

Datasheet

HSS Step Drill Bit

RS Stock number [232-507](#)



Description:

Eliminates vibration and chatter and provides clear holes in applications requiring small hole size increments in stainless steel, aluminium, plastic etc.

Multi-diameter cutters requiring no pilot hole to cut stainless steel, carbon steel, soft metals, plastic etc.

3-flute cutting action provides accurate parallel holes in sheet material up to 3mm thick.

Specifications:

Drill Diameter:	6 – 36 mm
Number of Steps:	11
Increments:	3 mm
Material:	HSS
Surface:	Bright Finish

232529 8-38 $\varnothing 41$ 38 35 32 29 26 23 20 17 14 11 8

232513 7-37 $\varnothing 40$ 37 34 31 28 25 22 19 16 13 10 7

232507 6-36 $\varnothing 39$ 36 33 30 27 24 21 18 15 12 9 6

