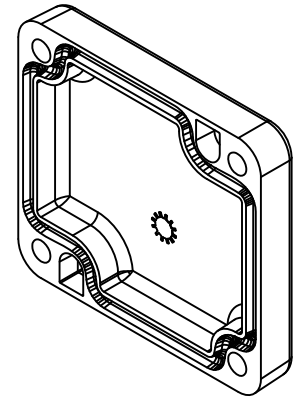
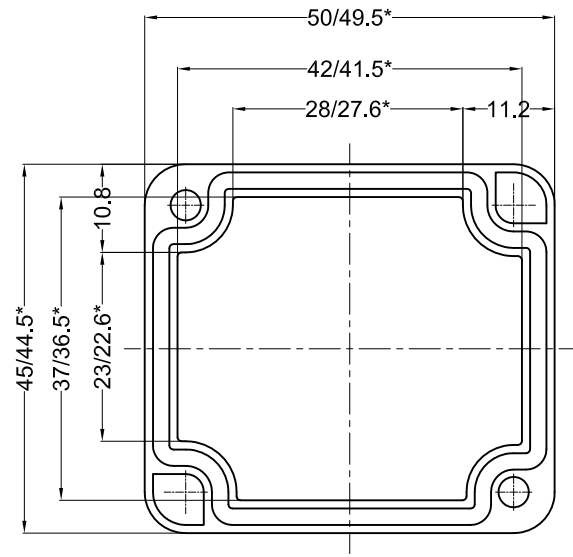
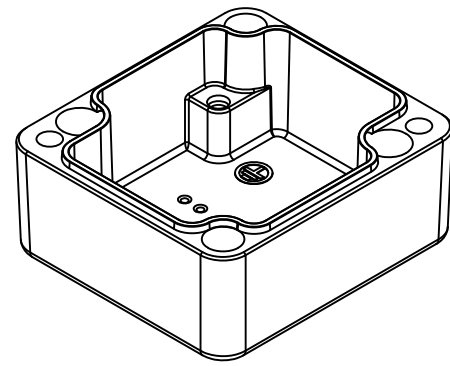
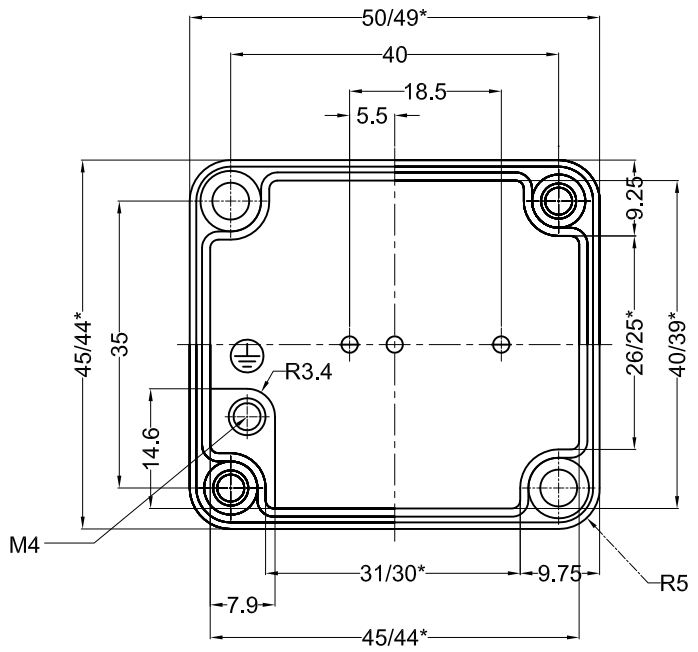


* = Conical form tapering downward.
 Untoleranced dimensions per GTA 13/5 DIN 1688

LID



BASE



- NOTE -
- 1) SHRINKAGE 0.5%
 - 2) THEORITICAL VOLUME -
 - 3) EJECTOR PIN DEPTH 0.1 - 0.5mm
 - 4) NON DIMENSIONAL RADIUS - 0.5mm
 - 5) ALL EDGES ARE BURR FREE
 - 6) FUNCTIONALLY CO-ORDINATED
 - 7) TOLERANCE AS PER DIN 1688 (GTA $\frac{1}{2}$) STD.
 maximum size / minimum size regarding tool deform
 - 8) Draft angle : out side max.2°, inside max.3°
 - 9) =Functions-dimensions to be checked (TOLERANCE $\pm 0.10\text{mm}$)

| NO. | REV.NO. | DESCRIPTION | DATE | DRAWN | CHECKED | | |
|-----------------|------------|---|--|-------------------------|---------|-------|----------|
| QUANTITY | 1 | MATERIAL :- AlSi12 DIN230 | MACH.NAME | DATE | SIGN | NAME | |
| | | | | 09/06/12 | | RRPL | DESIGN |
| | | | | 09/06/12 | | MANOJ | DRAWN |
| | | | TITLE :- JUNCTION BOX 50 x 45 x 30 | | | PAVAN | CHECKED |
| | | | | | | S. D. | APPROVED |
| TOLERANCE | | WEIGHT: | FINISH: NATURAL | SCALE | | | |
| ± 0.1 | DIMENSIONS | | | ALL DIMENSION ARE IN MM | | | |
| ± 0.1 | HOLES | | | | | | |
| $\pm 1.0^\circ$ | ANGLES | | | | | | |