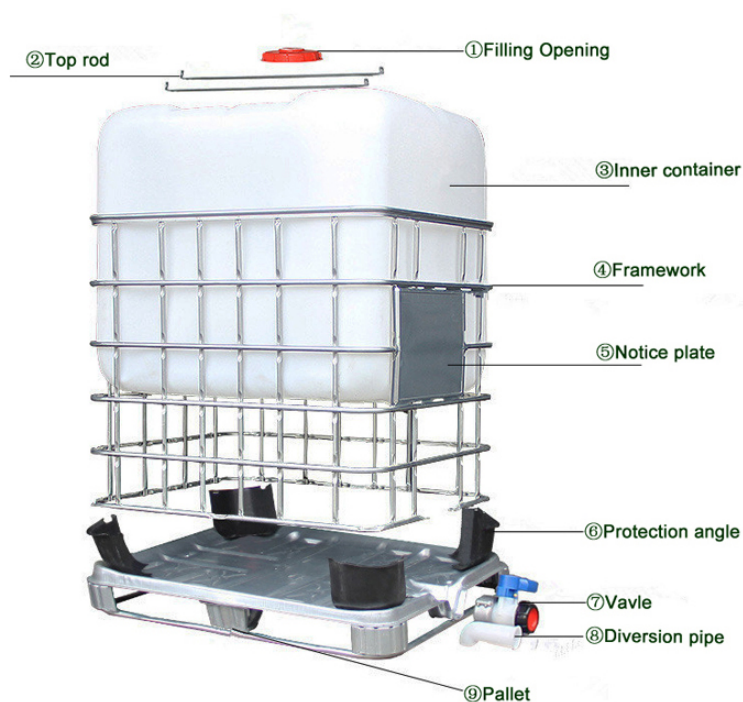


**Packaging – Specification (IBCs)**  
Intermediate Bulk container for transport

**1000L UN / DN150, G2-plug w/vented cap**  
**DN50 butterfly-valve W/ diversion pipe or**  
**DN50 ball valve W/ diversion pipe**

**1 label plate or 2 label plates / Steel-frame pallet**

Date: 08.06.2022  
Page 1 from 2



**Technical data:**

Nominal Capacity:	1000	Litre
Brimful Capacity:	1060	Litre
Length:	1200	mm
Width:	1000	mm
Height with pallet:	1140+/-5	mm
Filling opening:	150	mm
Discharge opening:	50	mm
Fork opening:	100	mm
Label plate:	1/2	piece
Corner Protector:	4	piece
Weight:	Inner container:	15,5 kg
	Total approx:	58,0 kg

*Technical subjects to change, all dimensions approximately*

## Packaging – Specification (IBCs) Intermediate Bulk container for transport

Date: 08.06.2022  
Page 2 from 2

### Construction:

<b>Outer Frame:</b>	Rectangular grid box made of tubular Steel material, with bottom plate, connected on top with tie-bar (assembled with brackets), label plate without any logo on front side, additional label plate on the back side.
Material:	Grid / Bottom plate: Steel, galvanized, Galvanized steel DC51D Corner Protector: 4 pieces made of PE-HD, black
<b>Inner Container:</b>	Rectangular blow molded tank of high density polyethylene, with filling opening in the middle of the top section. Discharge opening at the bottom of the front side.
Material:	PE-HD, natural, TR580M/4570UV
<b>Filling Opening:</b>	DN150 with external thread, closed with screw cap, G2-plug with vent, sealing-cap and gasket.
Material:	Screw cap DN150: PE-HD, red O-ring gasket: TPE G2-plug: PP
<b>Discharge Opening:</b>	Butterfly-valve DN50 with blue handle or ball-valve DN50 with blue handle. Outlet sealed with PE-lined Aluminum-film. Valve closed with screw cap, PE-disk and flat-gasket. Outlet diversion pipe.
Material:	Butterfly-valve or Ball-valve housing: PE-HD, natural Flap-gasket: PP Screw cap DN50: PE-HD, black Flat-gasket screw cap: PE, foam PE-disk: PE-HD, red Outlet nozzle: PE-HD, natural Adapter: PP-GF
<b>Pallet:</b>	Steel-frame pallet (1000 x 1200 mm), 4-way entry Steel, galvanized, Galvanized steel DC53D, stackable, suitable for high Storage
Material:	
<b>Heavy metals:</b>	Concentration level of heavy metals (Pb, Cd, Cr VI and Hg) in packaging does not exceed 100ppm
<b>Delivery:</b>	Ready for filling
<b>UN-Marking:</b>	UN 31HA1/Y/mmyy/CN...

Others

Model: IBC-1000L (Packing group II, III)

Allowable Stacking Weight: 2253 kg,

Stacking Test Weight: 4056 kg

Dropping Test Height: 1.9m

Hydraulic Test Pressure: 100 kPa

Leakproofness Test Pressure: 20 kPa

*Technical subjects to change, all dimensions approximately*