



ENGLISH

# Datasheet

## RS Pro Taps Metric Fine Straight Flute: Second Cutting

RS Stock No: 522-7597



### Specifications:

Taps Metric Fine Straight Flute Second Style  
Suitable for hand and machine tapping of through holes  
Manufactured to ISO 529  
Tolerance Class 2 for 6H fit  
Silver finish

RS Code	Manufacturers Code	Size	d1 (mm)	L1 (mm)	L (mm)	a (mm)
522-7597	21-505-722	M12	8.9	29	88	7

RS Code	Size	Pitch (mm)	Major Dia (mm)	Minor Dia (mm)	Thread Depth	Tapping Drill	Clearance Drill
522-7597	M12	1.25	12.00	10.466	0.767	10.75	12.2