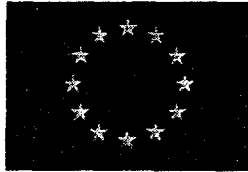




EASY SEALER

'CE' APPROVED



MODEL No's:

P200

P200/C

P300

P300/C

P400

P400/C

P400/SW

Warranty 1 year covering faulty manufacture except wear and tear e.g. teflons, elements and silicon rubber.

USER INSTRUCTIONS

To obtain the best results from this product

PLEASE READ BEFORE USE

PACKER IMPULSE HEAT SEALER P200-300-400/C-SW MODELS

BEFORE USE

- Locate the Sealer on a level surface, in a dry area.
- Connect to correct voltage power supply. (See data plate for correct voltage).
- Power will only be used on Impulse when handle is pushed down.

CAUTION

- Do not use outdoors or in a wet or humid location.
- If an extension lead is used, ensure that it is undamaged, and the plug is correctly wired.
- When sealing all films it is most important to keep timer setting down to the minimum.
- Start by setting timer knob to No.2 and test on the film then increase by small increments until a satisfactory seal is achieved.
- Operating the Sealer at too high a setting in relation to the thickness and type of film being used or without any film at all, will cause the heating element to fail prematurely.
- Caution, sharp blade in top arm on 'C' models only.

OPERATION

- Place a polybag or film over the heating element at the desired seal location.
- Press the handle down firmly for 1-2 seconds. Indicator light will illuminate and goes out once seal time is completed. Leave handle down momentarily after light goes out to allow film to cool. **Do not use undue pressure.**
- Inspect the seal. If the seal does not appear to be fully welded and pulls apart, adjust the timer knob to a higher setting.
- If the seal appears broken and overheated or the polybag/film sticks to the silicon rubber pressure pad beneath the lever, adjust the timer knob to a lower setting; or allow longer cooling time between seals.
- For 'C' models with cutter. Whilst arm is depressed, slide knife across in both directions **from central position** to cut off surplus film.
- For 'SW' model. Whilst arm is depressed, gently pull away film.

TIMER SETTINGS

- The machine will seal all types of Polyethylene, Polypropylene, Acetate, Polyolefin or P.V.C. in sheet or bag form.
- The timer is infinitely variable in ten settings to accommodate the various thickness and types of material being used.
- Simply adjust timer to suit gauge of film in use until the desired seal strength is obtained.
- Please ensure that the material is kept completely flat across the teflon fabric to obtain maximum seal efficiency.
- Depending on types of material used this unit will seal from two layers of 25 micron (2 x 100 gauge) up to 2 x 200 micron (2 x 800 gauge).

Parts list for Easy Sealer

250-01	Powercable "UK"	636-02A	Seal arm complete P-200
258.02	Microswitch	636-02B	Seal arm complete P-300
624.01	Timer complete	636-02C	Seal arm complete P-400
253.02	Timerknob	056-01	Knife Clamp Spring
603-01A	Transformer 205VA 22V	059-01	Knife
603-01B	Transformer 205VA 30V	617-01	Spring for seal arm bracket
603-01C	Transformer 205VA 18/38V	619-02	Bracket for seal arm
151.01	Lower teflon 15 mm	639-01	Bearing axle arm
152.01	Upper teflon 15 mm	641-02	Knob seal arm
294.01	Teflon 10mm	650-01	Adhesive strip 75x16x6mm
614-01A	Seal and pressure strip P-200	055-EP01	Knife holder RAL 7035
614-01B	Seal and pressure strip P-300	610-EP01A	Main body complete P200
614-01C	Seal and pressure strip P-400	610-EP01B	Main body complete P300
053-02	Silicon rubber black	610-EP01C	Main body complete P400
633-01A	Heating element 2x0,1mm P-200-(C)	600-EP01A	Bottom plate P-200
633-01B	Heating element 2x0,1mm P-300-(C)	600-EP01B	Bottom plate P-300
633-01C	Heating element 2x0,1mm P-400-(C)	600-EP01C	Bottom plate P-400
634-01A	Cut-off wire 0,4 mm P-200-SW	637-EP01	Bearing seal arm RAL 7035
634-01B	Cut-off wire 0,4 mm P-300-SW	643-EP01	Cover plate seal arm RAL 7035
634-01C	Cut-off wire 0,4 mm P-400-SW	623-EP01	Cover plate sticker P
616-01	Spring heating element P		

Wiring Diagram

