

Test Report

(Electronic version)

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No: 20R006201

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Applicant: XIAMEN DL MEDICAL TECHNOLOGY LTD.
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INDUSTRIAL ZONE, XIAMEN, CHINA

Information confirmed by applicant:

Disposable face mask

Quantity: 80 pieces

Model: DL02 Flat face type 17.5*9.5cm(+/-0.5cm)

Standard Adopted:

ASTM F 2100-2019 <Standard Specification for Performance of Materials Used in Medical Face Masks>

Date Received/Date Test Started: 2020-09-26

Conclusion:

Bacterial filtration efficiency (BFE)	M
Differential pressure	M
Resistance to penetration by synthetic blood	M
Flammability	M

Note: "M"-Meet the standard's requirement "F"-Fail to meet the standard's requirement "---"-No comment

Remark:

All the tested items are tested under the standard condition (except for indication).

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The experiment was carried out at No.1, Zhujiang Road, Panyu District, Guangzhou, Guangdong, P.R.China.

Approved By:

Yuan Liu

Yuan Liu Engineer



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Bacterial filtration efficiency (BFE)

Test Method: ASTM F 2101-2019

Test principle:

The medical face mask material is clamped between a six-stage cascade impactor and an aerosol chamber. The bacterial aerosol is introduced into the aerosol chamber using a nebulizer and a culture suspension of Staphylococcus aureus. The aerosol is drawn through the medical face mask material using a vacuum attached to the cascade impactor. The six-stage cascade impactor uses six agar plates to collect aerosol droplets which penetrate the medical face mask material. Control samples are collected with no test specimen clamped in the test apparatus to determine the upstream aerosol counts. The agar plates from the cascade impactor are incubated for 48 h and counted to determine the number of viable particles collected. The ratio of the upstream counts to the downstream counts collected for the test specimen are calculated and reported as a percent bacterial filtration efficiency.

Test equipment:

Incubator
Electronic balance
Autoclave
Experimental system for bacterial filtration efficiency (BFE) of mask

The environmental conditions of the laboratory and test condition:

Total bacteria: 0 CFU/plate
Total fungi: 0 CFU/plate
Blank experiment: Aseptic growth
Test environment temperature: 24.5°C, Relative humidity: 56.0%
Culture Medium: TSA agar medium
Culture temperature: 37°C, Culture time: 48h
Test bacteria : staphylococcus aureus ATCC 6538
Concentration of bacterium: 5.0×10^5 CFU/ml
Positive control average (C): 1.9×10^3 CFU
Negative monitor count: <1 CFU
Test area: 49 cm²
Dimensions of the test specimens: 15cm×15cm
Flow rate: 28.3 l/min
Pretreatment: Condition each specimen for 4 h by exposure to a temperature of (21 ±5)°C and a relative humidity of (85 ±5)%
Mean particle size: 3.0 μm
The medical face mask in contact with the bacterial challenge: inside



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Results:

Sample	T	BFE (%)	Requirement (%)	Performance Level	Conclusion
1	6	99.68	≥98 ASTM F 2100-2019	Level 3	Pass
2	4	99.79			
3	10	99.47			
4	10	99.47			
5	9	99.53			

Remarks:

For each test specimen calculate the bacterial filtration efficiency B, as a percentage, using the following formula:

$$B = (C - T) / C \times 100$$

where

B is bacterial filtration efficiency (BFE), %;

C is positive control average;

T is the total plate count for the test specimen.



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Differential pressure

Test method: EN 14683:2019+AC:2019 Annex C

Test principle:

This procedure was performed to evaluate the differential pressure of the medical face mask material by measuring the air exchange pressure through a measured surface area at a constant air flow rate.

Test equipment:

GTTC-YLC-1 Apparatus for measuring differential pressure

The environmental conditions of the laboratory and test condition:

Air flow: 8 l/min

Test area: 4.9cm²

Pretreatment: Condition each specimen for a minimum of 4 h by exposure to a temperature of (21 ±5)°C and a relative humidity of (85 ±5)%

Test location: Top left, Bottom left, Middle, Top right and Bottom right



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Results:

Sample		1	2	3	4	5	Requirement (mmH ₂ O/cm ²)	Performance Level	Conclusion
Measured value (Pa)	Top left	131	120	135	134	133	<6.0 ASTM F 2100-2019	Level 3	Pass
	Bottom left	131	119	127	126	138			
	Middle	134	132	137	130	132			
	Top right	113	131	139	111	122			
	Bottom right	108	110	130	123	97			
	Average	123	122	134	125	124			
Differential pressure (mmH ₂ O/cm ²)		2.56	2.54	2.79	2.60	2.58			



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Resistance to penetration by synthetic blood

Test method: ASTM F1862/F1862M-2017

Test principle:

A volume of synthetic blood is disbursed at a specimen mask by a pneumatically controlled valve from a set distance to simulate the impact (splatter) of blood or other body fluid onto the specimen. The velocity and volume of fluid are set to simulate a given healthcare scenario. Any evidence of synthetic blood penetration on the inner facing of the medical face mask (side contacting the wearer's face) constitutes a failure. Results are reported as pass/fail. Specimen medical face masks are evaluated at velocities of 450, 500, and 635 cm/s. These correspond to the velocity exiting a small arterial puncture at human blood pressures of 10.7, 16.0, and 21.3 kPa (80, 120, and 160 mmHg). Test results are reported at each velocity or corresponding pressure, and the medical face mask is rated at the highest corresponding blood pressure for which medical face mask specimens demonstrate an acceptable quality limit of 4.0.

Test equipment:

Test apparatus for synthetic blood penetration LFY-227
Air compressor
Graduated cylinder
Electronic balance
Targeting plate

The environmental conditions of the laboratory and test condition:

Condition each specimen for a minimum of 4 h by exposure to a temperature of $(21 \pm 5)^\circ\text{C}$ and a relative humidity of $(85 \pm 5)\%$



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Results:

Sample	Measured value	Requirement (mmHg)	Performance Level	Conclusion
	Pressure			
	160 mmHg			
1	pass	≥160 ASTM F 2100-2019	Level 3	Pass
2	pass			
3	pass			
4	pass			
5	pass			
6	pass			
7	pass			
8	pass			
9	pass			
10	pass			
11	pass			
12	pass			
13	pass			
14	pass			
15	pass			
16	pass			
17	pass			
18	pass			
19	pass			
20	pass			
21	pass			
22	pass			
23	pass			
24	pass			
25	pass			
26	pass			
27	pass			
28	pass			
29	pass			
30	pass			
31	pass			
32	pass			
Final result	pass			

Remarks:

An acceptable quality limit of 4.0 % is met for a single sampling plan when 29 or more of the 32 tested specimens show "pass" results.



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Flammability

Test method: 16 CFR Part 1610

Test principle

Each specimen cut from the textile shall be inserted in a frame, brushed if it has a raised-fiber surface, and held in a special apparatus at an angle of 45 °. A standardized flame shall be applied to the surface near the lower end of the specimen for 1 second, and the time required for the flame to proceed up the fabric a distance of 127 mm (5 in) shall be recorded. A notation shall be made as to whether the base of a raised-surface textile fabric ignites or fuses.

Test equipment:

Flammability apparatus

Drying oven

Brushing device

The environmental conditions of the laboratory and test condition:

Pretreatment: the specimens shall be dried in the oven for 1 h at 105 °C

Type of gas: tetrane



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Results:

Sample	Burning time before washing		Flammability class	Requirement	Performance Level	Conclusion
	MD (Face)	CD (Face)				
1	IBE	IBE	Class 1, Normal Flammability	Class 1, Normal Flammability ASTM F 2100-2019	Level 3	Pass
2	IBE	IBE				
3	IBE	IBE				
4	IBE	IBE				
5	IBE	IBE				
Average	IBE	IBE				
Final result	IBE					
Flammability characteristic	Melt					

Remarks:

IBE---Ignited, but extinguished.



—End of Report—