,M12 7pcs DIN 223 HSS Round Dies 25X9mm, without split as Follows: M3, M4, M5,M6,M8,M10,M12 1pc Tap Wrench: No.1 1/2 1pc Die Holder 25X9mm 1pc Screwdriver Package: Grey Metal Box
6681138	T9323	32PC HSS TAP AND DIE SET	21pcs DIN352 HSS Taps as Follows, 3pc each size : M3, M4, M5,M6,M8,M10,M12 7pcs DIN 223 HSS Round Dies 25X9mm, without split as Follows: M3, M4, M5,M6,M8,M10,M12 1pc Tap Wrench: No.1 1/2 1pc Die Holder 25X9mm 1pc Screwdriver Package: Grey Blow Mold Case
6681122	T9442	44PC HSS TAP AND DIE SET	21pcs DIN352 HSS Taps as Follows, 3pc each size : M3, M4, M5,M6,M8,M10,M12 7pcs DIN 223 HSS Round Dies, without split as Follows: M3, M4, M5,M6,M8,M10,M12 7pc HSS Drills:2.5,3.3,4.2,5.0,6.8,8.5,10.2mm 2pcs Tap Wrench: No.1, No.2 5pcs Die Holder: No.1, No.2,No.3, No.4, No.5 1pc Screw Pitch 1pc Screwdriver Package: Grey Metal Box
6681129	T9540	54PC HSS TAP AND DIE SET	33pcs DIN352 HSS Taps as Follows, 3pc each size : M3, M4, M5,M6,M8,M10,M12,M14,M16,M18,M20 11pcs DIN 223 HSS Round Dies, without split as Follows: M3, M4, M5,M6,M8,M10,M12,M14,M16,M18,M20 2pcs Tap Wrench: No.1, No.3 6pcs Die Holder: No.1, No.2,No.3, No.4, No.5, No.6 1pc Screw Pitch 1pc Screwdriver Package: Grey Metal Box

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