

3D Unified Quick-Change Deburring & Blending Discs

Best technology for heavy deburring and finishing



BLAZE RAPID BLEND CERAMIC ALUMINA

- Blaze SG ceramic alumina grain provides quickest cut rate and up to 8X longer life than competitive aluminum oxide discs
- Superior resin chemistry resists shedding when used on sharp edges; ideal for deburring
- Abrasive is distributed throughout the entire disc (top, bottom and side) so all three faces can be used versus competitive discs with one bottom layer of abrasive

Best choice for weld blending, polishing and deburring



VORTEX RAPID BLEND ALUMINUM OXIDE

- Patented Vortex agglomerated aluminum oxide grain provides the cutting power of a coarser grit with the finish of finer grits
- Special resin bond for consistent performance with no smearing
- Abrasive is distributed throughout the entire disc (top, bottom and side) so all three faces can be used versus competitive discs with one bottom layer of abrasive

Better choice for light deburring, blending, and cleaning



RAPID BLEND NEX ALUMINUM OXIDE

- Quality aluminum oxide delivers durability and long life
- Resin formula delivers smear-free finishes
- Abrasive is distributed throughout the entire disc (top, bottom and side) so all three faces can be used – versus competitive discs' one bottom layer of abrasive

TECH TIP

3D Construction

- Rapid Blend 3D construction means the abrasive is distributed throughout the entire disc so all three faces can be used.



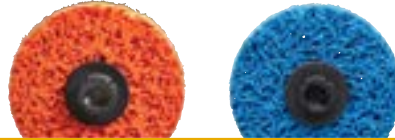
It is the user's responsibility to refer to and comply with ANSI B7.1



See it in action
<https://youtu.be/1leKVqTToyU>

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3D Unified Quick-Change Deburring & Blending TS Discs



TIER:	BEST	BEST
TRADENAME:	BLAZE RAPID BLEND	VORTEX RAPID BLEND
ABRASIVE:	Ceramic Alumina	Engineered Aluminum Oxide
ATTACHMENT:	TS (Type II)	TS (Type II)



SIZE (D x T)	ABRASIVE	GRIT	DENSITY	MAX. RPM	STD. PKG.	PART #	PART #
1 x 1/4	Ceramic Alumina	XC	1	35,000	100	6662331 13920	
1-1/2 x 1/4	Ceramic Alumina	XC	1	35,000	80	6662331 13922 NS	
2 x 1/4	Ceramic Alumina	XC	1	22,000	25	6662331 13925	
	Aluminum Oxide	M	1	22,000	25		662544 97070
3 x 1/4	Ceramic Alumina	XC	1	15,000	25	6662331 13931	
	Aluminum Oxide	M	1	15,000	25		662544 97069

NS Non-stock, contact your Norton representative for current order quantities and lead-times.

3D Unified Quick-Change Deburring & Blending TR Discs



TIER:	BEST	BEST	BETTER
TRADENAME:	BLAZE RAPID BLEND	VORTEX RAPID BLEND	RAPID BLEND NEX
ABRASIVE:	Ceramic Alumina	Engineered Aluminum Oxide	Aluminum Oxide
ATTACHMENT:	TR (Type III)	TR (Type III)	TR (Type III)



SIZE (D x T)	ABR.	GRIT	DENSITY	MAX. RPM	STD. PKG.	PART #	PART #	PART #	
1 x 1/4	Ceramic Alumina	XC	1	35,000	100	6662331 13919			
1-1/2 x 1/4	Ceramic Alumina	XC	1	35,000	80	6662331 13921 NS			
2 x 1/8	Aluminum Oxide	M	4-6	22,000	60		662544 25632 NS		
	Aluminum Oxide	M	7-9	22,000	60		662544 33509 NS		
2 x 3/16	Aluminum Oxide	M	2-3	22,000	60		662544 28236 NS		
2 x 1/4	Ceramic Alumina	XC	1	22,000	25	6662331 13923			
	Aluminum Oxide	C	7-9	22,000	60			6626101 4921	
	Aluminum Oxide	M	1	22,000	25		662544 97067		
	Aluminum Oxide	M	2-3	22,000	60		662544 28237	6626101 4897	
	Aluminum Oxide	M	4-6	22,000	60		6625441 3660	6626101 4911	
	Aluminum Oxide	M	7-9	22,000	60		662544 33510	6626101 4935	
	Silicon Carbide	F	2	22,000	60			6626101 4889	
	Silicon Carbide	F	3	22,000	60			6626101 7306	
	3 x 1/8	Aluminum Oxide	M	4-6	15,000	40		662610 93556	
		Aluminum Oxide	M	7-9	15,000	40		662610 90909	
3 x 3/16	Aluminum Oxide	M	7-9	15,000	40		662544 28239 NS		
3 x 1/4	Ceramic Alumina	XC	1	15,000	25	6662331 13930			
	Aluminum Oxide	C	7-9	15,000	40			6626101 4922	
	Aluminum Oxide	M	1	15,000	25		662544 97068		
	Aluminum Oxide	M	2-3	15,000	40		662544 28238	6626101 4898	
	Aluminum Oxide	M	4-6	15,000	40		6625441 3661	6626101 4912	
	Aluminum Oxide	M	7-9	15,000	40		662544 06395	6626101 4936	
	Aluminum Oxide	F	4-6	15,000	40			6626101 5419	
	Silicon Carbide	F	2	15,000	40			6626101 4890	
Silicon Carbide	F	3	15,000	40			6626101 6005		

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For unified wheels with arbor holes or spindle mounts, see the Non-woven Unified Wheel section. Quick-Change back-up pads shown at the end of this section.