

RF-400HC / 400HS

RF-400C2F / 400S2F

HS= Square Table

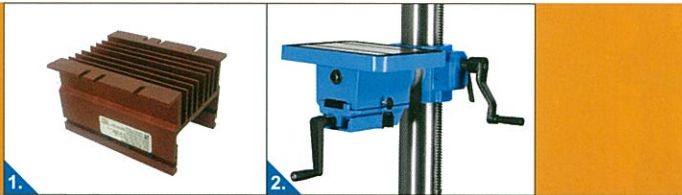
HC= Cross Table

S2F= Square Table+Spindle Power Down Feed 0.12 - 0.18 - 0.25mm per/rev.

C2F= Cross Table+Spindle Power Down Feed 0.12 - 0.18 - 0.25mm per/rev.



1. Optional "V"-Variable speed model: with AC inverter (60HZ 1750 r.p.m) (Available for tapping in Single phase)
2. Optional Swivel Vise table



| | | |
|---------------------|--------------------------|---|
| | 1.5HP | 3ø |
| (R.P.M.) | 1 Speed Motor (standard) | 60Hz 150~3000 50Hz 125~2500 |
| | 2 Speed Motor (optional) | 60Hz 75~3000 50Hz 62~2500 |
| | | MT3 or R8 |
| | mm | 130 |
| | mm | 205 |
| | mm | 400HC: 585 x 190 (Cross Table) |
| | mm | 400HS: 555 x 495 (Square Table) |
| Longitudinal Travel | mm | 340 |
| Cross Travel | mm | 180 |
| | mm | ø115 |
| Number of T-slots | | 400HC: 4 / 400HS: 2 |
| T-slots Size | mm | 400HC: 14 x 24 / 400HS: 16 x 26 |
| | mm | L x W x H /400HC: 737 x 839 x 1854 |
| | mm | L x W x H /400HS: 737 x 889 x 1854 |
| | NW/GW | 400HC: 280 / 310 kgs 400HS: 270 / 300 kgs |
| | | 400HC: 615 / 685 lbs 400HS: 595 / 660 lbs |
| | 20' | 400HC: 21 sets / 400HS: 18 sets |

| WORKING CAPACITY | | |
|------------------|-----------|--------------|
| In Mild Steel | Drilling | 32mm(1 1/4") |
| | Face Mill | 76mm(3") |
| | End Mill | 20mm(3/4") |
| | Tapping | 16mm(5/8") |
| In Light Alloy | | 32mm(1 1/4") |