

# Adhesive Spray Liquid



versatile use | clean | easy application

WEICON Adhesive Spray is a high-grade adhesive containing solvents and based on synthetic caoutchouc. Depending on the way it is processed, it can be used both as contact and as assembly adhesive. The adhesive reliably bonds paper, cardboard, textiles, felt, wood, metals, leather, rigid foam, foam rubber, and many plastics. The Adhesive Spray has a low viscosity, a short flash-off time and reaches its final strength after approx. 24 hours. The adhesive can be applied with a paint brush or a spray gun. WEICON Adhesive Spray is very versatile and suitable for industrial use and the skilled trades as well as for domestic use.

## Technische Daten

Base	Synthetic chaoutchouc
Colour	beige
Density	0,78 g/cm <sup>3</sup>
Solid content	33,5 %
Flashpoint	< 0
Evaporation time	5 - 10 min.
Viscosity	Cuptimer according DIN EN ISO 2431, 6 mm nozzle 34 sec.

## Surface pre-treatment

The bonding surfaces must be clean, dry and free of grease.

## Processing

Apply the Adhesive Spray and join the adherends immediately by applying firm pressure. With non-porous materials, apply the Adhesive Spray to both sides and allow to dry for approx. 15 minutes, then join both adherends by applying firm pressure. The flash-off time (1-15 min., depending on the surface texture and temperature) is completed, once the adhesive layer does not form any threads when touched with a finger.

## Storage

12 months at 20°C - 25°C in the original container

## Safety and health

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets ([www.weicon.com](http://www.weicon.com)) must be observed.

## Available sizes:

- 15800001 Adhesive Spray Liquid, 1 L, beige
- 15800020 Adhesive Spray Liquid, 20 L, beige

## Conversion table

$(^{\circ}\text{C} \times 1,8) + 32 = ^{\circ}\text{F}$	$\text{Nm} \times 8,851 = \text{lb}\cdot\text{in}$
$\text{mm}/25,4 = \text{inch}$	$\text{Nm} \times 0,738 = \text{lb}\cdot\text{ft}$
$\mu\text{m}/25,4 = \text{mil}$	$\text{Nm} \times 141,62 = \text{oz}\cdot\text{in}$
$\text{N} \times 0,225 = \text{lb}$	$\text{mPa}\cdot\text{s} = \text{cP}$
$\text{N}/\text{mm}^2 \times 145 = \text{psi}$	$\text{N}/\text{cm} \times 0,571 = \text{lb}/\text{in}$
$\text{MPa} \times 145 = \text{psi}$	$\text{kV}/\text{mm} \times 25,4 = \text{V}/\text{mil}$

To the product detail page:



**Note**  
The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.