

## Features

- Precision HSS taps for machine tapping
- Can be used for hand tapping without need of a lead tap
- Designed with a straight flute supplemented by an angular cutting point leaves the flutes clear of swarf for free coolant flow

## RS PRO HSS #6-32 Spiral Point Threading Tap

RS Stock No.: 455-974



RS PRO Professionally Approved Products bring to you professional quality parts across all product categories. Our product range has been tested by engineers and provides a comparable quality to the leading brands without paying a premium price.

## Product Description

The RS Pro spiral point thread tap has HSS construction. This 50 mm long tap produces 6 - 32 size threads. The straight flute supplemented by an angular cutting point leaves the flutes clear of swarf for a free coolant flow. It has blue steam tempered finish to reduce friction and induce fine thread finish.

## General Specifications

Material	HSS
Overall Length	50mm
Shank Diameter	3.55mm
Shank Type	Plain
Thread Size	#6-32
Thread Standard	UNC
Type	Spiral Point
Finish	Blue Steam Tempered
Number of Flutes	2
Tapping Drill Size	2.8mm
Tread Length	13mm