

## **Features**

- Good tensile strength and surface quality
- Easy to work with at high print speed
- User-friendly for both home and office environments
- Due to the low shrinkage factor
- Minimal thermal tension
- Minimal deformation
- Acetone resistant

# RS PRO 2.85mm Red PLA 3D Printer Filament, 1kg

RS Stock No.: 832-0270



RS PRO Professionally Approved Products bring to you professional quality parts across all product categories. Our product range has been tested by engineers and provides a comparable quality to the leading brands without paying a premium price.



#### **Product Description**

This PLA (polylactic acid) 3D Printer Filament from our high-quality own brand RS PRO is the most popular 3D printing filament material and it is the best material for getting started with your 3D printer.

#### **General Specifications**

| Printing Technology | FDM  |
|---------------------|--|
| Printing Material   | PLA  |
| Machine Specific    | No   |
| Colour              | Red  |
| For Use With        | Common Desktop 3D Printers                           |
| Material Type       | PLA  |
| Application         | Household tools, Educational projects, Show objects, |
|                     | Prototyping, Architectural models                    |

### Mechanical Specifications

| Diameter            | 2.85mm                        |
|---------------------|-------------------------------|
| Weight              | 1kg                           |
| Specific gravity    | 1,24 g/cc                     |
| MFI                 | 6,0 g/10 min                  |
| Tensile strength    | 110 MPa (MD) / 145 MPa (TD)   |
| Elongation at break | 160% (MD) / 100% (TD)         |
| Tensile Modulus     | 3310 MPa (MD) / 3860 MPa (TD) |
| Impact strength     | 7,5 KJ/m²                     |
| Tolerance           | ± 0.10mm                      |



| Operation Environment Specifications |               |  |
|--------------------------------------|---------------|--|
| Printing Temperature                 | 180 °C -210°C |  |
| Melting Temperature                  | 210°C ± 10 °C |  |
| Melting Point                        | 145 °C -160°C |  |
| Vicat Softening Temperature          | ± 60°C        |  |
| Heat Deflection Temperature          | 95°C          |  |
| Storage Temperature                  | 15 °C -25°C   |  |

| Approvals                 |   |
|---------------------------|---|
| Compliance/Certifications | ASTM D1505, ASTM D882,ASTM D3418,IS0 306, |
|                           | 2011/65/EU and 2015/863                   |

