

V-525i *Heavy Duty*

Stick Welding
Power Source

Quick Specs

Industrial Applications

Construction
Process Piping
Maintenance
Shipbuilding

Power Voltage

3 Phase AC415V \pm 15%
50/60Hz

Input Current

26A/18.7kVA

Output Range

40-400A

Output Voltage

36V
Max. OCV: 75VDC
VRD OCV: 15VDC

Duty Cycle

60%

Weight

25.5KG

Dimensions

D540xH470xW280MM

Portable. Professional. Rugged. Affordable.

The inverter V-525i offers much more than you would expect from a welder this size. Weighing in at just under 24kg the Inverter V-525i is no lightweight contender. It packs the full punch of a heavyweight professional that you can take to the most demanding job sites. It can operate from a generator.

FEATURES

- **Arc Force** minimizes electrode sticking in the puddle without compromising arc stability or increased spatter.
- **Hot Start** boosts the current during starting to make striking an arc easier.
- **VRD mode** is a simple design that reduces the open-circuit voltage to 15 volts.
- **Thermal overload protection with indicator light** helps prevent machine damage if the duty cycle is exceeded or airflow is blocked.
- **Remote amperage control** provided through 4-pin receptacle on front of the machine. This permits use of standard remote amperage control devices.

PROCESSES

Stick (SMAW)
DC TIG (GTAW)



INCLUDED

V-525i Machine Only Includes:

- V-525i

INPUT



OUTPUT



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