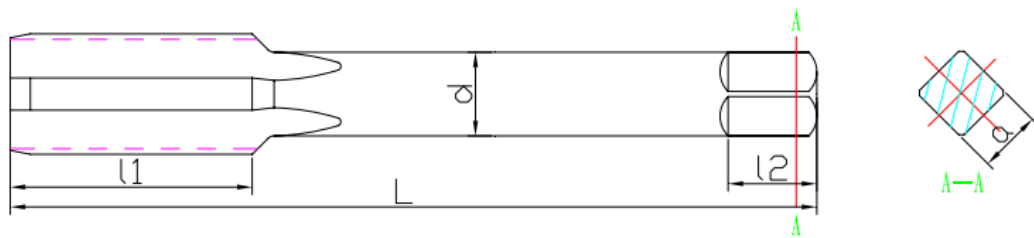


Datasheet

HSS PG13.5-18 Straight Flute Threading Tap, 80 mm Length

RS Stock number 427-941



RS STOCK NUMBER	DESIGNATION	OVERALL LENGTH (L)	MAX THREAD LENGTH(l1)	SHANK DIN (d)	SQUARE DETALLS		NO OF FLUTES	TAPPING DRILL SIZE
					SQUARE LENGTH(l2)	SQUARE A/F(a)		
427957	PG7	70	22	9	10	7	3	11.3
427935	PG9	70	22	12	12	9	3	13.9
427947	PG11	80	22	14	14	11	4	17.3
427941	PG13.5	80	22	16	15	12	4	19.1
427953	PG16	80	22	18	17	14.5	4	21.2
	PG21	90	22	22	21	18	4	26.9
	PG29	100	25	28	25	22	6	35.6
	PG36	140	40	36	32	29	6	45.6
	PG42	140	40	40	35	32	6	52.6
	PG48	160	40	45	38	35	6	57.9