Safety Data Sheet



Revision Number: 005.0

Issue date: 12/19/2016

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:

Product type: Restriction of Use: Company address: Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067

LOCTITE EA 907 B HARDENER known IDH number: as Hysol 907 HARD Epoxy Hardener None identified

Item number: 83098 AB1049 Region: United States **Contact information:** Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

702136

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER:

HARMFUL IF SWALLOWED. CAUSES SEVERE SKIN BURNS AND EYE DAMAGE. MAY CAUSE AN ALLERGIC SKIN REACTION.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY ORAL	4
SKIN CORROSION	1C
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1

PICTOGRAM(S)

Precautionary Statements

Prevention:	Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed
Response:	out of the workplace. Wear protective gloves, clothing, eye and face protection. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF SWALLOWED: Rinse mouth. Do
	NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
	Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.
Storage:	Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*	
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	68082-29-1	50 - 60	
Amides, from Me epoxyhydroxyoctadecanoate, tetraethylenepentamine and vegetable-oil fatty acids	68443-08-3	20 - 30	
4,4'-Isopropylidenediphenol	80-05-7	1 - 5	
1,8-Diazabicyclo[5.4.0]undec-7-ene	6674-22-2	1 - 5	
Silica, amorphous, fumed, crystal-free	112945-52-5	1 - 5	
Triethylenetetramine	112-24-3	1 - 5	
Titanium dioxide	13463-67-7	1 - 5	

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

Eye contact:Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.Ingestion:DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get immediate medical attention.Symptoms:See Section 11.Extinguishing media:Water spray (fog), foam, dry chemical or carbon dioxide.Special firefighting procedures:Wear self-contained breathing apparatus and full protective clothing, such a turn-out gear.Unusual fire or explosion hazards:In case of fire, keep containers cool with water spray.	4. FIRST AID MEASURES	
Event contact: Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention. Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get immediate medical attention. Symptoms: See Section 11. Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide. Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such a turn-out gear. Unusual fire or explosion hazards: In case of fire, keep containers cool with water spray.	Inhalation:	
Ingestion:DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get immediate medical attention.Symptoms:See Section 11. 5. FIRE FIGHTING MEASURES Extinguishing media:Water spray (fog), foam, dry chemical or carbon dioxide.Special firefighting procedures:Wear self-contained breathing apparatus and full protective clothing, such a turn-out gear.Unusual fire or explosion hazards:In case of fire, keep containers cool with water spray.	Skin contact:	
Never give anything by mouth to an unconscious person. Get immediate medical attention. Symptoms: See Section 11. 5. FIRE FIGHTING MEASURES Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide. Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such a turn-out gear. Unusual fire or explosion hazards: In case of fire, keep containers cool with water spray.	Eye contact:	
Secondariant 5. FIRE FIGHTING MEASURES Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide. Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such a turn-out gear. Unusual fire or explosion hazards: In case of fire, keep containers cool with water spray.	Ingestion:	Never give anything by mouth to an unconscious person. Get immediate
Extinguishing media:Water spray (fog), foam, dry chemical or carbon dioxide.Special firefighting procedures:Wear self-contained breathing apparatus and full protective clothing, such a turn-out gear.Unusual fire or explosion hazards:In case of fire, keep containers cool with water spray.	Symptoms:	See Section 11.
Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such a turn-out gear. Unusual fire or explosion hazards: In case of fire, keep containers cool with water spray.	5. FIF	RE FIGHTING MEASURES
Unusual fire or explosion hazards: In case of fire, keep containers cool with water spray.	Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
	Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
	Unusual fire or explosion hazards:	In case of fire, keep containers cool with water spray.
Hazardous combustion products: Oxides of carbon. Oxides of nitrogen. Toxic turnes. Irritating vapors.	Hazardous combustion products:	Oxides of carbon. Oxides of nitrogen. Toxic fumes. Irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling:

Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. Use only with adequate ventilation. Keep container closed.

Storage:

Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Store away from heat, sparks, flames, or other sources of ignition.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	None	None	None	None
Amides, from Me epoxyhydroxyoctadecanoate,				
tetraethylenepentamine and vegetable-oil fatty acids	None	None	None	None
4,4'-Isopropylidenediphenol	None	None	None	None
1,8-Diazabicyclo[5.4.0]undec-7-ene	None	None	None	None
Silica, amorphous, fumed, crystal-free	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	20 MPPCF TWA 0.8 mg/m3 TWA	None	None
Triethylenetetramine	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None
Titanium dioxide	10 mg/m3 TWA	15 mg/m3 PEL Total dust. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust. 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None

Engineering controls:

Respiratory protection:

Eye/face protection:

Skin protection:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Color: Odor: Odor threshold: pH: Vapor pressure: Boiling point/range: Melting point/ range:

Viscous, Liquid Cream, White Ammoniacal Not available. Not applicable Not determined 334.4 °C (633.9 °F)1,013 hPa Not available.

Product name: LOCTITE EA 907 B HARDENER known as Hysol 907 HARD Page 3 of 7

Specific gravity:	0.9
Vapor density:	9.6
Flash point:	102 °C (215.6 °F) Tagliabue open cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Negligible
Partition coefficient (n-octanol/water):	Not available.
VOC content:	0 %; 0 g/l (value for resin and hardener together)
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials.
Reactivity:	Not available.
Incompatible materials:	Strong acids. Strong oxidizing agents.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Toxic fumes. Irritating vapors.
Hazardous reactions:	None under normal processing.
Stability:	Stable under normal conditions of storage and use.
	Hazardous reactions: Hazardous decomposition products: Incompatible materials: Reactivity:

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:

Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Mists, vapors or liquid may cau	ritation or burns.
Causes skin burns. May cause	n reaction.
Causes serious eye damage.	
May cause gastrointestinal trac	swallowed. Nausea. Vomiting. Harmful if swallowed
Causes serious eye damage.	

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	None	No Records
Amides, from Me epoxyhydroxyoctadecanoate, tetraethylenepentamine and vegetable-oil fatty acids	None	Irritant, Allergen
4,4'-Isopropylidenediphenol	Oral LD50 (Rat) = 4,100 mg/kg Oral LD50 (Rat) = 3,300 mg/kg Oral LD50 (Mouse) = 5,280 mg/kg Oral LD50 (Mouse) = 2,500 mg/kg Oral LD50 (Mouse) = 4,100 mg/kg	Allergen, Blood, Irritant, Kidney, Reproductive, Spleen
1,8-Diazabicyclo[5.4.0]undec-7-ene	None	No Target Organs
Silica, amorphous, fumed, crystal-free	None	Nuisance dust
Triethylenetetramine	None	Allergen, Corrosive, Developmental, Irritant, Mutagen
Titanium dioxide	None	Irritant, Respiratory, Some evidence of carcinogenicity

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	No	No	No
Amides, from Me epoxyhydroxyoctadecanoate, tetraethylenepentamine and vegetable-oil fatty acids	No	No	No
4,4'-Isopropylidenediphenol	No	No	No
1,8-Diazabicyclo[5.4.0]undec-7-ene	No	No	No
Silica, amorphous, fumed, crystal-free	No	No	No
Triethylenetetramine	No	No	No
Titanium dioxide	No	Group 2B	No

12. ECOLOGICAL INFORMATION

Ecological information:

Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:	Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number:

It is the responsibility of the user to determine if an item is hazardous as defined in the Resource Conservation and Recovery Act (RCRA) at the time of disposal. Product uses, transformations, mixtures, processes, etc., may render the resulting material hazardous, under the criteria of ignitability, corrosivity, reactivity and toxicity characteristics of the Toxicity Characteristics Leaching Procedure (TCLP) 40 CFR 261.20-24.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (19 CFR)
Proper shipping name:	Corrosive liquid, basic, organic, n.o.s. (Amidoamine resin)
Hazard class or division:	8
Identification number:	UN 3267
Packing group:	III
International Air Transportation (ICAO/IATA) Proper shipping name: Hazard class or division: Identification number: Packing group:	Corrosive liquid, basic, organic, n.o.s. (Amidoamine resin) 8 UN 3267 III
Water Transportation (IMO/IMDG)	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (Amidoamine resin, C18 Fatty
Proper shipping name:	acid dimer, tall oil fatty acid, triethylenetetramine polymer)
Hazard class or division:	8
Identification number:	UN 3267
Packing group:	III
Marine pollutant:	C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313:	None above reporting de minimis. Immediate Health, Delayed Health This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). 4,4'-Isopropylidenediphenol (CAS# 80-05-7).
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.
Canada Regulatory Information	
CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 15

Prepared by: Rebecca Coons, Regulatory Affairs Specialist

Issue date: 12/19/2016

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.