



Datasheet

RS PRO Sub-Miniature Pushbutton Switches

Stock number: 175-8628, 175-8623

EN



The picture above is for reference only.
Please refer to the table in the drawing below for other colors.

Package Contain:

1x Nut
1x Locking Washer
1x Splash Proof O-Ring

Specifications:

Switch type: Pushbutton
Poles/throws: SPST
Switch functions: off-mom

Max. Current/voltage rating with resistive load:

400ma 32vac - 200 ma 50vdc - 125 ma 125vac.

Initial contact resistance: 50mΩmax.

Insulation resistance: 1GΩmin.at 500VDC.

Dielectric strength: 1,500 VAC rms.

Electrical life at full load: 500,000 cycles.

Operating temperature: -30°C to 85°C.

Panel thickness: 1.5 mm (.059) min. -4 mm (.157) max.

Total travel: 1.5 mm(.059)

Operating force: 3N~6N

Contact bounce: 10 ms.

Mechanical life: 1,000,000 cycles.

Torque : 0.5 Nm max. applied to nut

Degree of protection: IP68

Manual soldering:

Use soldering iron of 30 watts, controlled at 350°C approximately 5 seconds while applying solder.

Wave soldering:

Recommended soldering temperature: $260 \pm 5^{\circ}\text{C}$

※Ambient temperature of the soldered surface of PCB.110°C max.

Duration of solder immersion: max 5 sec. (PCB is 1.6mm in thickness).

RS Part no.

175-8628	SP Off-Mom. / Round, Bright (Non LED) / Black Cap Color
175-8623	SP Off-Mom. / Round, Bright (Non LED) / Red Cap Color

Specifications:

1. Style :

This specification describes “Snap-Acting Pushbutton Switches”, mainly used as signal switch of electric devices, with the general requirements of mechanical and electrical characteristic.

Operating Temperature Range : -30 °C ~ +85°C.

2. Current Range :

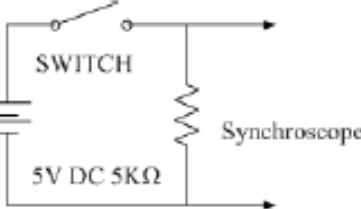
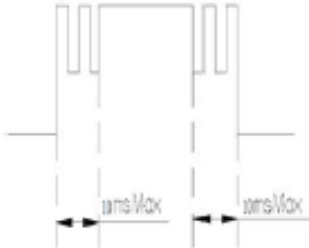
2.1 Silver Plating Standard :

Plating		Rating
C=Gold over silver	Fixed Terminal : Copper alloy with silver plated over gold plate. Movable contact : Copper alloy with silver plated over gold plate.	400mA @32VAC Max. 125mA @125VAC Max. 200mA @50VDC Max.

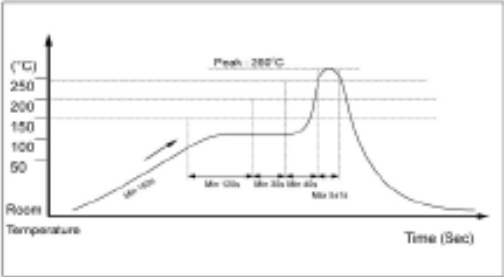
3. Type of Actuation : Snap-Acting Pushbutton Switches.

4. Test Sequence :

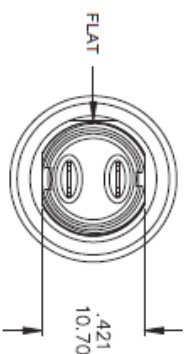
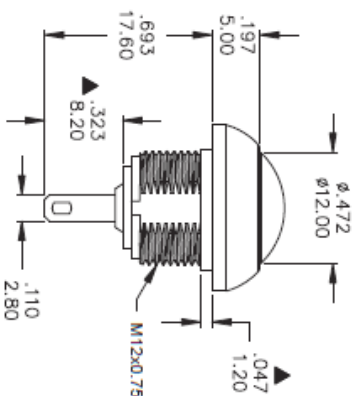
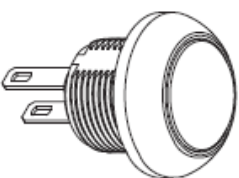
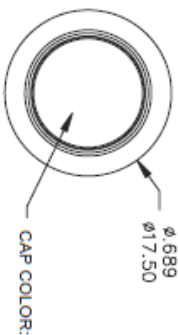
ELECTRIC PERFORMANCE	ITEM	DESCRIPTION	TEST CONDITIONS	REQUIREMENTS
	1	Visual Examination	By Visual Examination check without and out pressure & testing.	There shall be no defects that affect the serviceability of the product.
	2	Contact Resistance	To be measured between the two terminals associated with each switch pole.	50mΩ Max.
	3	Insulation Resistance	Measurements shall be made following application of 500 V/DC 100mA potential across terminals and cover for 1 minute.	1GΩ min/500V.
	4	Dielectric Withstanding Voltage	1500 VAC(50Hz or 60Hz) Between the two terminals contacts for 1 minute.	There shall be no breakdown or flashover.

ELECTRIC PERFORMANCE	ITEM	DESCRIPTION	TEST CONDITIONS	REQUIREMENTS
	5	Bounce	3 to 4 operations at a rate of 1 cycle per second. 	10 m seconds max. 
MECHANICAL PERFORMANCE	6	Actuation Force	MODEL-1305N MECHANICAL TEST 500gram、1000gram、2000gram. OFF TO ON Total Travel.	①At for test the force. Force : 3N~6N. ②Total Travel : 1.5mm ③Operating Position : 1.10mm±0.20mm
	7	Torque	Applied to nut.	About 0.5 Nm Max.
OPERATING LIFE	8	Operating Life	Measurements shall be made following the test forth below : ①Plastic Material : 200mA,50VDC resistive load-gold over silver plated. ②Electronics Life Test : 500,000 cycles. ③Rate of Operation: 6-8 operation cycles per minute.	①Electronics Life Test : As shown in item 3~4. ②Mechanical Life Test : As shown in item 2~4.
			④Mechanical Life Test : 1,000,000cycles.	

HUMIDITY RESISTANCE	ITEM	DESCRIPTION	TEST CONDITIONS	REQUIREMENTS
	9	Resistance Low Temperature	Following the test set forth below the sample shall be left in normal temperature and humidity conditions for 1 hour before the measurements are made : ①Temperature : $-30\pm 3^{\circ}\text{C}$. ②Time : 96 hours.	As shown in item 2~4.
	10	Resistance High Temperature	Following the test set forth below the sample shall be left in normal temperature and humidity conditions for an hour before the measurements are made : ①Temperature : $85\pm 3^{\circ}\text{C}$. ②Time : 96 hours.	As shown in item 2~4.
	11	Resistance Humidity	Following the test set forth below the sample shall be left in normal temperature and humidity conditions for an hour before the measurements are made : ①Temperature : $40\pm 2^{\circ}\text{C}$. ②Relative Humidity : 90~95%. ③Time : 96 hours.	①Contact Resistance : $50\text{m}\Omega$ Max. ②Insulation Resistance : $1\text{G}\Omega$ min.
	12	The Salt Testing	Following the test set forth below the sample shall be left in normal temperature and humidity conditions for an hour before the measurements are made : ①Temperature : $35\pm 2^{\circ}\text{C}$. ②The ratio of salt-water : 5%. ③The spray amount of salt-water : 1~2 ml/h. ④Time : 48 hours.	The testing standard based on bubble, crack, and magnifying glass with gauge.

	ITEM	DESCRIPTION	TEST CONDITIONS	REQUIREMENTS
HUMIDITY RESISTANCE	13	HSF	Refer RoHS Standard : The electronic electrical machinery product limits with six big chemical materials.	Cd : 100ppm Pb : 1000ppm Hg : 1000ppm Cr6+ : 1000ppm PBB 、PBDE : 1000ppm
	14	Test of IP 68	Protected against the effects of continuous immersion in water at a depth 1 m /60 minutes.	IP68 According to EN 60529 : 1991 + A1 : 2000 IEC 60529 : 2001
SOLDER HEAT RESISTANCE	15	Wave Soldering	■ Wave Soldering : ①Soldering Temperature: $260 \pm 5^{\circ}\text{C}$. ②Duration of Solder Immersion: 5 ± 1 seconds. Temperature Profile  ③PCB is 1.6mm in thickness. ■ Ambient temperature of the soldered Surface of PC board. 110°C Max.	① Shall be free from pronounced backlash and falling-off or breakage terminals. ② As shown in item 2~4.

SOLDER HEAT RESISTANCE	ITEM	DESCRIPTION	TEST CONDITIONS	REQUIREMENTS
	16	Manual Soldering	■ Manual Soldering : ① Soldering Temperature : 350°C Max. ② Duration of Solder Heated : 5 seconds Max. ■ Precautions in Handling ① Care should be exercised so that flux from the upper part of the printed circuit board does not adhere to the switch. ② Except for washable type do not wash the switch. ③ Please make sure that there is no flux rose over the surface of the PCB.	① Shall be free from pronounced backlash and falling-off or breakage terminals. ② As shown in item 2~4.

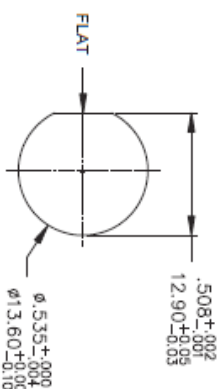


- MATERIALS**
 CAP: Polyamide 6/6.
 PLUNGER: PC.
 RUBBER: Silicone.
 BUSHING: Polyamide 6/6.
 CASE: Diallyl phthalate (DAP)(UL94V-0).
 TERMINAL/CONTACTS: Gold over silver plated.
 RoHS & Lead Free
- | PART NO. | PART NAME | QTY |
|----------|-----------|-----|
| 1 | MNU-PA03 | 1 |
| 2 | MNU-IM09 | 1 |
| 3 | FCP-A253 | 1 |
- FILE NAME:HARDWARE-0085

Model No.	POS.1	POS.2
POS6	OFF	MOM(ON)
CONNECTED TERMINALS	OPEN	CLOSE
SCHEMATIC		

SWITCH FUNCTION

- SPECIFICATIONS**
 Max. current/voltage rating with resistive load:
 400mA 32VAC - 200 mA 50VDC - 125 mA 125VAC.
 INITIAL CONTACT RESISTANCE: 50 mΩ max.
 INSULATION RESISTANCE: 1 GΩ min. at 500VDC.
 DIELECTRIC STRENGTH: 1,500 VAC ms.
 ELECTRICAL LIFE AT FULL LOAD: 500,000 cycles.
 TOTAL TRAVEL: 1.5 mm(.059).
 OPERATING FORCE: 3N~6N.
 CONTACT BOUNCE: 10 ms.
 MECHANICAL LIFE: 1,000,000 cycles.
 TORQUE: 0.5 Nm max. applied to nut.
 SOLDERING: 350°C max. for 5 seconds.
 OPERATING TEMPERATURE: -30°C to 85°C.
 DEGREE OF PROTECTION: IP68



PANEL CUT-OUT

THICKNESS: 1.5 mm ~ 4.0 mm