

SPECIFICATION FOR APPROVAL

承 認 書

Description : Magnetic Buzzer

Kingstate Part No. : KXG1205-H

Customer's Model No. : _____

Specification No. : TKS-5006

Number Of The Edition : 1.1

CUSTOMER'S APPROVED SIGNATURE		



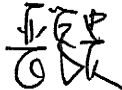
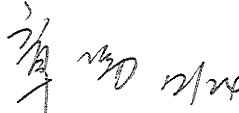
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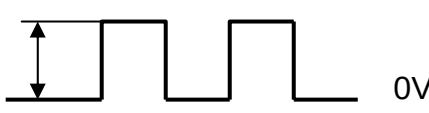
Approved by	Checked by	Issued by
 2010.12.28	 12/24	Luce 12/24/10'

A. SCOPE 範疇

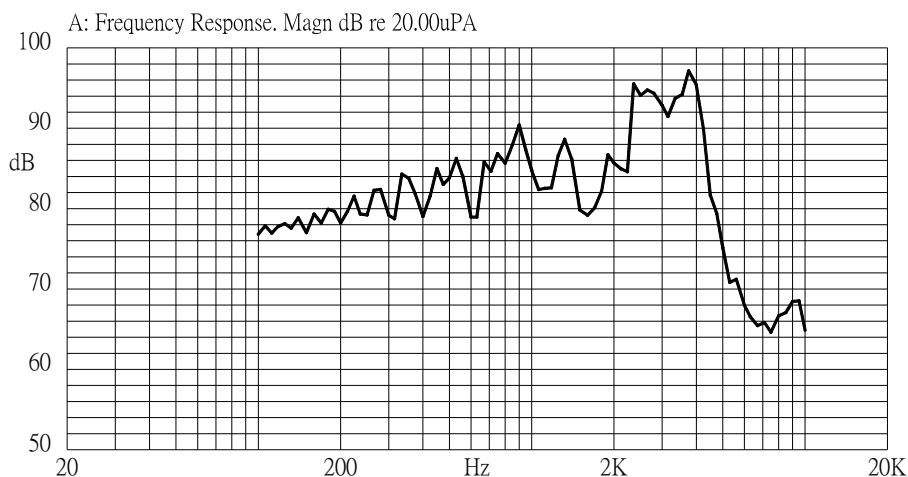
This specification applies magnetic buzzer, **KXG1205-H**

此規格書適用於電磁式蜂鳴器, **KXG1205-H**

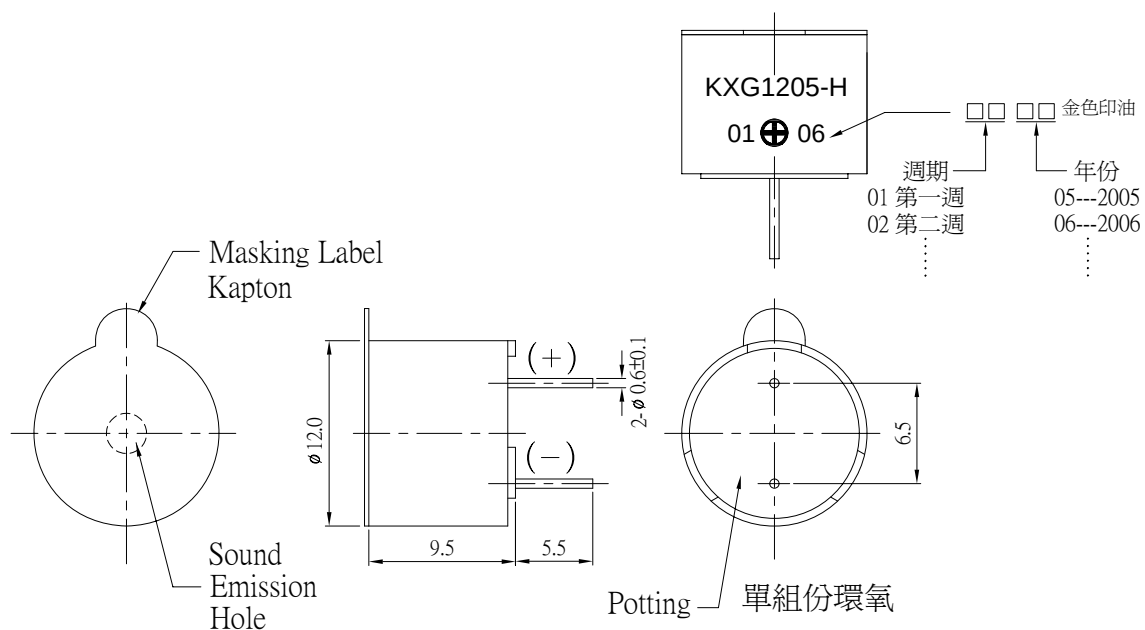
B. SPECIFICATION 規格

No.	Item	Unit	Specification	Condition
1	Rated Voltage 額定電壓	Vo-p	5.0	
2	Operating Volt. 操作電壓	Vo-p	3.0~6.0	
3	Mean Current 平均耗電流	mA	Max. 45	Applying rated voltage, 2400Hz square wave, 1/2duty 施以額定電壓, 2400Hz, 方波, 50%負載
4	Coil Resistance 直流阻抗	Ω	47.0 ± 7.0	
5	Sound Output 輸出音壓	dBA	Min. 85 (Typical 92)	Standard test condition. Distance at 10cm (A-weight free air). Applying rated voltage 2400Hz, square wave, 1/2duty 在標準測試環境下, 自由音場 10 公分處, 施以額定電壓, 2400Hz, 方波, 50%負載
6	Rated Frequency 額定頻率	Hz	2400	
7	Operating Temp. 操作溫度	$^{\circ}\text{C}$	-40 ~ +85	SPL Min 75dB at "5" test condition 音壓 Min 75dB, 在第五項測試條件
8	Storage Temp. 儲存溫度	$^{\circ}\text{C}$	-40 ~ +85	
9	Dimension 尺寸	mm	$\phi 12.0 \times H9.5$	See attached drawing. 請參照外觀尺寸圖
10	Weight 重量	gram	2.0	
11	Material 材質		PPS(S-206) Gray(灰色)	
12	Terminal 端子		Pin type (Plating Au) 鍍化金	See attached drawing. 請參照外觀尺寸圖
13	Coil 線圈		Alloy 合金	High Temp. 耐高溫
14	Magnetic 磁鐵		plastic magnetic 塑磁	
15	Environmental Protection Regulation 環保法規		RoHS	

C. TYPICAL FREQUENCY RESPONSE CURVE 頻率響應曲線



D. APPEARANCE DRAWING 外觀尺寸圖

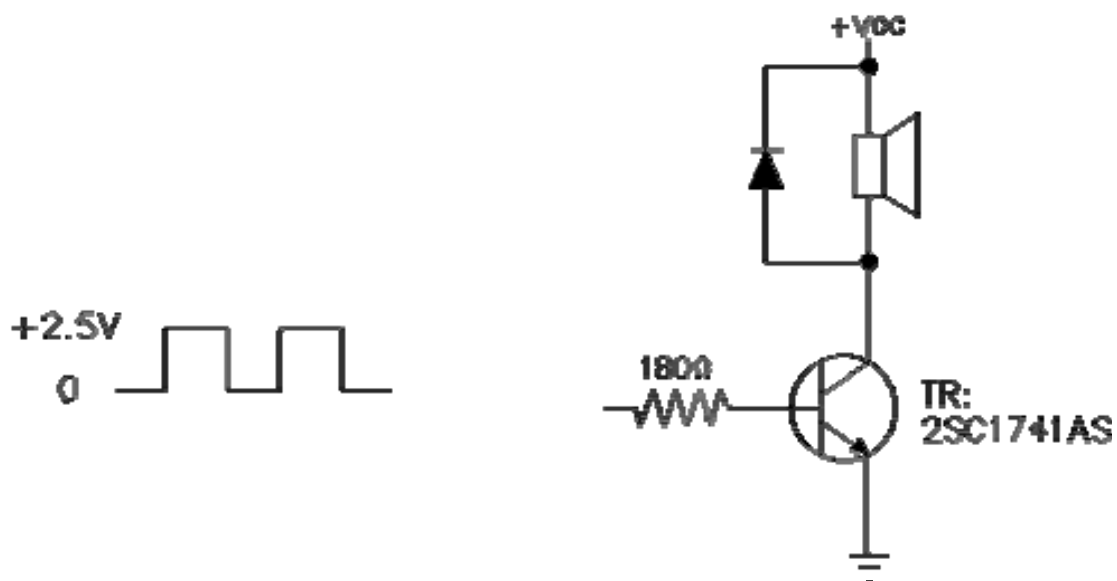


Tol: ± 0.5

Unit: mm



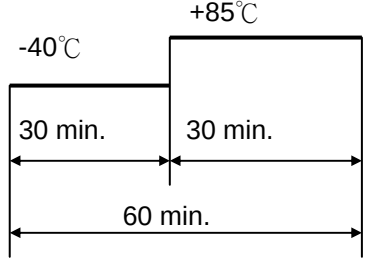
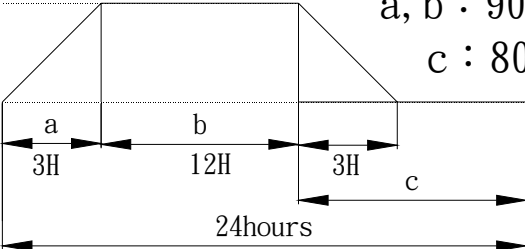
E. MEASUREMENT METHOD 測量方式



F. MECHANICAL CHARACTERISTICS 機械特性

No.	Item	Test condition	Evaluation standard
1	Solderability 焊錫附著性	Lead terminals are immersed in rosin for 5 seconds and then immersed in solder bath of $+270\pm5^{\circ}\text{C}$ for 3 ± 1 seconds. 端子部份浸入松香溶液 5 秒後,再浸入 $+270\pm5^{\circ}\text{C}$ 熔融焊錫槽中 3 ± 1 秒.	90% min. lead terminals shall be wet with solder. (Except the edge of terminal) 浸入端子部份附著焊錫 90%以上.(末端斷面不算)
2	Soldering Heat Resistance 焊錫耐熱性	Lead terminal are immersed up to 1.5mm from solder's body in solder bath of $+260\pm5^{\circ}\text{C}$ for 10 ± 1 seconds. 距離端子根部 1.5mm 的位置,浸入 $+260\pm5^{\circ}\text{C}$ 的焊錫槽 10 ± 1 秒.	No interference in operation 操作上無任何不良
3	Terminal Mechanical Strength 端子強度	The force 10 seconds of 9.8N (1.0kg) is applied to each terminal in axial direction. 各端子的軸方向施以 9.8N(1.0kg)的力量 10 秒.	No damage and cutting off 端子不鬆動,不脫落
4	Vibration 振動測試	Buzzer shall be measured after being applied vibration of amplitude of 1.5mm with 10 to 55hz band of vibration frequency to each of 3 per-pendicular directions for 8 hours. 振動週波數 10~55HZ、全振幅 1.5mm 於 X.Y.Z 3 個方向,各 8 小時.	After the test the part shall meet specifications with-out any damage in appearance and the SPL should be in $\pm 10\text{dB}$ compared with initial one.
5	Drop test 落下測試	The part only shall be dropped from a height of 75cm onto a 40mm thick wooden board 3 times in 3 axes (X.Y.Z). (a total of 9 times). 單體從 75 公分高處, X.Y.Z.3 個方向,各 3 回,落於 40mm 厚木板上.	經測試後,單體除音壓外,外觀及電氣特性須符合規格. 輸出音壓變化量須在 $\pm 10\text{dBA}$ 內.

G. ENVIRONMENT TEST 環境測試

No.	Item	Test condition	Evaluation standard
1	High temp. test 高溫測試	After being placed in a chamber at $+85^{\circ}\text{C}$ for 96 hours. 置於 $+85^{\circ}\text{C}$ 環境中 96 小時	After the test the part shall meet specifications with-out any degradation in appearance and performance except SPL. after 4 hours at $+25^{\circ}\text{C}$. the SPL should be in $\pm 10\text{dBA}$ compared with initial one. 經測試後,靜置於 $+25^{\circ}\text{C}$ (室溫)環境中 4 小時後,單體除音壓外,外觀及電氣特性須符合規格. 輸出音壓變化量須在 $\pm 10\text{dBA}$ 內.
2	Low temp. test 低溫測試	After being placed in a chamber at -40°C for 96 hours. 置於 -40°C 環境中 96 小時	
3	Thermal Shock 熱衝擊試驗	The part shall be subjected to 10 cycles. One cycle shall consist of; 對單體施以熱衝擊試驗 10 次循環,其循環內容如圖示 	
4	Temp./ Humidity Cycle 溫度/溼度循環測試	The part shall be subjected to 10 cycles. One cycle shall be 24 hours and consist of; 單體承受溫度/溼度循環測試 10 次. 其循環內容如圖示 	

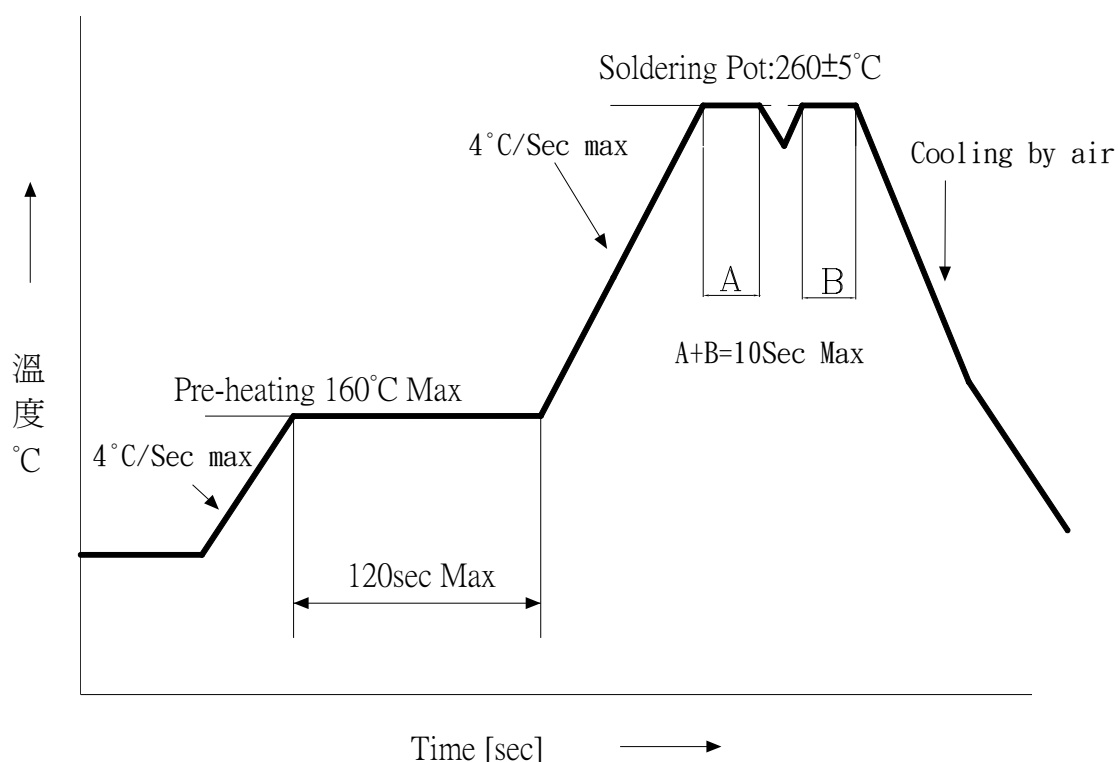
H. RELIABILITY TEST 信賴性測試

No.	Item	Test condition	Evaluation standard
1	Operating life test 壽命測試	1. High Temp. life test 高溫壽命測試 The part shall be subjected to 72 hours at +85°C with 6Vo-p applied. 在+85°C環境下,輸入 6Vo-p 連續操作 72 小時. 2. Low Temp. life test 低溫壽命測試 The part shall be subjected to 72 hours at -40°C with 5Vo-p applied. 在-40°C環境下,輸入 5Vo-p 連續操作 72 小時. 3. Ordinary Temp. life test 常溫壽命測試 The part shall be subjected to 500 hours at room temp.(+25±10°C) with 5Vo-p applied. 在室溫下(+25±10°C),輸入 5Vo-p 連續操作 500 小時. 4. Higt Temp. High Humidity life test 高溫濕度測試 The part shall be subjected to 500 hours at +85°C 85%RH with 5Vo-p applied. 在+85°C 85%RH 條件下,輸入 5Vo-p 連續操作 500 小時. 5. Intermittent life test 室溫壽命測試 A duty cycle of 1 minute on, 1 minutes off, a minimum of 10000 times at room temp.(+25±10°C) with 5Vo-p, 2400Hz applied. 在室溫下(+25±10°C), 輸入 5Vo-p, 2400Hz 通電 1 分鐘/斷電 1 分鐘, 測試 10000 次循環.環.	After the test the part shall meet specifications with-out any degradation in appearance and performance except SPL. after 4 hours at +25°C. the SPL should be in ±10dBA compared with initial one. 經測試後, 靜置於+25°C (室溫) 環境中 4 小時後, 單體除音壓外, 外觀及電氣特性須符合規格. 輸出音壓變化量須在±10dBA 內.

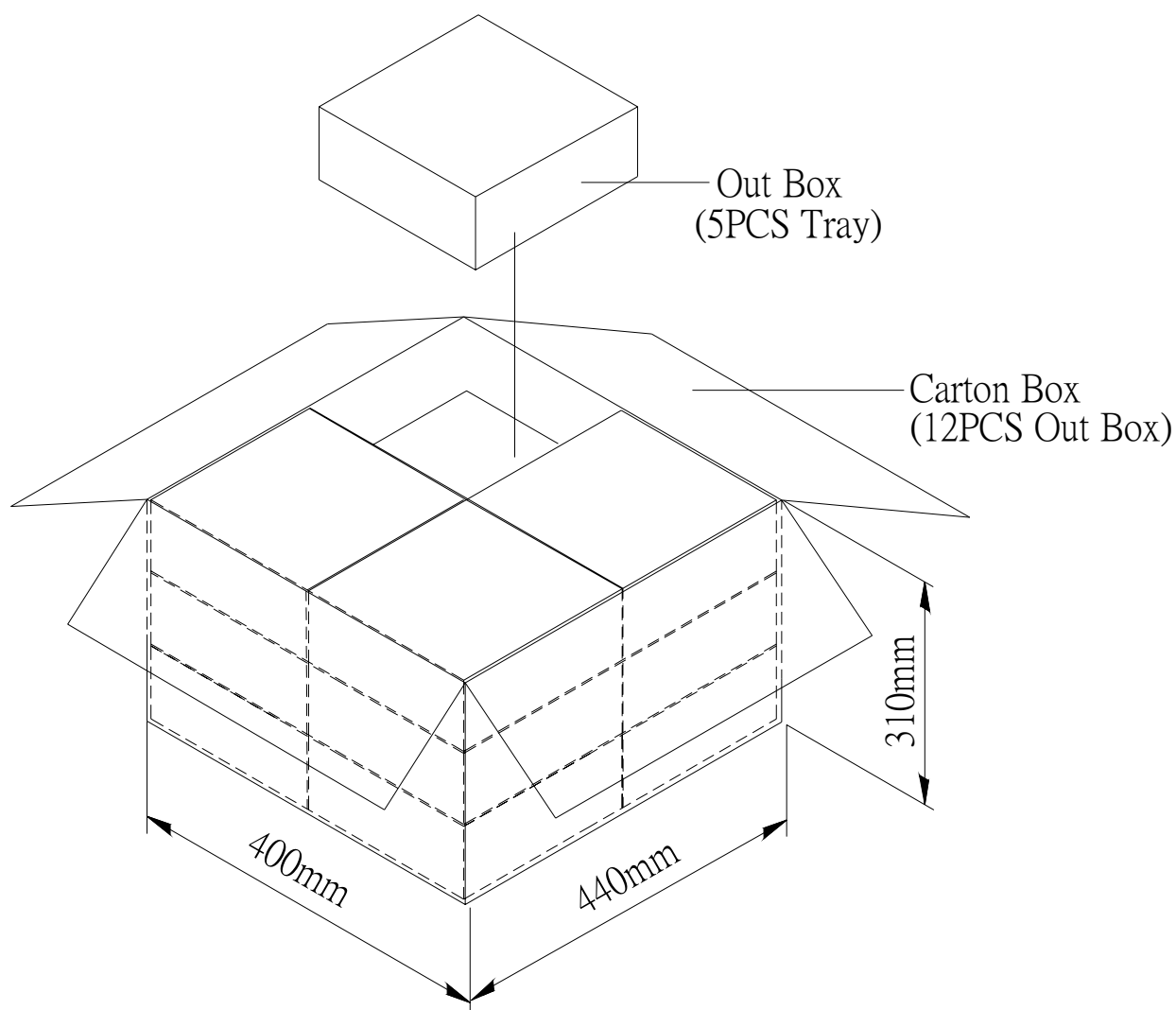
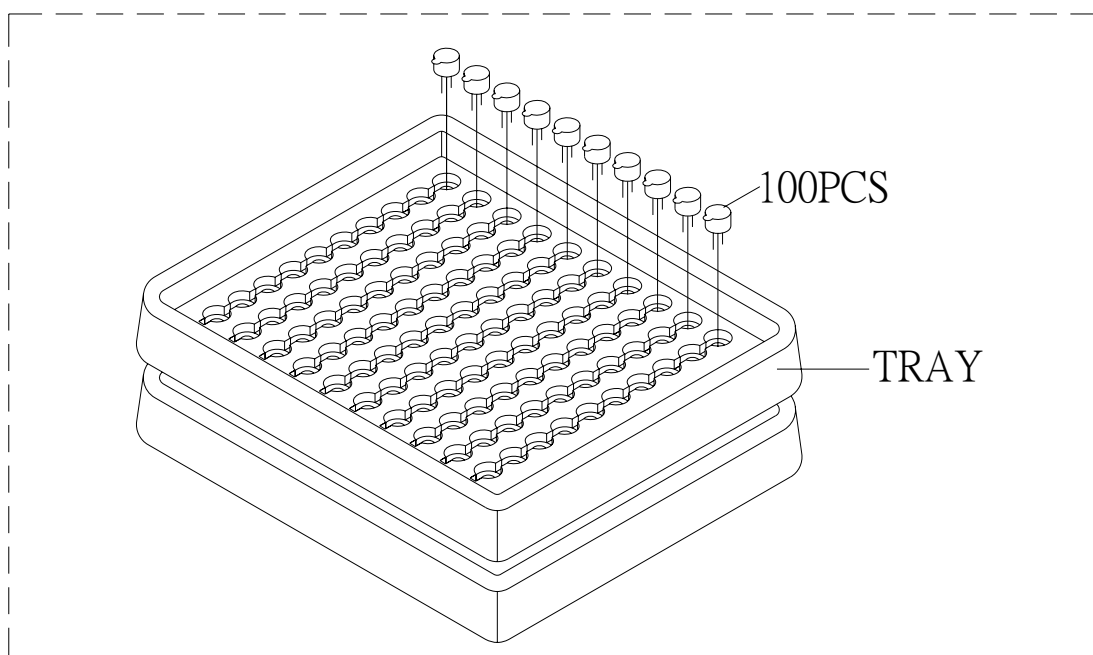
TEST CONDITION.

Standard Test Condition : a) Temperature : +5 ~ +35°C b) Humidity : 45-85% c) Pressure : 860-1060mbar
 一般測試條件 : a) 溫度 : +5 ~ +35°C b) 濕度 : 45-85% c) 氣壓 : 860-1060mbar
 Judgement Test Condition : a) Temperature : +25 ± 2°C b) Humidity : 60-70% c) Pressure : 860-1060mbar
 爭議時測試條件 : a) 溫度 : +25 ± 2°C b) 濕度 : 60-70% c) 氣壓 : 860-1060mbar

I. Recommended Temperature Profile For Wave Soldering 建議爐溫曲線



I. PACKING STANDARD 包裝規格



Tray	184mmx184mmx23mm	1x100PCS=100PCS
Out Box	200mmx190mmx100mm	5LAYERx100PCS=500PCS
Carton Box	440mmx400mmx310mm	500PCSx12=6000PCS