

## **APILAC 230 NC LACQUER CLEAR MATT**

WC 8282

Ver 2.00 updated 2014

#### NITROCELLULOSE LACQUER

Product Description

Modified nitro-cellulose clear lacquer

Recommended Use

Suitable for the finishing of wood surfaces

**Features** 

Easy application
Fast drying
Tough flexible film
Good block resistance

## Physical Characteristics

Recommended Application Data	Dry Film Thickness (μm)	Theoretical Coverage (m²/l)
	20 μm	10 m²/l
Specific Gravity	0.85 – 0.95	
Flash Point	5 °C	
Finish	Matt	
Color Range	Clear	
Standard Packing Size	3.75 L / 20 L	
Shelf Life	12 months	

# Application Method

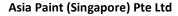
Brush	Suitable method of application	
Thinning Ratio	Ready to use.	
Air Spray	Suitable method of application	
Thinning Ratio	100 – 200 % by volume	

### **Drying Time**

	Touch Dry	Hard Dry	Overcoating Interval	
			Minimum	Maximum
	10 minutes	1 hour	1 hour	Not applicable

## Useful Information

Thinner	APM 300 Thinner
Cleaner	APM 300 Thinner
Storage	Store in a cool shaded dry area
Disposal	Always keep container in a secure upright position. Use sand to contain any spillage. Dispose of paint in accordance with the appropriate Environmental Quality Regulations.



Add: 20 Tuas Avenue 8 Singapore 639235 Tel: (65) 6546 3955 Fax: 6546 3855 E-mail: sales@asiapaintsingapore.com Website: www.asiapaintsingapore.com









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### Surface Preparation

Dry sand to bare wood.

Sand along the wood grain using medium fine paper to eliminate all loose particles and raised grains.

Clean the surface with cloth.

Apply 1st coat of APILAC 801/881 High Build Sealer. Allow it to dry for 45 minutes. Sand the coated surface along the wood grain with #240 Grit sandpaper.

Apply 2nd coat of APILAC 801/881 High Build Sealer. Allow it to dry for 45minutes.

Sand the coated surface along the wood grain with #320 Grit sandpaper.

# **Coating Specifications**

1 <sup>st</sup> Coat	2 <sup>nd</sup> Coat	3 <sup>rd</sup> Coat	4 <sup>th</sup> Coat
APILAC 801/881	APILAC 801/881	APILAC 230 NC	APILAC 230 NC
Sanding Sealer	Sanding Sealer	Lacquer Clear Matt	Lacquer Clear Matt

#### **Notes**

The coating specifications provided above are typical. For specific recommendations to suit individual applications, please refer to your Asia Paint Representative.

Stir the product well before use.

### Safety Precaution

Avoid contact with eyes and skin. Wear suitable protective clothing such as overalls, goggles, dust mask and gloves.

Do not use in poorly ventilated areas, do not breathe in vapor or spray mist.

This product is flammable. Keep away from sources of ignition. Do not smoke. Take precautionary measures against static discharge.

In case of fire, use carbon dioxide, normal foam or dry agent.

#### First Aid

Eyes	Wash off in flowing water or shower	
Skin	Flush with plenty of water	
Inhalation	Remove to fresh air, loosen collar and keep patient rested	
Ingestion If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel		

For further safety information, please refer to our **Safety Data Sheet (SDS)** 

#### **Disclaimer**

The information provided on this data sheet is not intended to be complete and is provided as general advice only. It is the responsibility of the user to ensure that the product is suitable for the purpose for which he wishes to use it. As we have no control over the treatment of the product, the standard of surface preparation of the substrate, or other factors affecting the use of this product, we are not responsible for its performance, nor would we accept any liability whatsoever or howsoever arising from the use of this product unless specifically agreed to in writing by us. The information contained in this data sheet may be modified by us from time to time, and without notice, in light of our experience and product development.





