SAFETY DATA SHEET



Magna SW 68

Section 1. Identification

GHS product identifier Magna SW 68

Product type Liquid.

Product code 468965-MY01 **SDS no.** 468965

Relevant identified uses of the substance or mixture and uses advised against

Product use Machine tool slideway lubricant.

For specific application advice see appropriate Technical Data Sheet or consult our

company representative.

Supplier Castrol Singapore Pte. Limited (202034037D)

7 Straits View

Marina One East Tower #26-01, Singapore 018936

Tel: +65-6335 3000

+656 371-8259

EMERGENCY TELEPHONE

NUMBER

OTHER PRODUCT INFORMATION

Carechem: +65 3158 1074 (24/7)

Section 2. Hazards identification

Classification of the

substance or mixture

Not classified.

GHS label elements

Signal word No signal word.

Hazard statements No known significant effects or critical hazards.

Precautionary statements

PreventionNot applicable.ResponseNot applicable.StorageNot applicable.DisposalNot applicable.

Other hazards which do not

result in classification

Defatting to the skin.

Product name Magna SW 68 Product code 468965-MY01 Page: 1/9

Version 5.01 Date of issue 05/11/2021. Format Singapore Language ENGLISH

(Singapore) (ENGLISH)

Section 3. Composition/information on ingredients

Substance/mixture

Mixture

Highly refined base oil (IP 346 DMSO extract < 3%). Proprietary performance additives.

Ingredient name	%	CAS number
Distillates (petroleum), hydrotreated heavy paraffinic Distillates (petroleum), solvent-dewaxed heavy paraffinic	≥25 - ≤50 ≥25 - ≤50	64742-54-7 64742-65-0

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact In case of contact, immediately flush eyes with plenty of water for at least 15

minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing.

Check for and remove any contact lenses. Get medical attention.

Inhalation If inhaled, remove to fresh air. Get medical attention if symptoms occur.

Skin contact Wash skin thoroughly with soap and water or use recognised skin cleanser.

Remove contaminated clothing and shoes. Wash clothing before reuse. Clean

shoes thoroughly before reuse. Get medical attention if symptoms occur.

Do not induce vomiting unless directed to do so by medical personnel. Get medical Ingestion

attention if symptoms occur.

Most important symptoms/effects, acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician Treatment should in general be symptomatic and directed to relieving any effects.

Specific treatments No specific treatment.

Protection of first-aiders No action shall be taken involving any personal risk or without suitable training.

Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing

media

In case of fire, use foam, dry chemical or carbon dioxide extinguisher or spray.

Unsuitable extinguishing

media

Do not use water jet.

Specific hazards arising

from the chemical

Swarf fires - Neat metal working oils may fume, thermally decompose or ignite if they come into contact with red hot swarf. To minimise the generation of red hot swarf ensure that a sufficient flow of oil is correctly directed to the cutting edge of the tool to flood it throughout cutting operations. As an additional precaution swarf

should be regularly cleared from the immediate area to prevent the risk of fire. In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal

Combustion products may include the following:

decomposition products

carbon oxides (CO, CO₂) (carbon monoxide, carbon dioxide)

Product name Magna SW 68

Page: 2/9 Product code 468965-MY01

Version 5.01 Date of issue 05/11/2021.

Format Singapore

Language ENGLISH

(Singapore)

Section 5. Firefighting measures

Special protective actions for fire-fighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters

Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment. Floors may be slippery; use care to avoid falling.

For emergency responders

If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and material for containment and cleaning up

Small spill

Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Concentrations of mist, fumes and vapours in enclosed spaces may result in the formation of explosive atmospheres. Excessive splashing, agitation or heating must be avoided. During metal working, solid particles from workpieces or tools will contaminate the fluid and may cause abrasions of the skin. Where such abrasions result in a penetration of the skin, first aid treatment should be applied as soon as reasonably possible. The presence of certain metals in the workpiece or tool, such as chromium, cobalt and nickel, can contaminate the metalworking fluid, as can bacteria, and as a result may induce allergic and other skin reactions, especially if personal hygiene is inadequate.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Product name Magna SW 68

Version 5.01 Date of issue 05/11/2021.

Product code 468965-MY01 Page: 3/9

Format Singapore Language ENGLISH

(Singapore)

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Store and use only in equipment/containers designed for use with this product. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

Not suitable

Prolonged exposure to elevated temperature

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name

Distillates (petroleum), hydrotreated heavy paraffinic

Distillates (petroleum), solvent-dewaxed

heavy paraffinic

Recommended monitoring

procedures

Appropriate engineering controls

Environmental exposure controls

Exposure limits

Workplace Safety and Health Act (Singapore).

PEL (long term): 5 mg/m³ 8 hours. Issued/Revised: 1/1997 Form: Mist

PEL (short term): 10 mg/m³ 15 minutes. Issued/Revised: 1/1997 Form: Mist

Workplace Safety and Health Act (Singapore).

If this product contains ingredients with exposure limits, personal, workplace

PEL (long term): 5 mg/m³ 8 hours. Issued/Revised: 1/1997 Form:

Mist

PEL (short term): 10 mg/m³ 15 minutes. Issued/Revised: 1/1997

Form: Mist

atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Provide exhaust ventilation or other engineering controls to keep the relevant airborne concentrations below their respective occupational exposure limits. All activities involving chemicals should be assessed for their risks to health, to ensure exposures are adequately controlled. Personal protective equipment should only be considered after other forms of control measures (e.g. engineering controls) have been suitably evaluated. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained.

Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards.

The final choice of protective equipment will depend upon a risk assessment. It is important to ensure that all items of personal protective equipment are compatible.

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process

equipment will be necessary to reduce emissions to acceptable levels.

<u>Individual protection measures</u>

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Safety glasses with side shields.

Product name Magna SW 68

Version 5.01 Date of issue 05/11/2021.

Product code 468965-MY01 Page: 4/9

Format Singapore Language ENGLISH

> (Singapore) (ENGLISH)

Section 8. Exposure controls/personal protection

Skin protection

Hand protection Wear protective gloves if prolonged or repeated contact is likely. Wear chemical

resistant gloves. Recommended: Nitrile gloves. The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Gloves should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the

working conditions.

Skin protection Use of protective clothing is good industrial practice.

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist

before handling this product.

Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons

and/or impervious chemical suits and boots will be required.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

Section 9. Physical and chemical properties

Appearance

Physical state Liquid.
Colour Amber.

Odour Not available.
Odour threshold Not available.

PH Not available.

Melting point Not available.

Boiling point Not available.

Flash point Closed cup: 203°C (397.4°F) [Pensky-Martens.]

Evaporation rate Not available.

Flammability (solid, gas) Not applicable. Based on - Physical state

Lower and upper explosive

(flammable) limits

Not available.

Vapour pressureNot available.Vapour densityNot available.Relative densityNot available.

Density <1000 kg/m³ (<1 g/cm³) at 30°C

Solubility insoluble in water.

Partition coefficient: n- Not available.

octanol/water

Tiot available

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity Kinematic: 67.9 mm²/s (67.9 cSt) at 40°C

Kinematic: 8.91 mm²/s (8.91 cSt) at 100°C

Product name Magna SW 68 Product code 468965-MY01 Page: 5/9

Version 5.01 Date of issue 05/11/2021. Format Singapore Language ENGLISH

(Singapore) (ENGLISH)

Section 10. Stability and reactivity

Reactivity No specific test data available for this product. Refer to Conditions to avoid and

Incompatible materials for additional information.

Chemical stability The product is stable.

Possibility of hazardous

reactions

Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerisation will not

occur.

Conditions to avoidAvoid all possible sources of ignition (spark or flame).

Incompatible materials Reactive or incompatible with the following materials: oxidising materials.

Hazardous decomposition

products

Under normal conditions of storage and use, hazardous decomposition products

should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Information on likely routes

of exposure

Routes of entry anticipated: Dermal, Inhalation.

Potential acute health effects

Eye contact No known significant effects or critical hazards.

Inhalation Vapour inhalation under ambient conditions is not normally a problem due to low

vapour pressure.

Skin contact Defatting to the skin. May cause skin dryness and irritation.

Ingestion No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact InhalationNo specific data.

No specific data.

Skin contact Adverse symptoms may include the following:

irritation dryness cracking

Ingestion No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Eye contact Potential risk of transient stinging or redness if accidental eye contact occurs.

Inhalation Overexposure to the inhalation of airborne droplets or aerosols may cause irritation

of the respiratory tract.

Skin contact Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/

or dermatitis.

Ingestion Ingestion of large quantities may cause nausea and diarrhoea.

Potential chronic health effects

GeneralNo known significant effects or critical hazards.CarcinogenicityNo known significant effects or critical hazards.MutagenicityNo known significant effects or critical hazards.TeratogenicityNo known significant effects or critical hazards.

Product name Magna SW 68 Product code 468965-MY01 Page: 6/9

Version 5.01 Date of issue 05/11/2021. Format Singapore Language ENGLISH

(Singapore) (ENGLISH)

Section 11. Toxicological information

Developmental effects Fertility effects No known significant effects or critical hazards. No known significant effects or critical hazards.

Section 12. Ecological information

Toxicity

Environmental effects No known significant effects or critical hazards.

Persistence/degradability

Expected to be biodegradable.

Bioaccumulative potential

This product is not expected to bioaccumulate through food chains in the environment.

Mobility in soil

Soil/water partition coefficient (Koc)

Not available.

Mobility Spillages may penetrate the soil causing ground water contamination.

Other ecological information

Spills may form a film on water surfaces causing physical damage to organisms. Oxygen transfer could also be impaired.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	ADR/RID	ADN	IMDG	IATA/ICAO
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-
Transport hazard class(es)	-	-	-	-
Packing group	-	-	-	-

Product name Magna SW 68

Product code 468965-MY01 Page: 7/9

Version 5.01 Date of issue 05/11/2021.

Format Singapore Language ENGLISH

(Singapore)

Section 14. Transport information

Environmental hazards	No.	No.	No.	No.
Additional information	-	-	-	-

Special precautions for user Not available.

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product

No known specific national and/or regional regulations applicable to this product

(including its ingredients).

Regulation according to other foreign laws

REACH Status For the REACH status of this product please consult your company contact, as

identified in Section 1.

United States inventory

(TSCA 8b)

All components are active or exempted.

Australia inventory (AICS)

All components are listed or exempted.

Canada inventory China inventory (IECSC) All components are listed or exempted. All components are listed or exempted.

Japan inventory (ENCS) Korea inventory (KECI)

All components are listed or exempted. All components are listed or exempted.

Philippines inventory

All components are listed or exempted.

(PICCS)

Taiwan Chemical Substances Inventory

(TCSI)

All components are listed or exempted.

Section 16. Other information

History

Date of issue/Date of

revision

2021 May 11

Date of previous issue

2020 October 13

Version

5.01

Prepared by

Product Stewardship

Key to abbreviations

ACGIH = American Conference of Industrial Hygienists CAS Number = Chemical Abstracts Service Registry Number

GHS = Global Harmonised System

IATA = International Air Transport Association, the organisation

IMDG = International Maritime Organization Rules, rules governing shipment of

goods by water.

OEL = Occupational Exposure Limit

REACH = Registration, Evaluation, Authorisation and Restriction of Chemicals

Regulation [Regulation (EC) No. 1907/2006]

SDS = Safety Data Sheet

STEL = Short term exposure limit TWA = Time weighted average

UN Number = United Nations Number, a four digit number assigned by the United

Nations Committee of Experts on the Transport of Dangerous Goods. Varies = may contain one or more of the following 64741-88-4, 64741-89-5, 64741-95-3, 64741-96-4, 64742-01-4, 64742-44-5, 64742-45-6, 64742-52-5, 64742-53-6, 64742-54-7, 64742-55-8, 64742-56-9, 64742-57-0, 64742-58-1,

Product name Magna SW 68

Product code 468965-MY01 Page: 8/9

Version 5.01 Date of issue 05/11/2021.

Format Singapore Language ENGLISH

(Singapore)

Section 16. Other information

64742-62-7, 64742-63-8, 64742-65-0, 64742-70-7, 72623-85-9, 72623-86-0, 72623-87-1

▼ Indicates information that has changed from previously issued version.

Notice to reader

All reasonably practicable steps have been taken to ensure this data sheet and the health, safety and environmental information contained in it is accurate as of the date specified below. No warranty or representation, express or implied is made as to the accuracy or completeness of the data and information in this data sheet.

The data and advice given apply when the product is sold for the stated application or applications. You should not use the product other than for the stated application or applications without seeking advice from BP Group.

It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. The BP Group shall not be responsible for any damage or injury resulting from use, other than the stated product use of the material, from any failure to adhere to recommendations, or from any hazards inherent in the nature of the material. Purchasers of the product for supply to a third party for use at work, have a duty to take all necessary steps to ensure that any person handling or using the product is provided with the information in this sheet. Employers have a duty to tell employees and others who may be affected of any hazards described in this sheet and of any precautions that should be taken. You can contact the BP Group to ensure that this document is the most current available. Alteration of this document is strictly prohibited.

Product name Magna SW 68

Version 5.01 Date of issue 05/11/2021.

Product code 468965-MY01 Page: 9/9
Format Singapore Language ENGLISH
(Singapore) (ENGLISH)