



Specifications

Contact Rating : 0.4 Volt-Amps (VA) Max. at 20V AC or DC Max.

Mechanical Life : 50,000 make-and-break cycles.

Contact Resistance : Below 100mΩ typical at 2 to 4V DC, 100mA

Min. Insulation Resistance : $500M\Omega$ at 500V DC Dielectric Strength : 500V RMS at sea level

Operating Temperature : -30°C to 85°C

Materials:

Actuator : Nylon, black std.

Internal O-ring seal standard with all actuators

Case and Bushing : Glass filled nylon 6/6, heat stabilized Switch Support : Brass or steel, tin plated

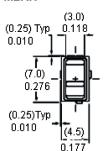
Contacts / Terminals : Silver or gold plated copper alloy

Switch Function

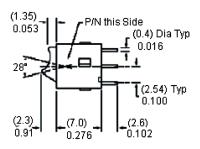
	Model Number	Switch Function			Connected Terminals / Schematic		
Number of Poles		Position 1	Position 2	Position 3	Position 1	Position 2	Position 3
		*	ħ	ħ	¥	7	þ
SP	4US1	On	None	On	5-6 4• \ 6	Open	5-4 4 5 4 6
DP	4UD1				5 - 6, 2 -3 2 (Comm) 1 3 4 6		2 (Comm) 1 3 4 6

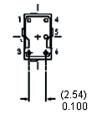
Pole Options

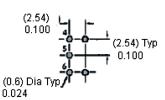
M2RN



Single Pole





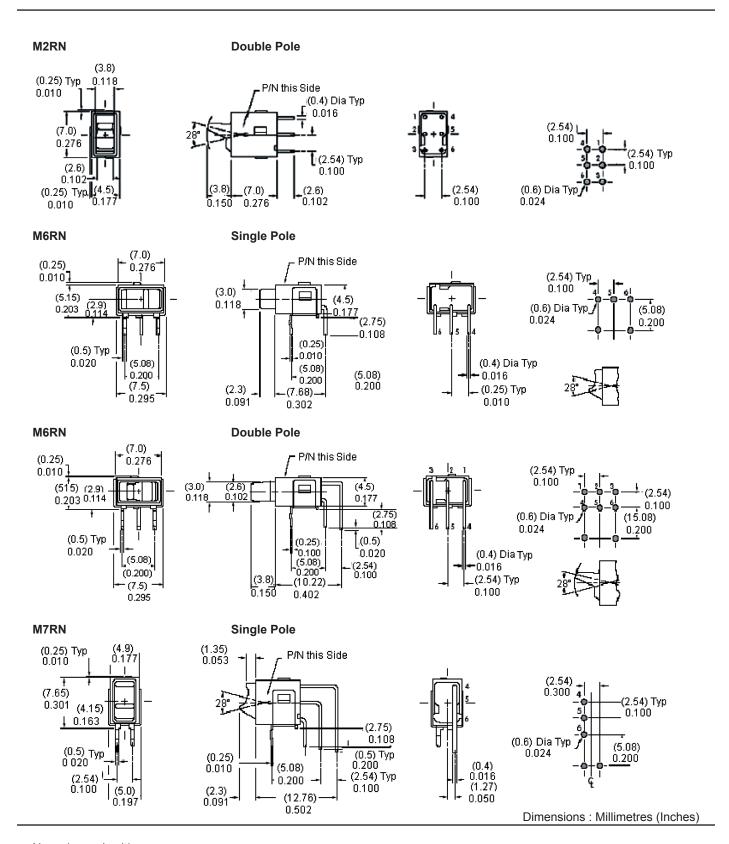


Dimensions: Millimetres (Inches)

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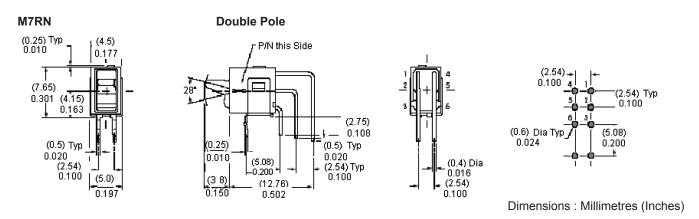


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12/08/20 V1.0





Soldering Process

Manual Soldering : Use soldering iron of 30 watts, controlled at 350°C approximately 5 seconds while applying solder.

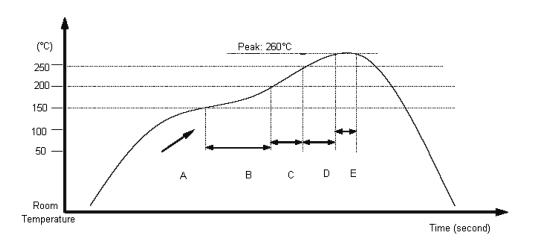
Wave Soldering

Recommended soldering temperature : 260 ±5°C.

Duration of solder immersion: 5 ±1 seconds (PCB is 1.6mm in thickness).

Soldering : Vapour phase

Temperature Profile							
Zone	Room Temperature (°C)	Time (Seconds)					
Pre-heat (A)	150°C	Minimum 120					
Soak (B)	180°C to 200°C	Minimum 150					
Peak (C)	200°C to 235°C	Minimum 30					
Peak (D)	235°C to 260°C	Minimum 40					
Peak (E)	260°C	Maximum 10					

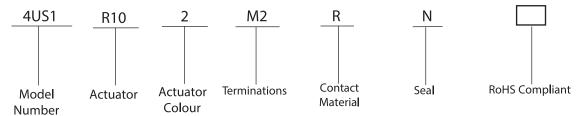


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Part Number Explanation



Model Number : 4US1 = SP On-None-On and 4UD1 = DP On-None-On.

Actuator : R10 = Rocker (std) and R20 = Lever (std).

Actuator Colour : 02 = Colour: Black (std) and Pantone: Black C.

Terminations : M2 = PC Through Hole and M6 = Right Angle PC Through Hole and M7 = Vertical Right Angle PC

Through Hole.

Contact Material : R = Gold. Seal : N = No Epoxy.

Part Number Table

Description	Part Number
Switch, Rocker, Sub-Miniature, SPDT, On-On	4US1R102M2RN
Switch, Rocker, Sub-Miniature, DPDT, On-On	4UD1R102M2RN
Switch, Rocker, Sub-Miniature, Horizontal R/A, SPDT, On-On	4US1R102M6RN
Switch, Rocker, Sub-Miniature, Horizontal R/A, DPDT, On-On	4UD1R102M6RN
Switch, Rocker, Sub-Miniature, Vertical R/A, SPDT, On-On	4US1R102M7RN
Switch, Rocker, Sub-Miniature, Vertical R/A, DPDT, On-On	4UD1R102M7RN
Switch, Lever, Sub-Miniature, SPDT, On-On	4US1R202M2RN
Switch, Lever, Sub-Miniature, DPDT, On-On	4UD1R202M2RN
Switch, Lever, Sub-Miniature, Horizontal R/A, SPDT, On-On	4US1R202M6RN
Switch, Lever, Sub-Miniature, Horizontal R/A, DPDT, On-On	4UD1R202M6RN
Switch, Lever, Sub-Miniature, Vertical R/A, SPDT, On-On	4US1R202M7RN
Switch, Lever, Sub-Miniature, Vertical R/A, DPDT, On-On	4UD1R202M7RN

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