

# Datasheet RS PRO Photoelectric Diffuse Reflective sensors with IO-Link communication



Stock No: 2377278, 2377279



#### Description

The 2377278/2377279 are a part of the latest generation of high performance photoelectric sensors designed to solve most detection tasks due to the new IO-Link features.

The sensors are implemented in the compact 10 x 20 x 30 mm ABS housing that are acknoledged world wide.

New implemented functions with weight on functionality, reliability, Predictive maintenance make these sensors ideal for Industry 4.0.

#### Benefits

- Red or infrared sensor with IO-Link with a adjustable distance of 100 to 1000 mm, either by trimmer or via IO-Link.
- Application functions: Pattern Recognition, Speed & Length, Divider function and Object & Gap Monitoring.
- Neighbour Immunity, selectable up to 3 sensors
- Easy customization to specific OEM requests by use of the build in IO-Link functionalities.
- **The output can be operated** either as a standard switching output or in IO-Link mode.
- Fully configurable via output IO-Link v 1.1. Electrical outputs can be configured as PNP / NPN / Push-Pull / External input, normally open or normally closed.
- **Timer functions** can be set, such as ON-delay, Off-delay, and one shots.
- Logging functions: Temperatures, detecting counter, power cycles and operating hours.
- Detection modes Single point, two point and windows mode.
- Logic functions: AND, OR, XOR and Gated SR-FF.
- Analogue output: In IO-Link mode the sensor will generate 16 bit analogue process data output representing various selectable process data such as received signal level.





#### Applications

**Pattern Recognition**: An easy way to verify that a product is manufactured to the specification e.g. Furniture production where tabs or holes has to be with a defined pattern.

Speed and Length: Monitor the speed and length of an object on a conveyour for e.g. sorting on size.

**Divider function**: A de-central counting function that gives a signal when a preset count level is reached e.g. when a certain items are packed in a carton box it ask for a new box.

**Object and Gap Monitoring**: Function that can sort out good objects and gaps between them so e.g. a packaging machine only reveive objects with the correct size and gaps.

#### Main functions

- Detects presence or absence of objects by detecting reflected light energy from the object.
- The sensor can be operated in IO-Link mode once connected to an IO-Link master or in standard I/O mode.
- Received light intensity as process data.
- Neighbor inference protection.



- Sensing distance by potentiometer, teach by wire or by IO-link parameter.
- Quality of Run and Quality of Teach result.
- Temperature date for preventive maintenance.
- Front-end check for preventive maintenance.

#### Adjustable parameters via IO-Link interface:

- Sensing distance and hysteresis.
- Sensing modes: single point or two point or window mode.
- Timer functions, e.g.: On-delay, Off delay, One shot leading edge or trailing edge.
- Logic functions such as: AND, OR, X-OR and SR-FF.
- External input.
- Logging functions: Maximum temperatures, minimum temperatures, operating hours, operating cycles, power cycles, minutes above maximum temperature, minutes below minimum temperature, etc.
- · Auto hysteresis
- Special functions: Pattern Recognition, Speed & Length, Divider function and Object & Gap Monitoring.

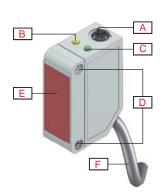
# References

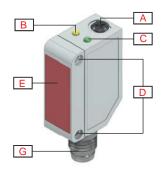


| Connec-<br>tion | Housing         | Light type | Code    |
|-----------------|-----------------|------------|---------|
| Plug            | Plastic housing | Infrared   | 2377278 |
| Cable           | Plastic housing | Red        | 2377279 |



# Structure





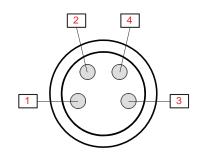


Fig. 1 Cable

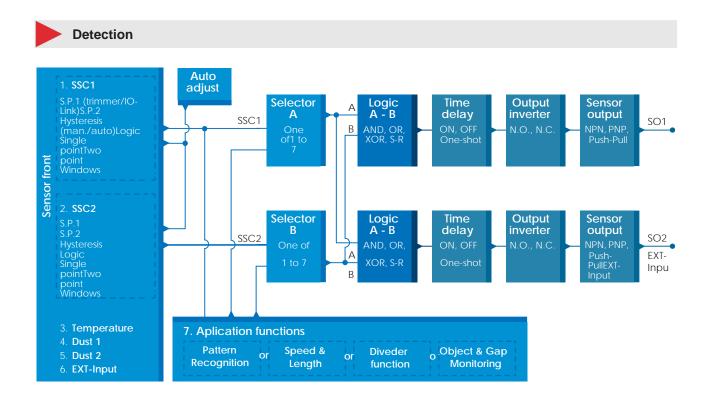
Fig. 2 Plug

Fig. 3 "M8-plug" Pin numbers

| Α | Sensitivity adjustment (Top trimmer) | G | M8, 4-pin male connector |
|---|--------------------------------------|---|--------------------------|
| В | Yellow LED                           | 1 | Brown                    |
| С | Green LED                            | 2 | White                    |
| D | M3 Fixing holes for sensor mounting  | 3 | Blue                     |
| E | Sensing window                       | 4 | Black                    |
| F | 2 m, 4 wire PVC Ø 3.3 mm cable       |   |                          |



# Sensing





|  | SSC1   | SSC2                                  |  |
|--|--|---------------------------------------|--|
| Sensor switching channel SSC1 and          | • Enabled  | • Enabled                             |  |
| SSC2                                       | Disabled   | Disabled                              |  |
| 5562                                       | Factory settings: Enabled  | Factory settings: Enabled             |  |
|  | • 0 13 500   | raciony settings. Enabled             |  |
| Sot Point 1 (SP1)                          | Factory settings: 100 (Approx. 1000  | mm @ Pararanaa targat 00%             |  |
| Set Point 1 (SP1)                          | reflection)  | min @ Reference largel 90%            |  |
|  | • 0 13 500   |                                       |  |
| Set Point 2 (SP2)                          | <b>Factory settings:</b> 13 500 (Approx. 100 mm @ Rererence target 90% reflection) |                                       |  |
|  | High active  |                                       |  |
| Switching logic                            | Low active   |                                       |  |
|  | Factory settings: High active  |                                       |  |
|  | SSC1   | SSC2                                  |  |
|  | Deactivated  | Deactivated                           |  |
| Switching mode                             | Single point mode  | Single point mode                     |  |
| ownering mode                              | Two point mode   | Two point mode                        |  |
|  | Windows mode   | Windows mode                          |  |
|  | Factory settings: Single point mode  | Factory settings: Single point mode   |  |
| Rated operating distance (S <sub>n</sub> ) | 1000 mm  | Reference target, white paper with 90 |  |
| Rated Operating distance (S <sub>n</sub> ) | 1000 11111   | % reflectivity, Size 200x200 mm       |  |
| Maximum detection distance                 | < 1000 mm Rererence target 90% reflect   |                                       |  |
|  | IO-Link Adjustment (SSC1)  |                                       |  |
| Sensitivity control (selectable be-        | Trimmer Input (SSC1)   |                                       |  |
| tween)                                     | Teach by wire (SSC1)   |                                       |  |
|  | Factory settings: Trimmer Input  | 1                                     |  |
| Sensitivity adjustment                     | 70 13 500  | Single-turn potentiometer             |  |
| Blind zone                                 | ≤1.0 mm @ Sn max   | Rererence target 90% reflection       |  |
| Light course / Light type                  | 617 nm / Red modulated   | PD30CTDR10BPxxIO                      |  |
| Light source / Light type                  | 850 nm / Infrared modulated  | PD30CTDI10BPxxIO                      |  |
| Detection angle                            | ± 1.4° @ half sensing distance   | @ 500 mm                              |  |
| Light spot size                            | Ø 46 mm  | @ 500 mm                              |  |
| Emitter beam angle                         | ±2.6°  | @ 500 mm                              |  |
|  | • 0 13 500   |                                       |  |
| Adjustable distance                        | <i>Factory settings:</i> SP1 100 (1000   | Rererence target 90% reflection       |  |
|  | <i>mm</i> ) and SP2 13 500 (100 mm)  |                                       |  |
| Hysteresis (H)                             | Adjustable by IO-Link  | 1                                     |  |
| Manual                                     | • 1% 100%  |                                       |  |
| Automatic                                  | Typical 5% 10% / Max. 15%  |                                       |  |
|  | This function can increase the immuni  | ty towards unstable targets and       |  |
|  | electromagnetic disturbances: Value of   |                                       |  |
| Detection filter                           | Factory settings: 1  |                                       |  |
|  | (1 is max. operating frequency and 255 is min. operating frequency)                |                                       |  |
|  | MIP Off  |                                       |  |
|  | One channel  |                                       |  |
|  | • 2 channels - CH A  |                                       |  |
| Mutual Inteference Protection              | • 2 channels - CH B  | Factory settings: MIP Off             |  |
|  | • 3 channels - CH A  |                                       |  |
|  | • 3 channels - CH B  |                                       |  |
|  | • 3 channels - CH C  |                                       |  |
|  |  |                                       |  |



## Application functions

| Selectable dedicated applications | <ul> <li>No application</li> <li>Pattern Recognition</li> <li>Speed and Length</li> <li>Divider function</li> <li>Object and Gap Monitoring</li> </ul> | Factory settings: No application |  |
|-----------------------------------|--|----------------------------------|--|
|-----------------------------------|--|----------------------------------|--|

### **Pattern Recognition**

| Function description | The Pattern recognition function detects a pattern (e.g. a row of holes or pins) and compare the order with a pre-teached reference pattern.  |  |
|----------------------|---|--|
| Conditions           | Two sensors (Main sensor and Trigger sensor) are needed for this function.  |  |
| Settings             | <ul> <li>The Trigger sensor has to detect the full length of the body that contains the pattern.</li> <li>The Main sensor has to be aimed at the e.g. holes or pins that constitute the pattern.</li> </ul> |  |

# Speed and Length

| Function description | This function is designed to monitor the length of an object as well as the speed of a conveyour belt. The actual value if the length in [mm] and the speed in [mm/s] are directly available on the IO-Link master. |  |
|----------------------|---|--|
| Conditions           | Two sensors (Main sensor and Trigger sensor) are needed for this function.  |  |
| Settings             | Distance between sensors.   | 25 150 mm<br><i>Factory settings:</i> 100 mm |

### **Divider function**

| Function description | This function can be used to e.g. monitor how many items that are packed<br>into a carton box. Once the preset number is reached the sensor gives an<br>output so the full box can be replaced. |                     |  |
|----------------------|---|---------------------|--|
| Conditions           | Only one sensor is needed for this function.  |                     |  |
|                      | A counter value must be set in the sensor.  |                     |  |
| Settings             | Counter limit.  | 160 000             |  |
|                      | Counter limit.  | Factory settings: 5 |  |



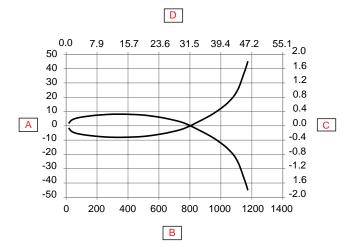
## **Object and Gap Monitoring**

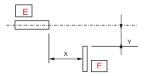
| Function description |   | This function is designed to monitor, that the length of an object and the gap between the following object on a conveyer belt, are witin certain limits. |  |  |
|----------------------|---|---|--|--|
| Conditions           | Only one sensor is needed for   | Only one sensor is needed for this function.  |  |  |
|                      | An acceptable minimum and maximum time [ms] mus be set for both the object size a gap size between two objects represented by the time it takes to pass the sensor. |   |  |  |
|                      | Object minimum time.  | 1060 000 ms<br><i>Factory settings:</i> 500 ms  |  |  |
| Settings             | Object maximum time.  | 1060 000 ms<br><i>Factory settings:</i> 10 000 ms   |  |  |
|                      | Gap minimum time.   | 1060 000 ms<br><i>Factory settings:</i> 500 ms  |  |  |
|                      | Gap maximum time.   | 1060 000 ms<br><i>Factory settings:</i> 10 000 ms   |  |  |
| Outputs              |   | Output 1 is active when an object is outside the set limits.<br>Output 2 is active when the gap between two objects is outside the set limits.            |  |  |

### Alarm settings

|                   | SSC1   | SSC2                   |
|-------------------|--|------------------------|
| Safe limits       | <ul> <li>0 100 % of actual SP</li> </ul>         | • 0 100 % of actual SP |
|                   | Factory settings: 20%                            | Factory settings: 20%  |
| Dust alarm        | Safe limits are used for dust alarm leve         | èl.                    |
| Water drop alarm  | Safe limits are used for water drop alarm level. |                        |
|                   | <ul> <li>High threshold -50 +150 °C</li> </ul>   |                        |
|                   | <ul> <li>Low threshold -50 +150 °C</li> </ul>    |                        |
| Temperature alarm | Factory settings:                                |                        |
|                   | High value 70 °C                                 |                        |
|                   | Low value -20 °C                                 |                        |







| Α | Detection width (mm)     | D | Sensing range (inches)       |
|---|--------------------------|---|------------------------------|
| В | Sensing range (mm)       | E | Sensor                       |
| С | Detection width (inches) | F | Object 25 x 25 mm, White 90% |



| Accuracy         |              |              |                   |  |
|------------------|--------------|--------------|-------------------|--|
| Accuracy         |              |              |                   |  |
| Temperature drif | ft ≤ 0.2%/°C |              |                   |  |
|                  |              |              |                   |  |
| Excess g         | ain          |              |                   |  |
|                  |              |              |                   |  |
|                  |              | C            | 0.4 000.7         |  |
|                  | 0.0 0.4      | 3.9 3        | 9.4 393.7         |  |
|                  |              |              |                   |  |
|                  | 100          | $\mathbf{N}$ | 100               |  |
|                  |              |              |                   |  |
|                  |              |              |                   |  |
|                  | 10           |              | 10                |  |
|                  |              |              |                   |  |
|                  | 1 10         | 100 10       | 1<br>00 10000     |  |
|                  | 1 10         |              |                   |  |
|                  |              | В            |                   |  |
|                  | cess gain    | С            | Distance (inches) |  |
| B Dis            | tance mm     |              |                   |  |



# **Features**



Power Supply

| Rated operational voltage (U <sub>B</sub> ) | 10 30 VDC (ripple included)   |
|---|-------------------------------|
| Ripple (U <sub>rpp</sub> )                  | ≤ 10%                         |
| No load supply current (I <sub>o</sub> )    | ≤ 30 mA @ U <sub>β</sub> min. |
|   | ≤ 15 mA @ U <sub>B</sub> max. |
| Power-ON delay (t <sub>v</sub> )            | ≤ 150 ms                      |

### Auto adjust

| Auto adjust | SSC1                  | SSC2                  |
|-------------|-----------------------|-----------------------|
|             | • ON                  | • ON                  |
|             | • OFF                 | • OFF                 |
|             | Factory settings: OFF | Factory settings: OFF |

#### Input selector

|                | Channel A              | Channel B              |
|----------------|------------------------|------------------------|
|                | Deactivated            | Deactivated            |
|                | • SSC1                 | • SSC1                 |
|                | • SSC2                 | • SSC2                 |
| Input selector | Dust alarm 1           | Dust alarm 1           |
|                | Dust alarm 2           | Dust alarm 2           |
|                | Temperature alarm      | Temperature alarm      |
|                | External input         | External input         |
|                | Application functions  | Application functions  |
|                | Factory settings: SSC1 | Factory settings: SSC1 |

# Logic functions

|                 | Channel A + B for SO1    | Channel A + B for SO2    |
|-----------------|--------------------------|--------------------------|
|                 | • Direct                 | Direct                   |
|                 | • AND                    | • AND                    |
| Logic functions | • OR                     | • OR                     |
|                 | • X-OR                   | • X-OR                   |
|                 | • SR-FF                  | • SR-FF                  |
|                 | Factory settings: Direct | Factory settings: Direct |



### Time delays

|             | For SO1                                    | For SO2                                    |
|-------------|--|--|
|             | Disabled                                   | Disabled                                   |
|             | ON delay                                   | • ON delay                                 |
| Timer mode  | OFF delay                                  | OFF delay                                  |
| Timer mode  | <ul> <li>ON delay and OFF delay</li> </ul> | <ul> <li>ON delay and OFF delay</li> </ul> |
|             | <ul> <li>One-shot leading edge</li> </ul>  | <ul> <li>One-shot leading edge</li> </ul>  |
|             | <ul> <li>One-shot trailing edge</li> </ul> | <ul> <li>One-shot trailing edge</li> </ul> |
|             | Factory settings: Disabled                 | Factory settings: Disabled                 |
|             | For SO1                                    | For SO2                                    |
|             | • [ms]                                     | • [ms]                                     |
| Timer scale | • [S]                                      | • [S]                                      |
|             | • [min]                                    | • [min]                                    |
|             | Factory settings: ms                       | Factory settings: ms                       |
| Timer value | For SO1                                    | For SO2                                    |
|             | • 0 32 767                                 | • 0 32 767                                 |
|             | Factory settings: 0                        | Factory settings: 0                        |



|   | For SO1 Pin 4 Black wire                    | For SO2 Pin 2 White wire                        |
|---|---|---|
|   | <ul> <li>Disabled output</li> </ul>         | Disabled output                                 |
|   | • NPN                                       | • NPN   |
|   | • PNP                                       | • PNP   |
| Sensor output                                 | Push-Pull                                   | Push-Pull                                       |
| Sensor output                                 |   | <ul> <li>External input, active high</li> </ul> |
|   |   | <ul> <li>External input, active low</li> </ul>  |
|   |   | External teach                                  |
|   |   | Mute input                                      |
|   | Factory settings: PNP                       | Factory settings: PNP                           |
|   | For SO1 Pin 4 Black wire                    | For SO2 Pin 2 White wire                        |
| Output Inverter                               | • N.O.                                      | • N.O.  |
| Output inventer                               | • N.C.                                      | • N.C.  |
|   | Factory settings: N.O.                      | Factory settings: N.C.                          |
| Rated operational current (I)                 | ≤ 100mA (continuous) pr. output             |   |
|   | 100 mA @ 100 nF Load (Short-time) p         | r. output                                       |
| OFF-state current (I,)                        | ≤ 50 μA                                     |   |
| Minimum operational current (I <sub>m</sub> ) | > 0,5 mA                                    |   |
| Voltage drop (U <sub>d</sub> )                | ≤ 1.0 VDC @ 100 mA                          |   |
| Protection                                    | Short circuit, reverse polarity, transients |   |
|   | DC-12                                       | Control of resistive loads and solid-           |
| Utilization category                          |   | state loads with optical isolation              |
|   | DC-13                                       | Control of electromagnets                       |
| Capacitive load                               | 100 nF @ 100 mA, 24 VDC                     |   |

### Operation diagram

### For default factory sensor

Tv = Power-ON delay



| Power supply           | ON      |  |
|------------------------|---------|--|
| Target (Object)        | Present |  |
| Break output<br>(N.C.) | ON      |  |
| Make output<br>(N.O.)  | ON      |  |

### Response times

| Operating frequency (f) | ≤ 1000 Hz |                            |
|-------------------------|-----------|----------------------------|
| Pagnanga timog          | ≤ 500 µs  | OFF-ON (t <sub>on</sub> )  |
| Response times          | ≤ 500 µs  | ON-OFF (t <sub>off</sub> ) |

## Indication

| Green LED                                     | Yellow LED   | Power         | Function   |  |
|---|--|---------------|--|--|
| SIO and IO-Link mode                          |  |               |  |  |
| ON  | ON   | ON            | ON (stable)* SSC1                                      |  |
| ON  | OFF  | ON            | OFF (stable)* SSC1                                     |  |
| OFF   | OFF  | OFF           | OFF (Not stable) SSC1                                  |  |
| Flashing 1 Hz<br>(10% or 90% du-<br>tycycle ) | -  | ON            | Connected via IO-Link                                  |  |
| -   | Flashing 10 Hz<br>50% dutycycle                                | ON            | Output short-circuit                                   |  |
| -   | Flashing 0.520<br>Hz<br>50% dutycycle                          | ON            | Timer triggered indication                             |  |
|   |  | SIO mode only |  |  |
| -   | Flashing 1 HZ<br>ON 100 ms<br>OFF 900 ms                       | ON            | External teach by wire.<br>Only for single point mode. |  |
| -   | Flashing 1 HZ<br>ON 900 ms<br>OFF 100 ms                       | ON            | Teach time window (3 - 6 sec).                         |  |
| -   | Flashing 10 HZ<br>ON 50 ms<br>OFF 50 ms<br>Flashing for 2 sec  | ON            | Teach time out (12 sec).                               |  |
| -   | Flashing 2 HZ<br>ON 250 ms<br>OFF 250 ms<br>Flashing for 2 sec | ON            | Teach successful.                                      |  |
| O-Link mode only                              |  |               |  |  |
| Flashing 1 HZ<br>ON 900 ms<br>OFF 100 ms      | -  | ON            | Sensor is in IO-Link mode.                             |  |
| Flashin<br>50% du                             | g 2 Hz<br>itycycle   | ON            | Find my sensor   |  |

\*See operation diagram



#### LED indication

| LED indication selection | <ul><li>LED indication inactive</li><li>LED indication active</li></ul> |
|--------------------------|---|
|                          | • Find my sensor  |
|                          | Factory settings: LED indication active                                 |

#### Environmental

| Ambient temperature                        | -25° +60°C (-13° +140°F)                         | Operating <sup>1)</sup>     |
|--|--|-----------------------------|
|  | -40° +85°C (-40° +185°F)                         | Storage <sup>1)</sup>       |
| Ambient humidity range                     | 35% 95%  | Operating <sup>2)</sup>     |
| Ambient number range                       | 35% 95%  | Storage <sup>2)</sup>       |
| Ambient light                              | ≤ 10 000 lux                                     | @ 3000 3200 °K              |
| Vibration                                  | 10150 Hz, 1.0 mm/15 g                            | EN 60068-2-6                |
| Shock                                      | 30 g <sub>n</sub> / 11 ms, 3 pos, 3 neg per axis | EN60068-2-27                |
| Drop test                                  | 2 x 1 m and 100 x 0.5 m                          | EN 60068-2-31               |
| Rated insulation voltage (U <sub>i</sub> ) | 50 VDC   |                             |
| Dielectric insulation voltage              | ≥ 500 VAC rms                                    | 50/60 Hz for 1 min.         |
| Rated impulse withstand voltage            | >1 kV (with 500 Ω)                               | 1.2/50 µs                   |
| Pollution degree                           | 3  | IEC60664, 60664A; EN60947-1 |
| Overvoltage category                       | 111  | IEC60664; EN60947-1         |
| Degree of protection                       | IP67   | IEC60539; EN60947-1         |
| NEMA Enclosure Types                       | 1  | NEMA 250                    |

 $^{\scriptscriptstyle 1)}$  Do not bend the cable in temperatures below -10°C

<sup>2)</sup> With no icing or condensation



| Electrostatic discharge immunity test             | ± 8 kV @ air discharge or<br>± 4 kV @ contact discharge              | IEC 61000-4-2; EN60947-1 |
|---|--|--------------------------|
| Electromagnetic field immunity                    | 10 V/m   | IEC 61000-4-3; EN60947-1 |
| Fast transient immunity                           | ±2 kV / 5 kHz  | IEC 61000-4-4; EN60947-1 |
| Wire-conducted noise                              | 10 Vrms  | IEC 61000-4-3; EN60947-1 |
| Power frequency magnetic field im-<br>munity test | Continuous: >30 A/m, 28 µ tesla<br>Short-time: >300 A/m, 280 µ tesla | IEC 61000-4-8; EN60947-1 |



### Diagnostic parameters

| Function                                     | Unit   | Range           |  |
|--|--|-----------------|--|
| Sensor Diagnostics                           |  |                 |  |
| Frontend Failure                             | 0  | 0 or 1          |  |
| Memory Failure                               | 0  | 0 or 1          |  |
| Temperature Diagnostics                      |  |                 |  |
| Current temperature                          | [°C]   | -50 +150        |  |
| Maximum temperature - All time high          | [°C]   | -50 +150        |  |
| Minimum temperature - All time low           | [°C]   | -50 +150        |  |
| Maximum temperature - Since last<br>power-up | [°C]   | -50 +150        |  |
| Minimum temperature - Since last<br>power-up | [°C]   | -50 +150        |  |
| Minutes above Maximum Temperature            | [min]  | 0 2 147 483 647 |  |
| Minutes below Minimum Temperature            | [min]  | 0 2 147 483 647 |  |
| Operating Diagnostic                         |  |                 |  |
| Operating Hours                              | [h]  | 0 2 147 483 647 |  |
| Number of Power Cycles                       | [cycles]   | 0 2 147 483 647 |  |
| Detection counter SSC1                       | [cycles]   | 0 2 147 483 647 |  |
| Maintenaince event counter                   | [cycles]   | 0 2 147 483 647 |  |
| Download counter                             | [counts]   | 065 536         |  |
| Quality of Teach                             | -  | 0 255%          |  |
| Quality of Run                               | -  | 0 255%          |  |
| Excess gain                                  |  | 0 255           |  |
| Error Count                                  | [counts]   | 065 536         |  |
| Device Status                                | 0 = Device is operating properly<br>1 = Maintenance required<br>2 = Out-of-specification<br>3 = Functional-Check<br>4 = Failure<br>Factory settings: 0 |                 |  |

### Events Configuration

| Events                  | Factory default setting |
|-------------------------|-------------------------|
| Maintenaince Event      | Inactive                |
| Temperature fault event | Inactive                |
| Temperature over-run    | Inactive                |
| Temperature under-run   | Inactive                |
| Short circuit           | Inactive                |



### Observation menu

| Process Data                         | Factory default setting                       |
|--------------------------------------|---|
|                                      | Analogue value Inactive                       |
|                                      | Analogue value normal <i>Factory settings</i> |
| Analogue value                       | Analogue value as Object Length               |
|                                      | Analogue value as Object Speed                |
|                                      | Analogue value as Counter value               |
| Excess gain                          | Inactive                                      |
| SO1, Switching output 1              | Active  |
| SO2, Switching output 2              | Active  |
| SSC1, Sensor switching channel 1     | Inactive                                      |
| SSC2, Sensor switching channel 2     | Inactive                                      |
| DA1, Dust alarm SSC1                 | Inactive                                      |
| DA2, Dust alarm SSC2                 | Inactive                                      |
| TA, Temperature alarm                | Inactive                                      |
| SC, Short circuit                    | Inactive                                      |
| WDA1, Water drop alarm SSC1          | Inactive                                      |
| WDA2, Water drop alarm SSC2          | Inactive                                      |
| AFO1, Application functions output 1 | Inactive                                      |

#### Process data structure

4 Bytes, Analogue value 16 ... 31 (16 bit)

| Byte 0 | 31   | 30 | 29 | 28 | 27   | 26   | 25   | 24   |
|--------|------|----|----|----|------|------|------|------|
|        | MSB  | -  | -  | -  | -    | -    | -    | -    |
| Byte 1 | 23   | 22 | 21 | 20 | 19   | 18   | 17   | 16   |
|        | -    | -  | -  | -  | -    | -    | -    | LSB  |
| Byte 2 | 15   | 14 | 13 | 12 | 11   | 10   | 9    | 8    |
|        | -    | -  | SC | TA | DA2  | DA1  | SSC2 | SSC1 |
| Byte 3 | 7    | 6  | 5  | 4  | 3    | 2    | 1    | 0    |
|        | AFO1 | -  | -  | -  | WDA2 | WDA1 | SO2  | SO1  |

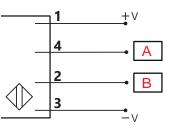


# **Mechanics/electronics**

#### Connection

| Cable | 2 m, 4-wire 4 x 0.14 mm <sup>2</sup> , Ø = 3.3 mm, PVC, Black |
|-------|---|
| Plug  | M8, 4-pin, male   |

Wiring



| BN    | BK    | WH    | BU   | Α           | В      |
|-------|-------|-------|------|-------------|--------|
| Brown | Black | White | Blue | OUT/IO-Link | IN/OUT |

### Housing

| Body          | ABS              |               |  |
|---------------|------------------|---------------|--|
| Front glass   | PMMA, Red        |               |  |
| Trimmer shaft | POM, Grey        |               |  |
| Indication    | TPU, Transparent |               |  |
| Sealing       | NBR70            |               |  |
| Dimensions    | 10 x 30 x 20 mm  |               |  |
| Weight        | ≤ 50 g           | Cable version |  |
|               | ≤ 20 g           | Plug version  |  |



#### Dimensions

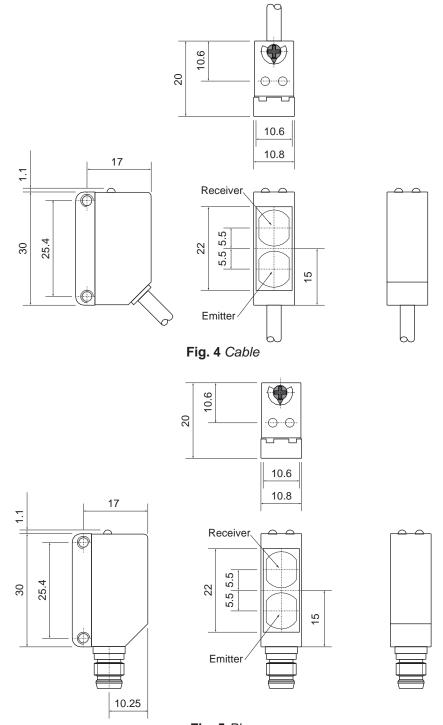


Fig. 5 Plug



# **Compatibility and conformity**



#### Approvals and markings

| General reference | Sensor designed according to EN60947-5-2 |                          |  |
|-------------------|--|--------------------------|--|
| MTTF <sub>d</sub> | 138.5 years                              | EN ISO 13849-1, SN 29500 |  |
| CE-marking        | CE                                       |                          |  |
| Approvals         | c (UL508)                                |                          |  |



| IO-Link revision       | 1.1  |  |  |
|------------------------|--|--|--|
| Transmission rate      | COM2 (38.4 kbaud)                                |  |  |
| SDCI-Norm              | IEC 61131-9                                      |  |  |
| Profile                | Smart sensor profile 2nd edition, common profile |  |  |
| Min. cycle time        | 5 ms   |  |  |
| SIO mode               | Yes  |  |  |
| Min. master port class | A (4-pin)  |  |  |
| Process data length    | 32 bit   |  |  |

# **Delivery contents and accessories**



#### **Delivery contents**

- Photoelectric switch: 2377278/2377279
- Screwdriver
- Packaging: Plastic bag