

# Activator F



## Safety and health

When using WEICON products, the physical, safety technical, toxicological and ecological data and regulations in our EC safety data sheets ([www.weicon.com](http://www.weicon.com)) must be observed.

## Available sizes:

30700060	Activator F 60 ml
30700200	Activator F 200 ml
30700501	Activator F 1 L

## to shorten the curing time for WEICONLOCK

The cure time can considerably be reduced by pretreatment with WEICONLOCK Activator F, which is recommended for all passive surfaces and which is indispensable at low ambient temperatures (+10°C/+50°F and below) and for large gaps. On nonmetallic surfaces, WEICONLOCK is made effective by using the activator.

## Technical Data

Viscosity at 25°C (+77°F) according to Brookfield

1 - 2 mPa·s

## Surface pre-treatment

In general, WEICONLOCK does not require special pre-treatment as slightly oily surfaces (e.g. on as received parts) will be tolerated. However, best results will be achieved on cleaned, degreased parts (use WEICON Surface Cleaner). If required, the parts should be slightly roughened.

## Processing

Spray WEICONLOCK Activator F on one of the cleaned surfaces of the parts to be bonded. If you use the Activator F in liquid form, use a brush to apply the product. With bigger bonding gaps and/or porous or rough materials, the Activator F must be applied on both surfaces. Let it evaporate for approx. 2 minutes at room temperature (+20°C).

After activating, the parts should be bonded quickly. Renewed contamination of the surface prior to bonding should be avoided. Do not mix activator and adhesives.

## Storage

Activator F can be stored in the unopened original container for at least 24 months at room temperature. Keep away from heat sources and direct sunlight.

## Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

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