## Ultraminiature Rocker and Lever Switches <br> multicomppro

Specifications


| Contact Rating | $: 0.4$ Volt-Amps (VA) Max. at 20V AC or DC Max. |
| :--- | :--- |
| Mechanical Life | $: 50,000$ make-and-break cycles. |
| Contact Resistance | $:$ Below $100 \mathrm{~m} \Omega$ typical at 2 to 4 V DC, 100mA |
| Min. Insulation Resistance | $: 500 \mathrm{M} \Omega$ at 500 V DC |
| Dielectric Strength | $: 500 \mathrm{~V}$ RMS at sea level |
| Operating Temperature | $:-30^{\circ} \mathrm{C}$ to $85^{\circ} \mathrm{C}$ |
| Materials: |  |
| Actuator | : Nylon, black std. |
| Case and Bushing | Internal O-ring seal standard with all actuators |
| Switch Support | : Brass or steel, tin plated |
| Contacts / Terminals | $:$ Silver or gold plated copper alloy |

## Switch Function

| Number of Poles | Model Number | Switch Function |  |  | Connected Terminals / Schematic |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Position 1 | Position 2 | Position 3 | Position 1 | Position 2 | Position 3 |
|  |  | 5 | $\square$ | $\square$ | -3 | $5-1$ |  |
| SP | 4US1 | On | None | On | $4 \cdot 5$ | Open | $\int_{4}^{5-4}$ |
| DP | 4UD1 |  |  |  | $2\left(\begin{array}{c} 5-6,2-3 \\ \left.2()^{2}\right) \\ 4 \end{array}\right.$ |  | $2\left(\begin{array}{c} 5-4,2-1 \\ 1 \end{array} \frac{5 ;}{4} \cdot \frac{5}{6}\right.$ |

## Pole Options



## Single Pole



Dimensions : Millimetres (Inches)

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M2RN
Double Pole


M6RN


M6RN
Double Pole


M7RN


## Single Pole



Dimensions : Millimetres (Inches)
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## Soldering Process

Manual Soldering : Use soldering iron of 30 watts, controlled at $350^{\circ} \mathrm{C}$ approximately 5 seconds while applying solder.
Wave Soldering
Recommended soldering temperature $: 260 \pm 5^{\circ} \mathrm{C}$.
Duration of solder immersion: $5 \pm 1$ seconds (PCB is 1.6 mm in thickness).
Soldering
: Vapour phase

| Temperature Profile |  |  |
| :---: | :---: | :---: |
| Zone | Room Temperature <br> $\left({ }^{\circ} \mathrm{C}\right)$ | Time <br> (Seconds) |
| Pre-heat (A) | $150^{\circ} \mathrm{C}$ | Minimum 120 |
| Soak (B) | $180^{\circ} \mathrm{C}$ to $200^{\circ} \mathrm{C}$ | Minimum 150 |
| Peak (C) | $200^{\circ} \mathrm{C}$ to $235^{\circ} \mathrm{C}$ | Minimum 30 |
| Peak (D) | $235^{\circ} \mathrm{C}$ to $260^{\circ} \mathrm{C}$ | Minimum 40 |
| Peak (E) | $260^{\circ} \mathrm{C}$ | Maximum 10 |



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## Part Number Explanation



Part Number Table

| Description | Part Number |
| :---: | :---: |
| Switch, Rocker, Sub-Miniature, SPDT, On-On | 4US1R102M2RN |
| Switch, Rocker, Sub-Miniature, DPDT, On-On | 4UD1R102M2RN |
| Switch, Rocker, Sub-Miniature, Horizontal R/A, SPDT, On-On | 4US1R102M6RN |
| Switch, Rocker, Sub-Miniature, Horizontal R/A, DPDT, On-On | 4UD1R102M6RN |
| Switch, Rocker, Sub-Miniature, Vertical R/A, SPDT, On-On | 4US1R102M7RN |
| Switch, Rocker, Sub-Miniature, Vertical R/A, DPDT, On-On | 4UD1R102M7RN |
| Switch, Lever, Sub-Miniature, SPDT, On-On | 4US1R202M2RN |
| Switch, Lever, Sub-Miniature, DPDT, On-On | 4UD1R202M2RN |
| Switch, Lever, Sub-Miniature, Horizontal R/A, SPDT, On-On | 4US1R202M6RN |
| Switch, Lever, Sub-Miniature, Horizontal R/A, DPDT, On-On | 4UD1R202M6RN |
| Switch, Lever, Sub-Miniature, Vertical R/A, SPDT, On-On | 4US1R202M7RN |
| Switch, Lever, Sub-Miniature, Vertical R/A, DPDT, On-On | 4UD1R202M7RN |

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