

## Datasheet

# HSS Step Drill Bit

RS Stock number [232-490](#)



### Description:

High speed steel step drills for rapid drilling and deburring in sheet materials up to 3mm thick.

Eliminates vibration and chatter and provides clear holes in applications requiring small hole size increments in stainless steel, aluminium, plastic etc.

Suitable for use with industrial power drills, bench or pedestal drills.

Step increments are 6, 11, 17, 23, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40 mm

### Specifications:

Drill Diameter:	6 – 40 mm
Number of Steps:	15
Material:	HSS
Surface:	Bright Finish