







GRANDE ALLIANCE CORPORATION PTE LTD

NO 8 DEFU LANE 8, SINGAPORE 539313
 TEL: (65) 6286 3265 (6 LINES) FAX: (65) 6281 1373
 E-mail: info@grandealliance.com.sg
 Website: www.grandealliance.com.sg
 Reg. No.: 199308426N



FOR INFORMATION ONLY

PRODUCT SPECIFICATION SHEET

Customer :	Filling Goods :	Ref No. :	SIRIM QAS INTERNATIONAL LICENCE NO. PM 019002		
<p>Front View</p>  <p>Top View</p>  <p>Bottom View</p> 	Chemical/Others				
	Product	Double L-Ring Drum (UN APPROVED)			
	Material type	High Density Polyethylene			
	Manufacturing Process	Extrusion Blow Moulding			
	Colour	Blue/Others			
	Capacity	220L			
	Drum Weight (kg)	10.5 kg to 10.6 kg			
	Minimum Wall Thickness	2.8mm			
	Stacking Height	2 Level High			
	Relative Density	1.2 SG			
	UN Marking 1H1/Y1.2/100/09 MYS/PM019002	Material Type : Chevron Phillips HXM TR571			
	Dimensions (Drum) :		Dimensions (Bung-Cap) :		
	Overall Height (H) +/-10.0mm	910	Cap's Height +/-0.5mm	26 mm	
	Diameter (D) +/-5.0mm	580	Cap's Thread (Pitch) +/-0.5mm	5 mm	
	Internal Mouth Dia. (A1) +/-1.0mm	60	Cap's Diameter +/-0.5mm	Top	71.50mm
Internal Mouth Dia. (A2) +/-1.0mm	60	Bottom		61.00mm	
<p>These figures only apply when the drums are filled 98% of their capacity and are stacking on double flush pallets.</p> <p>The bottom deck must cover at least 80% of top deck area.</p> <p>Ultimate performance of drum to be confirmed by drum filler.</p>		Manufacturing Process	Injection Moulding	Injection Moulding	
		Material Type	PE	HDPE	
		Closing Torque : 30 Nm			
		Recycled Marking:			
For information only, technical data are subject to change.					

Disclaimer:

This information is based on our present state of knowledge. Customer is advise to make their own assessment of the product under their own conditions and for their own requirements. Under no circumstances, will MAPO be liable to any incidental or consequential damages arising from misusing of our products.