

## FEATURES

- Variety of metric sizes available
- Ideal for hand or machine use
- Manufactured from HSS for durability and heat resistance
- ISO standard

## RS PRO HSS M30 Second, Straight Flute Threading Tap, 130 mm Length

RS Stock No.: 522-7676



RS Professionally Approved Products bring to you professional quality parts across all product categories. Our product range has been tested by engineers and provides a comparable quality to the leading brands without paying a premium price.

## Product Description

Introducing RS PRO HSS straight flute thread taps, a selection of high quality and professional threading taps ideal for cutting thread (tapping) by hand or machine, into drilled holes in materials such as metal and wood.

## General Specifications

<b>Thread Size</b>	M30
<b>Type</b>	Threading Tap
<b>Pitch</b>	1.5mm
<b>Thread Standard</b>	Metric Fine
<b>Number of Pieces</b>	1
<b>Standard</b>	ISO 529
<b>Applications</b>	Construction, DIY, Plumbing, Workshops, Renovations

## Mechanical Specifications

<b>Overall Length</b>	130mm
<b>Material</b>	HSS
<b>Shank Diameter</b>	19.9mm
<b>Square Length</b>	15.8mm
<b>Tapping Drill Size</b>	28.5mm
<b>Maximum Thread Length</b>	41mm
<b>Major Diameter</b>	30.00mm
<b>Minor Diameter</b>	28.160mm
<b>Thread Depth</b>	0.920mm
<b>Clearance Drill</b>	31.0mm



RS Code	Manufacturers Code	Size	d1 (mm)	L1 (mm)	L (mm)	a (mm)
522-7676	21-505-802	M30	19.9	41	130	15.8

RS Code	Size	Pitch (mm)	Major Dia (mm)	Minor Dia (mm)	Thread Depth	Tapping Drill	Clearance Drill
522-7676	M30	1.50	30.00	28.160	0.920	28.5	31.0

